



Queensland Tailings Group Digitizing Tailings Facility Storage Monitoring

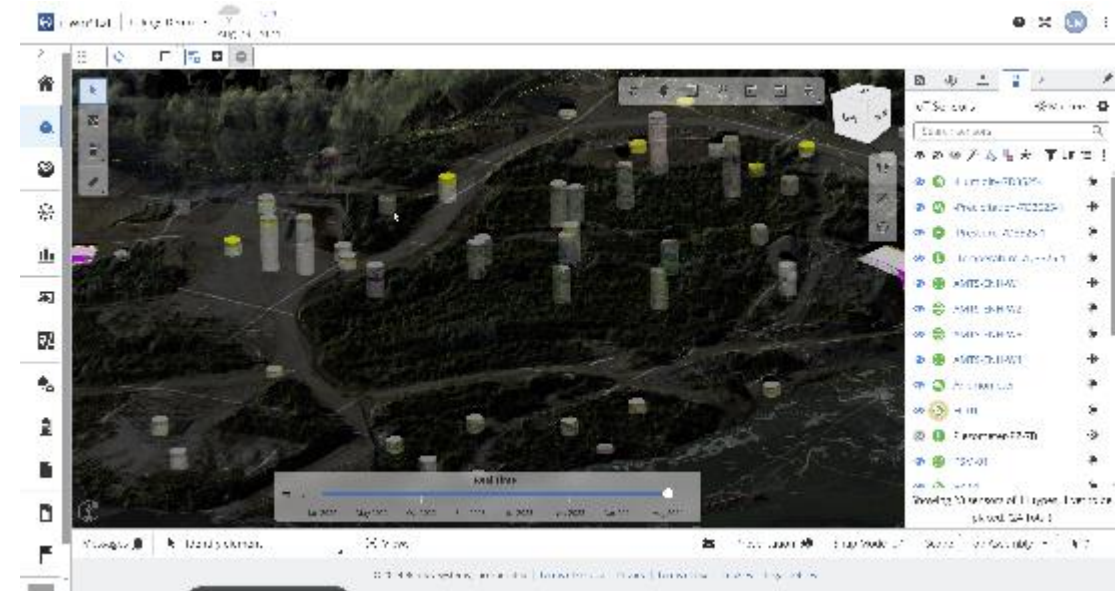
Introduction



- Chris Marcellus
 - Bentley for 3 + years – Solution Architect
 - 7 + years in IoT industry, designing and implementing monitoring solutions across the globe
 - Cirque du Soleil for 7+ years as Entertainment Rigger and Rope Access Technician

iTwin IoT in Mining

Bentley's iTwin IoT can be utilized to combine traditional IoT monitoring with the technology of a Digital Twin.



Tailings Management Solution

Seequent and Bentley's leading practice Tailings Management solution has, **at its core, a multi-stakeholder knowledge base** that enables a monitored digital twin and geotechnical analysis workflow that **turns static data into actionable intelligence** to create new operational efficiencies and reduce risk across the asset.

In an industry striving for best practice in Tailings Storage Facility management, OceanaGold's digital response to their Waihi operations offers a gold mine of information. With Bentley and Seequent's innovative software, the team created a data-driven digital twin, to better understand the physical asset and help manage safety.



Agenda

- Pilot Project Objective
- Why?
- Project Approach
- Workflow
- iTwin IoT Real-time Monitoring



Pilot Project Objective

- Enabling an easy to use, robust solution that can help a TSF owner better manage their tailings facilities and align with industry standards

The Standard



The independent Audit

Global Tailings Management Institute (GTMI) *New!*

GTMI to oversee implementation and conformance of GISTM in core areas of:

- Assurance
- Awareness
- Knowledge sharing
- Disclosures

January 2023
Establishing an Independent Global Tailings Management Institute (GTMI)

Why?

- Structural integrity of tailings storage facilities are critical to community safety and environmental protection.



“Zero harm to humans”
Global Industry Standard on Tailings Management

... and the challenge!

- How to move from retrospective understanding of historical to proactively managing and predicting performance in the future.
- Tailings properties change spatially over time and require constant review against targets to ensure meaningful metrics are linked to preventable controls.
- Access to reliable information when its needed.

What Mining Companies Could Further be Doing

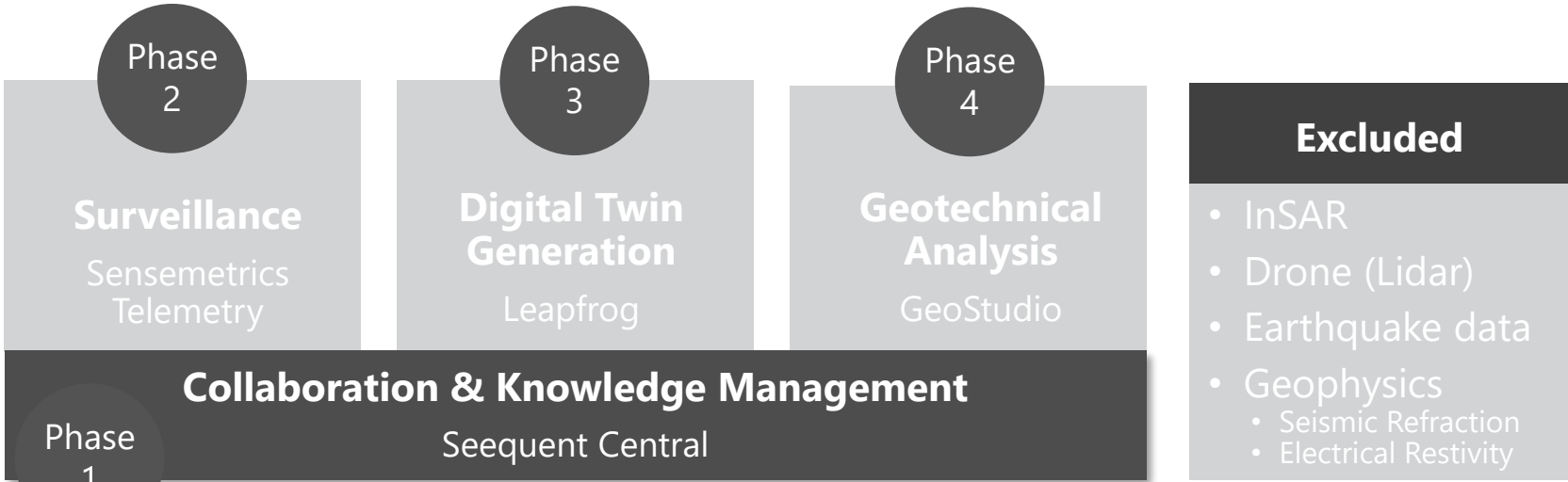
- Understand better the performance of existing tailings facilities; e.g.:
 - The volume of water locked-up in the tailings (typically 50 to 85%!)
 - The post-seismic and post-closure strengths of the tailings

...Professor David Williams

Project Approach



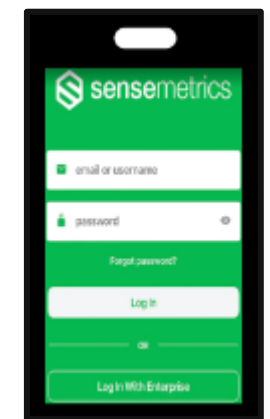
3 Control Sections Instrumented
Control Sections not included



3 Threads



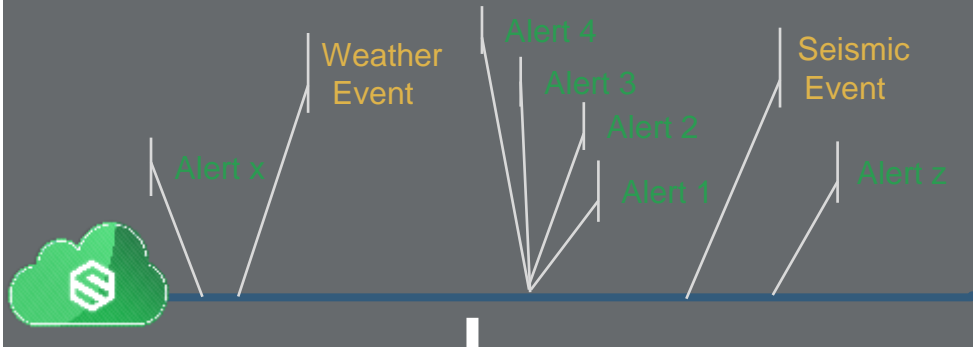
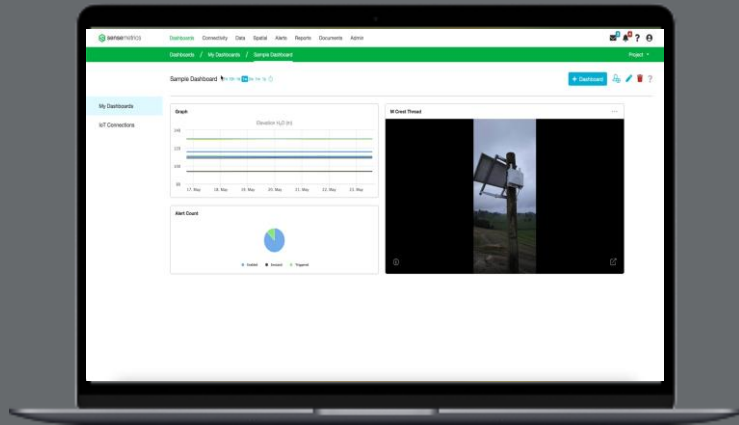
14 Strands
 (38 vibrating wire-line piezometers)



Mobile App

Workflow

MONITORING

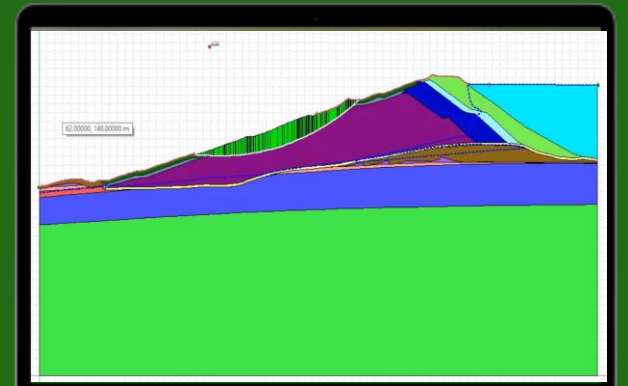


Knowledge Base

MODELLING

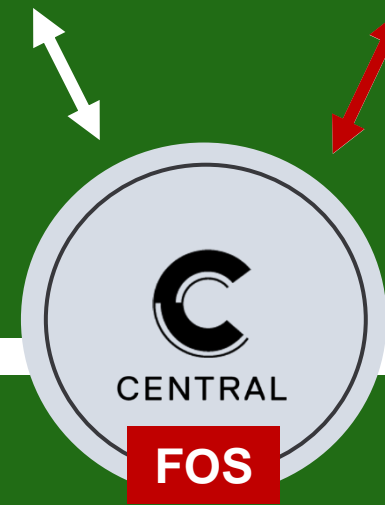


GEOTECHNICAL ANALYSIS



leapfrog GEO

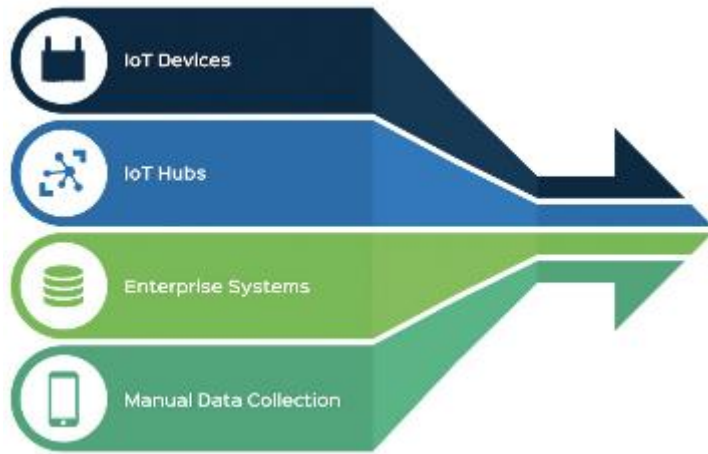
GeoStudio





Queensland Tailings Group iTwin IoT Real-time Monitoring

IoT Asset Condition Monitoring



Sensor Data Acquisition

Connect to any sensor, read any data type, monitor, calibrate, and validate incoming raw data for immediate analysis.



Visualization & Analysis

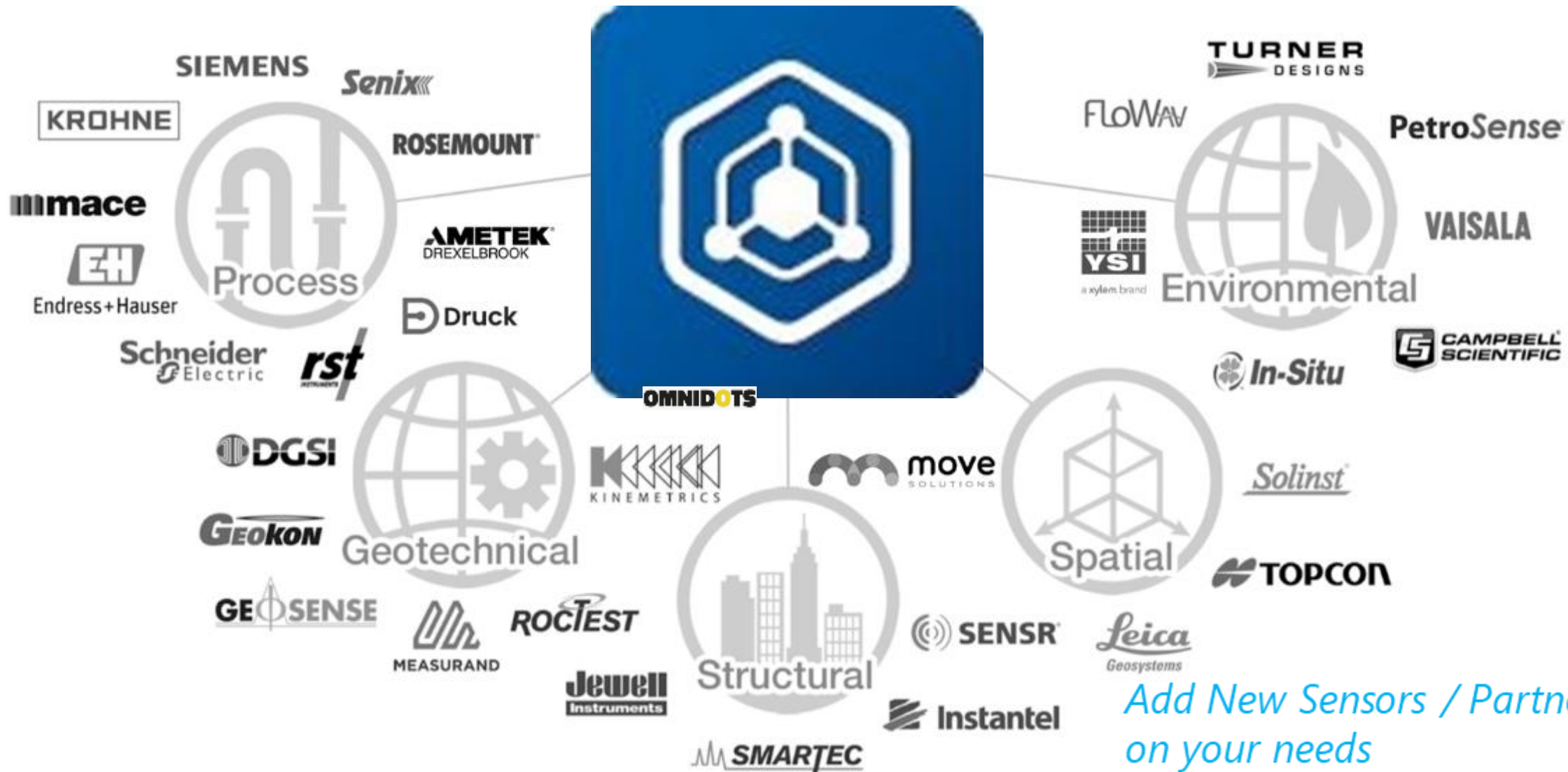
Browser-based tools and workflow-enhancing features provide valuable sensor data insight, helping you make sense of complex data.



Collaboration, Reporting, Alarms

Collaborate seamlessly with organizational permission controls. Create and share custom reports and tailor alerts to user-defined parameters with flexible notification distribution.

iTwin IoT Vendor Agnostic Approach | Partner Ecosystem



Add New Sensors / Partners based on your needs

Partner Device Registry

Infrastructure IoT

Benefits Features Solutions Resources About

Talk with us

No filters selected

Explore qualified solutions

SENSOR MANUFACTURER

421 solutions found in 40ms

- Geokon 192
- RST Instruments 89
- DGSI 45
- Geosense 35
- RocTest 24
- In-Situ 6
- Measurand 8
- Leica 5
- Worldsensing 5
- Move Solutions 4
- Senix 4
- Badger Meter 3
- Vaisala 3
- BeadedStream 2
- Campbell Scientific 2
- Jewell Instruments 2
- Viotek 2
- Ackcia 1
- Call & Nicholas Instruments 1
- DSI 1
- Decentlab 1
- Elsys 1
- Euromag 1
- Geolaser 1
- Petrosense 1



Worldsensing Field Camera :
Worldsensing THREAD X3MC



Worldsensing Laser Distance Meter
LS-G6-LASER



Worldsensing Tilt Meter LS-G6-
TIL90-I



Worldsensing Tilt Meter LS-G6-
TIL90-X




Worldsensing Tilt Meter LS-G6-
LAS-TIL90



Geokon
6350 : W
5-chan

Worldsensing Tilt Meter LS-G6-TIL90-I



short description:
Tilt Meter

Documentation:
- [Worldsensing - Invenio 1.0.0](#)

Known Specifications:
Tilt Meter LS-G6-TIL90-I
Worldsensing

Logged Specifications:
Tilt Meter
- [Worldsensing Catalog LS-G6-TIL90-I](#)
- [Worldsensing Catalog LS-G6-TIL90-I](#)

Use to search

File Import

The screenshot displays the 'File import' interface. On the left, a 'Setup' panel includes a 'Name' field with the text 'Calvin auto bulk upload test', an 'Import type' section with 'Automated' selected, and a 'Select a file directory from Documents' dropdown menu showing '/api-test-dir'. Below these are expandable sections for 'Parsing', 'Headers', 'Time', and 'Sensors', along with 'Start auto import', 'Save', and 'Cancel' buttons. On the right, a table titled 'Anemometer_FrontOffice.csv' shows data for an anemometer sensor. The table has four columns: 'Sensor', 'Date', 'Flow Velocity (m/s)', and 'Azimuth Angle (deg)'. The data rows show various measurements over time.

Sensor	Date	Flow Velocity (m/s)	Azimuth Angle (deg)
Anemometer_FrontOffice	2023-5-30 17:16:11	2	229
Anemometer_FrontOffice	2023-5-30 17:15:13	1.8	189
Anemometer_FrontOffice	2023-5-30 17:14:13	2	182
Anemometer_FrontOffice	2023-5-30 17:13:13	1.9	191
Anemometer_FrontOffice	2023-5-30 17:12:13	1.1	172
Anemometer_FrontOffice	2023-5-30 17:11:16	1.5	231
Anemometer_FrontOffice	2023-5-30 17:11:12	1.9	252
Anemometer_FrontOffice	2023-5-30 17:02:49	1.8	195
Anemometer_FrontOffice	2023-5-30 17:02:28	1.3	182
Anemometer_FrontOffice	2023-5-30 17:01:28	1.3	177

- File Import can be used if you're not using a directly supported hardware
 - Manual Data upload or Automated Data pushed to the platform over FTP
 - Create your own sensors and metrics or utilize any sensor configurations within the iTwin IoT library

Connectivity

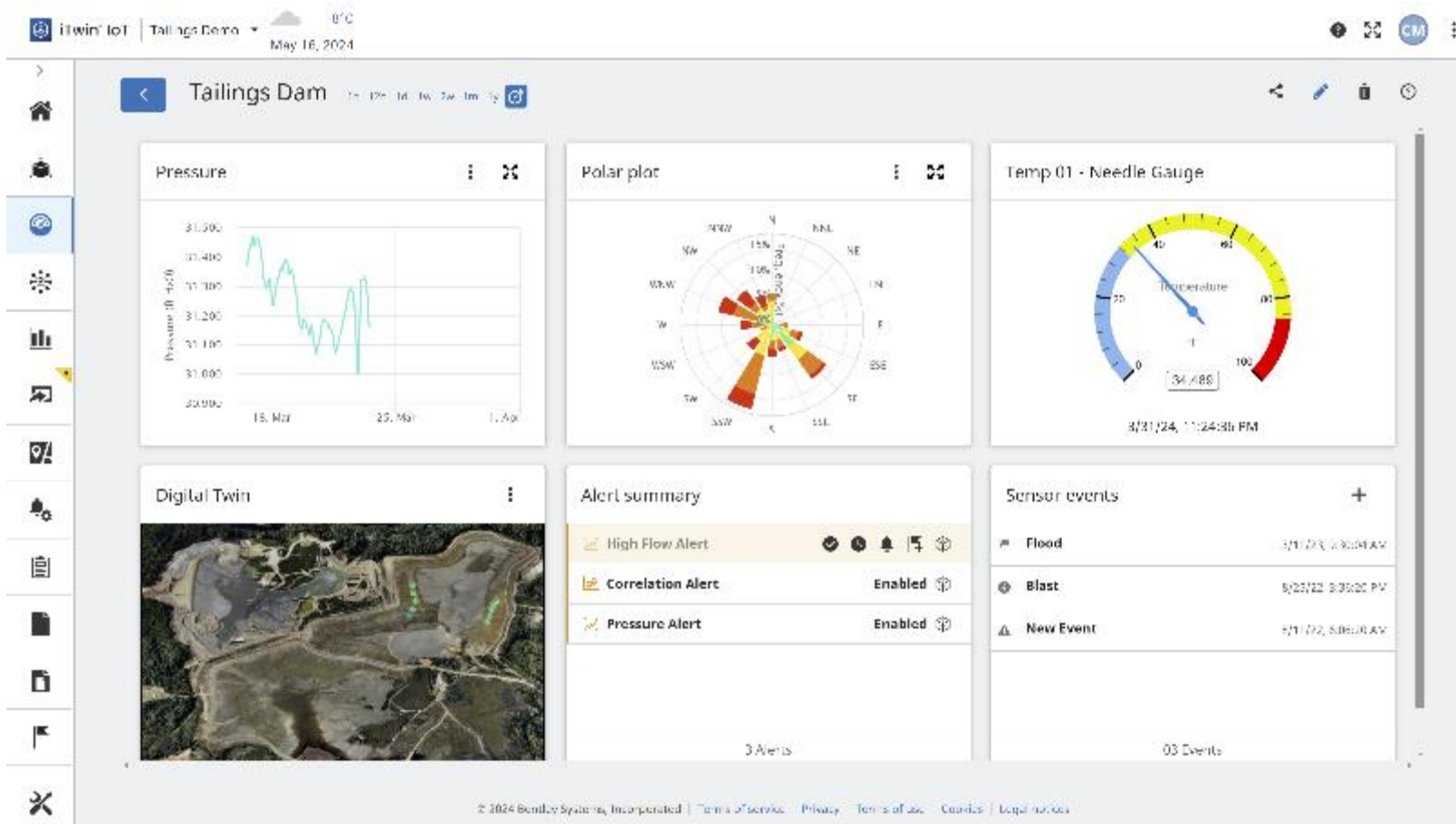
The screenshot displays the iTwin IoT connectivity management interface. The top navigation bar shows the user 'Chris Tester' and the date 'Apr 17, 2024'. The main area is divided into two panels. The left panel, titled 'Connections', lists various 'Import Connection' entries with their status (Active Now) and data volume (e.g., 0 Cbs, 13 Cbs, 4.8K Cbs). The right panel, titled 'Davloa & Senara', provides a detailed view of a specific connection, listing multiple 'LoadSensing Tiltmeter' devices with their unique IDs, data volume, and last update time. A search bar is visible at the top of the right panel.

Connection Name	Status	Data Volume
Import Connection 40...	Active Now	0 Cbs
Import Connection 42...	Active Now	13 Cbs
Import Connection 55...	Active Now	4.8K Cbs
Import Connection 6F...	Active Now	1 Cbs
Import Connection 7B...	Active Now	30,712 Cbs
Import Connection 8A...	Active Now	0 Cbs
Import Connection 8B...	Active Now	0 Cbs
Import Connection 9...	Active Now	1 Cbs
Import Connection A...	Active Now	856 Cbs
Import Connection C...	Active Now	6 Cbs
Import Connection E...	Active Now	0 Cbs
Import Connection C...	Active Now	0 Cbs

Device Name	Data Volume	Last Update
LoadSensing Tiltmeter LS-G8-INC15 1S119	123,089 Cbs	Last: 2024-4-17 14:02
LoadSensing Tiltmeter LS-G8-INC15 1S124	127,573 Cbs	Last: 2024-4-17 13:01
LoadSensing Tiltmeter LS-G8-INC15 1S118	89,449 Cbs	Last: 2024-4-17 10:01
LoadSensing Tiltmeter LS-G8-INC15 1S085	58,793 Cbs	Last: 2023-10-17 8:05
LoadSensing Tiltmeter LS-G8-INC15 1S251	129,010 Cbs	Last: 2023-10-9 2:03
LoadSensing Tiltmeter LS-G8-INC15 1S246	121,025 Cbs	Last: 2023-10-21 0:06
LoadSensing Tiltmeter LS-G8-INC15 1S182	104,596 Cbs	Last: 2023-10-14 7:03
LoadSensing Tiltmeter LS-G8-INC15 1S201	124,516 Cbs	Last: 2023-10-11 1:00
LoadSensing Tiltmeter LS-G8-INC15 1S134	119,810 Cbs	Last: 2023-11-17 13:05
LoadSensing Tiltmeter LS-G8-INC15 1S181	113,726 Cbs	Last: 2022-11-29 7:00
LoadSensing Tiltmeter LS-G8-INC15 1S252	125,301 Cbs	Last: 2023-11-20 7:00
LoadSensing Tiltmeter LS-G8-INC15 1S172	115,820 Cbs	Last: 2022-11-29 6:02
LoadSensing Tiltmeter LS-G8-INC15 1S250	120,555 Cbs	Last: 2023-10-25 4:07
LoadSensing Tiltmeter LS-G8-INC15 1S126	113,069 Cbs	Last: 2022-10-27 4:06
LoadSensing Tiltmeter LS-G8-INC15 1S115	118,940 Cbs	Last: 2022-10-28 12:04
LoadSensing Tiltmeter LS-G8-INC15 1S188	108,010 Cbs	Last: 2023-10-28 13:05
LoadSensing Tiltmeter LS-G8-INC15 1S108	116,910 Cbs	Last: 2022-10-28 12:02

- Connect and store your sensor data
- Configure sensor details as needed
- Integrations with partner connections from:
 - Worldsensing
 - Move Solutions
 - Leica
 - Topcon
 - Geokon
 - And more
- Additional connections include:
 - Manual Data Import
 - Automated Data Import
 - Sensor Data Service

Dashboards



- Customize your project view by creating a Dashboard with your data. There are several different card types that can be put onto one dashboard including:
 - Graphs
 - Camera Photos
 - Correlation Plots
 - Clustering Plots
 - Sensor Data Tables
 - And more



Tailings Demo

Thursday 29 Aug
 10°C
5° - 10°

Rain Shower
Wind: 16km, W
Humidity: 83%

FRI
 4°-9°
Rain







SAT
 6°-10°
Rain/Wind

SUN
 3°-9°
Rain

MON
 4°-7°
Light Rain


TUE
 6°-11°
Cloudy

Alert Summary

-  High Flow Alert 
-  Correlation Alert Enabled 
-  Pressure Alert Enabled 

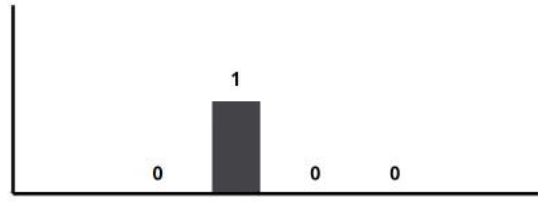
3 Alerts

Sensor Count



- Online
- Archived
- Offline
- Redirected
- Low Power

Alert Count



Alert Status	Count
Idle	0
Triggered	1
Disabled	0
Snoozed	0

- Idle
- Triggered
- Disabled
- Snoozed

Notifications

You don't have any notification

Offline Sensors

13

○ 1 Day

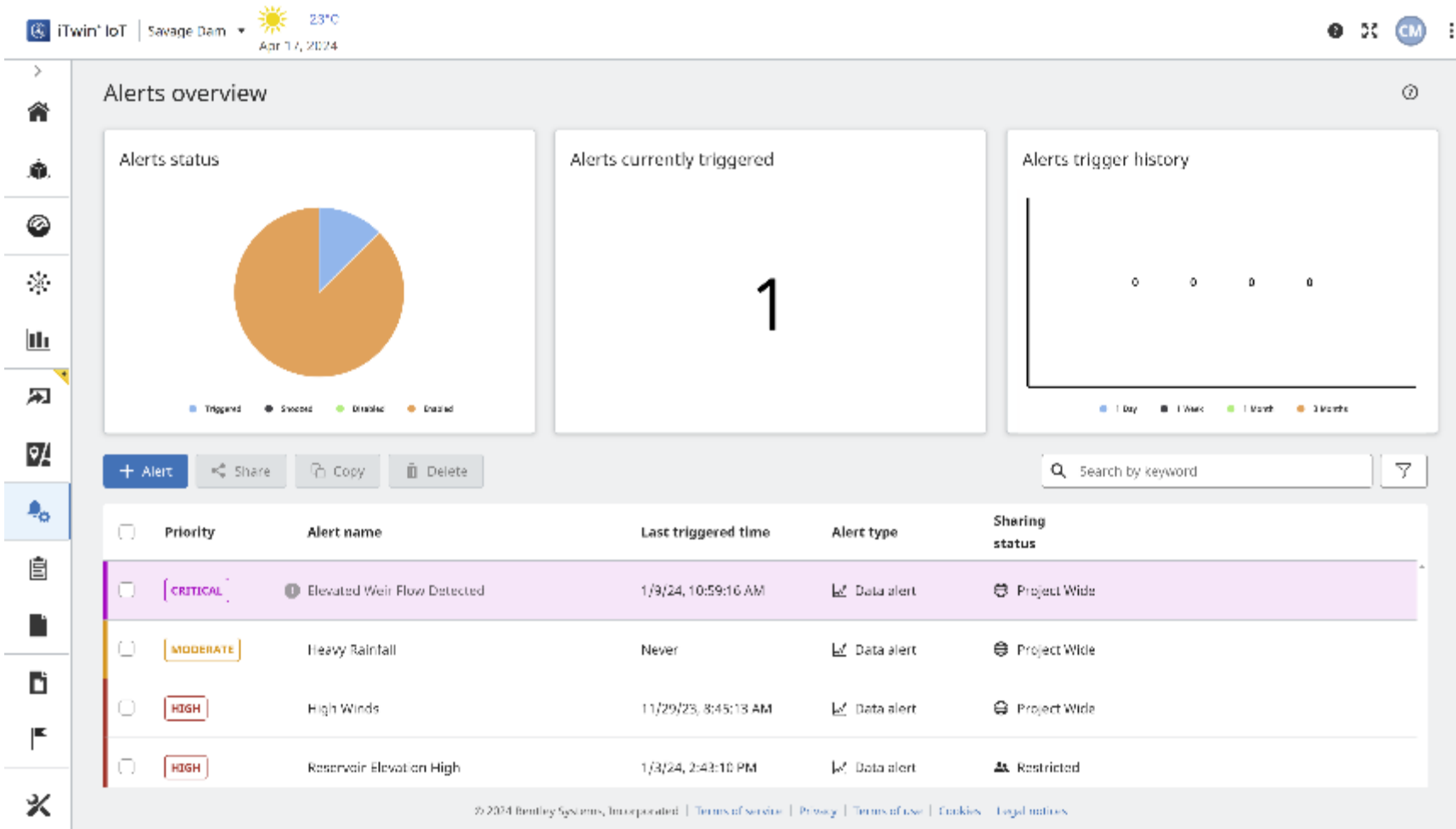
Average Communication Quality

0.0%

Current Monthly Data Usage

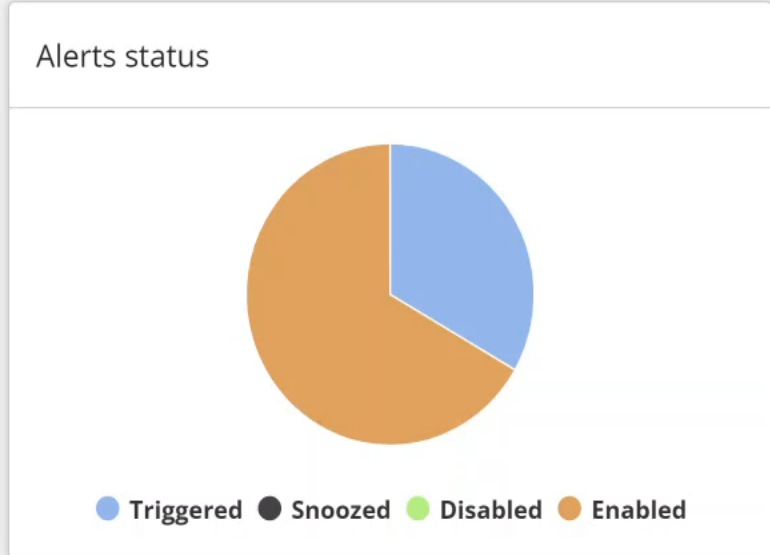
0 Bytes

Alerts



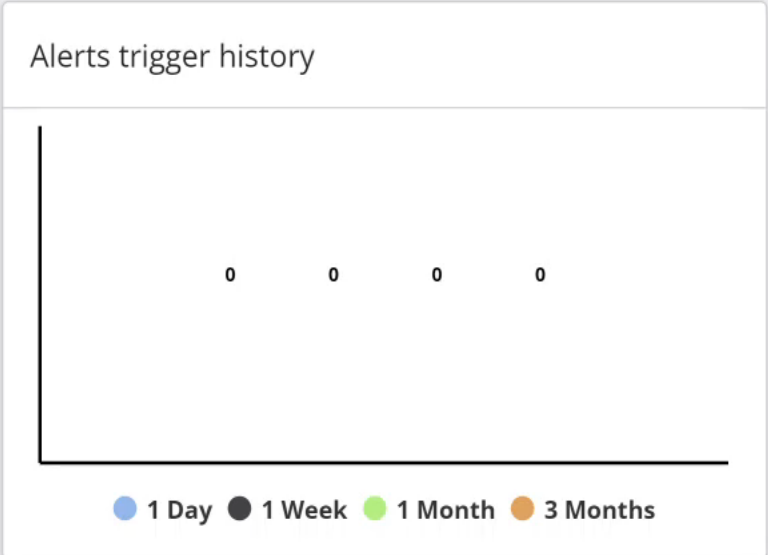
- Create customized alerts and reactions based off your project's needs. 3 types of Alerts:
 - Data – Threshold alerts to track sensor metrics
 - Status – Outage alerts to track your system's last reported data
 - Correlation – Select any 2 sensors your project and apply a quadratic or linear formula and see how they correlate

Alerts overview



Alerts currently triggered

1



- + Alert
- Share
- Copy
- Delete

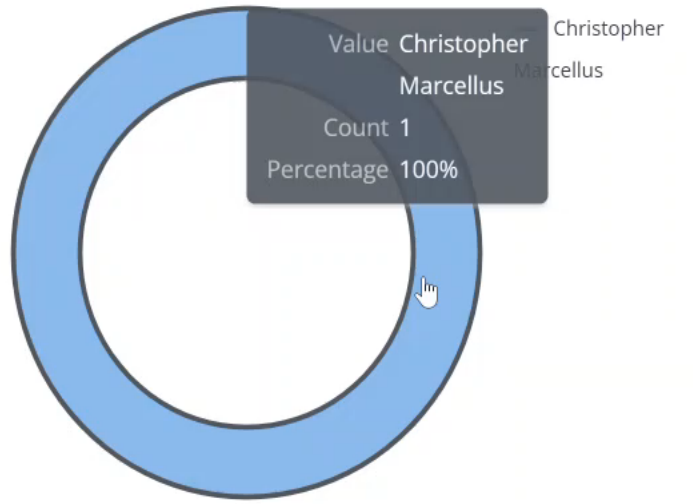
Search by keyword

<input type="checkbox"/>	Priority	Alert name	Last triggered time	Alert type	Sharing status
<input type="checkbox"/>	MODERATE	High Flow Alert	4/24/24, 5:33:25 AM	Data alert	Private
<input type="checkbox"/>	MODERATE	Correlation Alert	Never	Correlation alert	Private
<input type="checkbox"/>	MODERATE	Pressure Alert	Never	Data alert	Private

Issue Resolution | Personal Dashboard

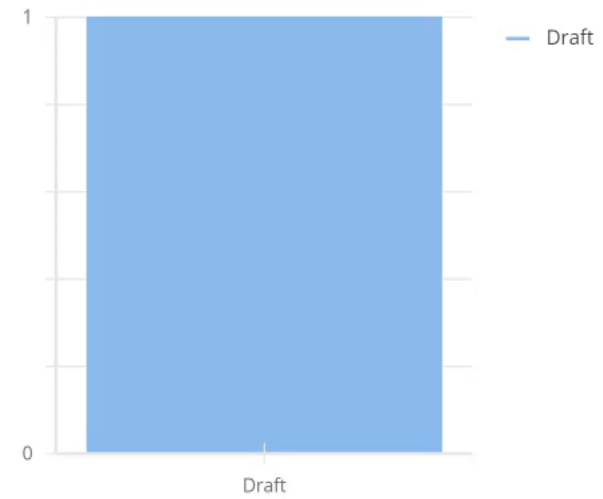
Type: Issue + 🗨️ 📄 🔒 Last 60 Days

Radial Chart



Property: Assigned To

Bar Graph



Property: Status

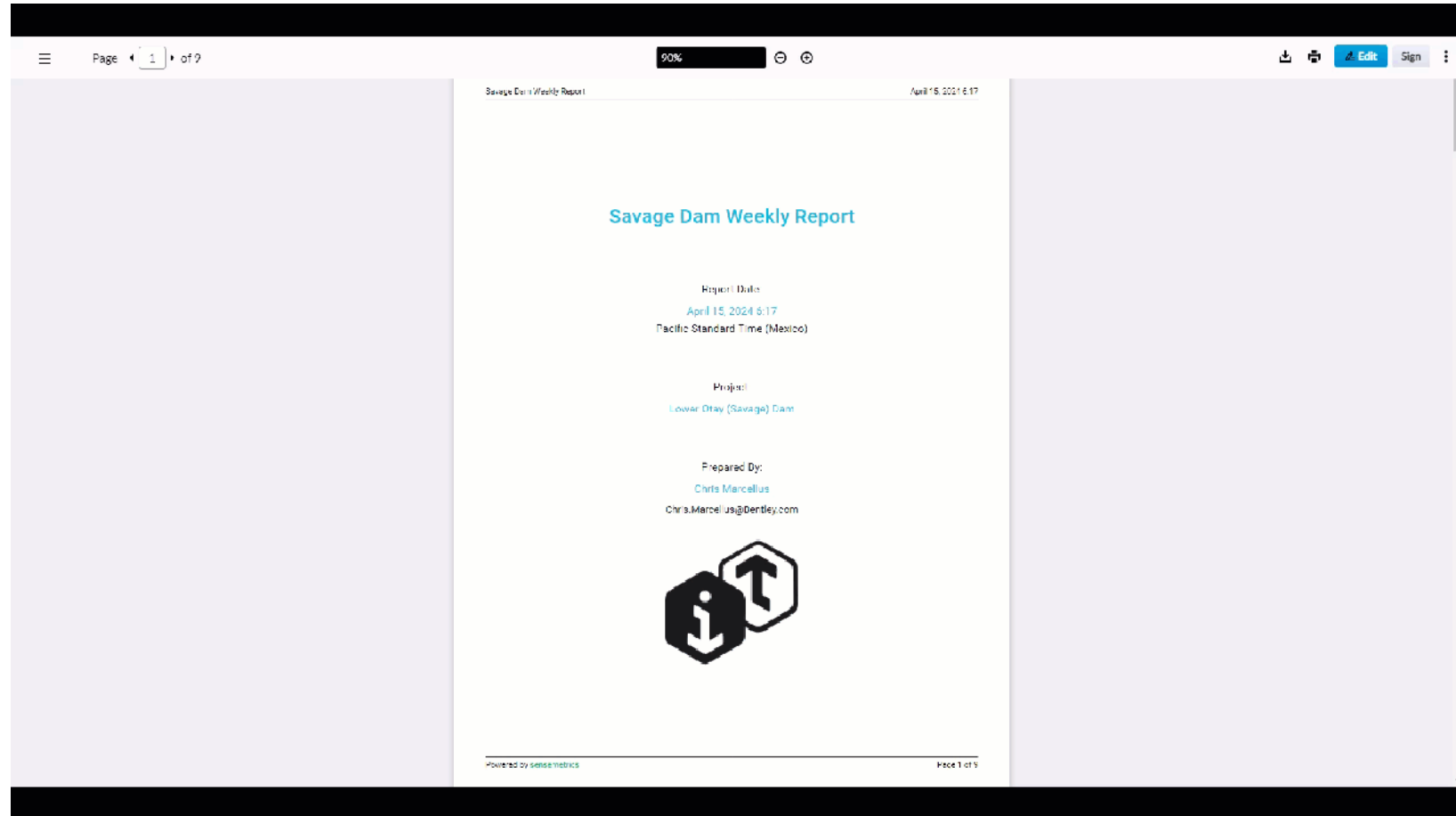
Quick Stats

Assigned to ... 1	Filled out Iss... 1	% Open 100%
Open 1	Avg. Open 3 secs	Longest Open 3 secs
Closed 0	Avg. Close N/A	Longest Close N/A

Filled out Forms

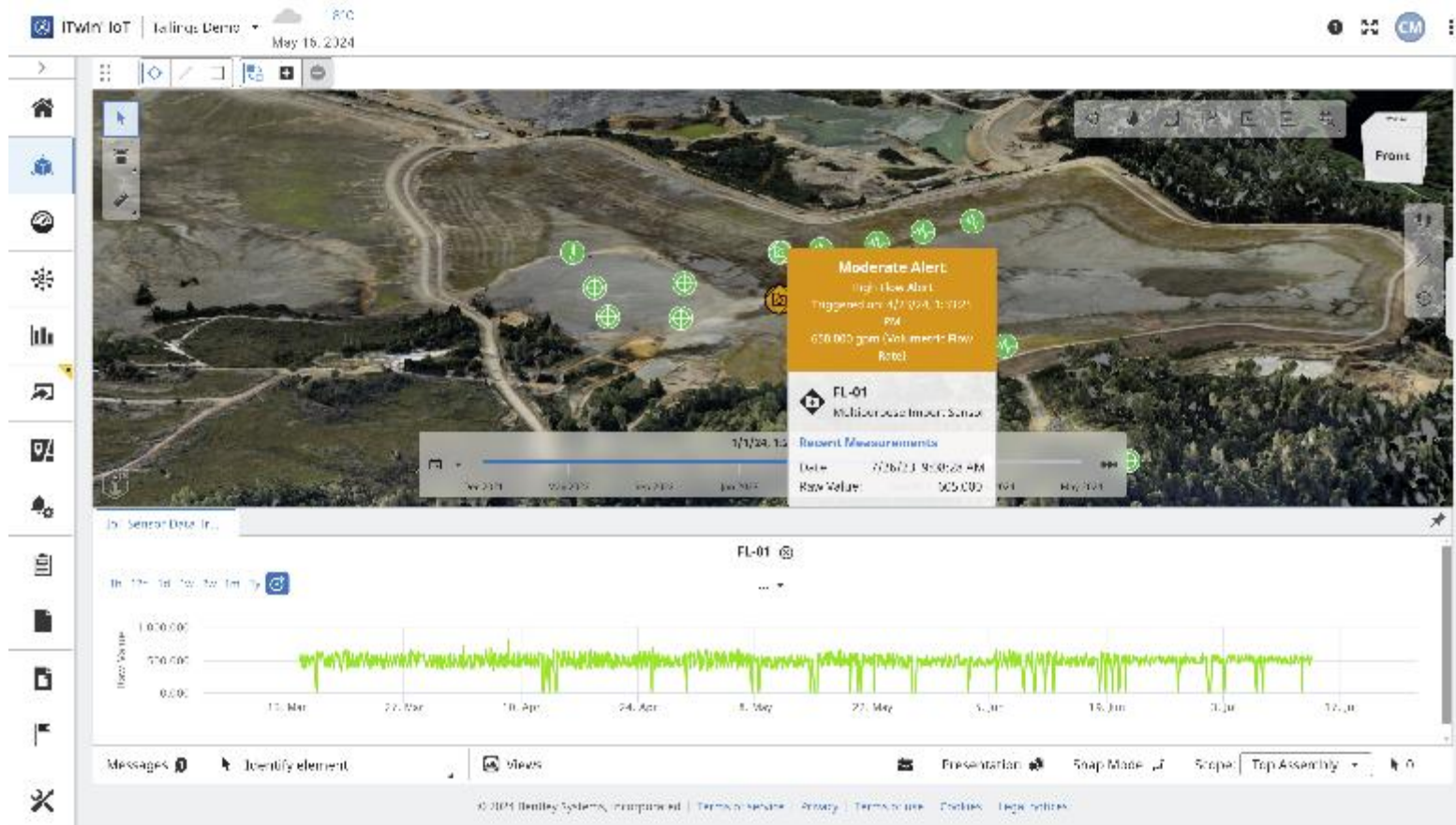
Display Name	Subject	State	Assigned To	Status	Created By	Created Date	Modified Date	Modified By	Linked Items
	Alert 'High Flow Alert' triggered by								

Reports

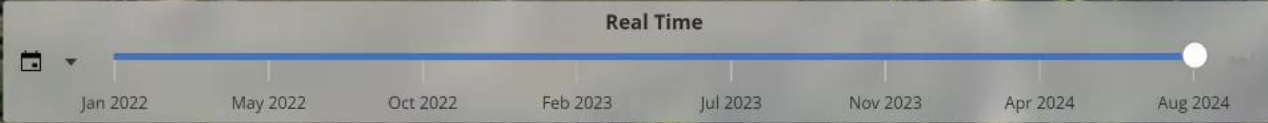
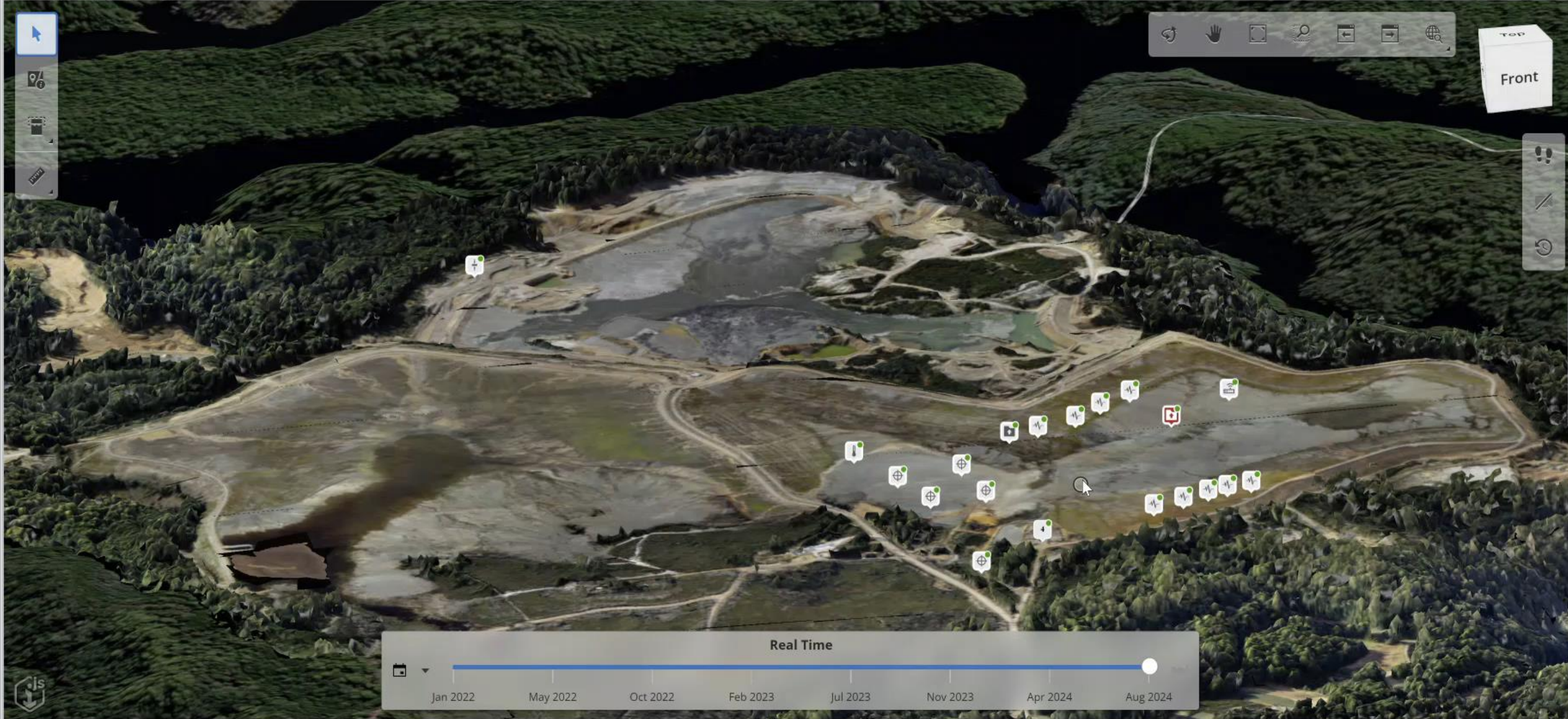


- Reports allows users to create and autogenerate customizable reports based on their project data. Sections include:
 - Cover Page
 - Table of Contents
 - Graphs
 - X/Y Graphs
 - Camera Photos
 - Alert Trigger History
 - Images
 - Notes
- Reports can be scheduled to generate daily, weekly, or monthly

Digital Twin



- The Digital Twin Module allows you to view your IoT data overlaid upon 3D imagery. This can be both BIM and Reality Mesh.





Thank you!!

01
ABOUT SIXENSE

02
OUR INSTRUMENTATION
& MONITORING SOLUTION

03
USE CASES

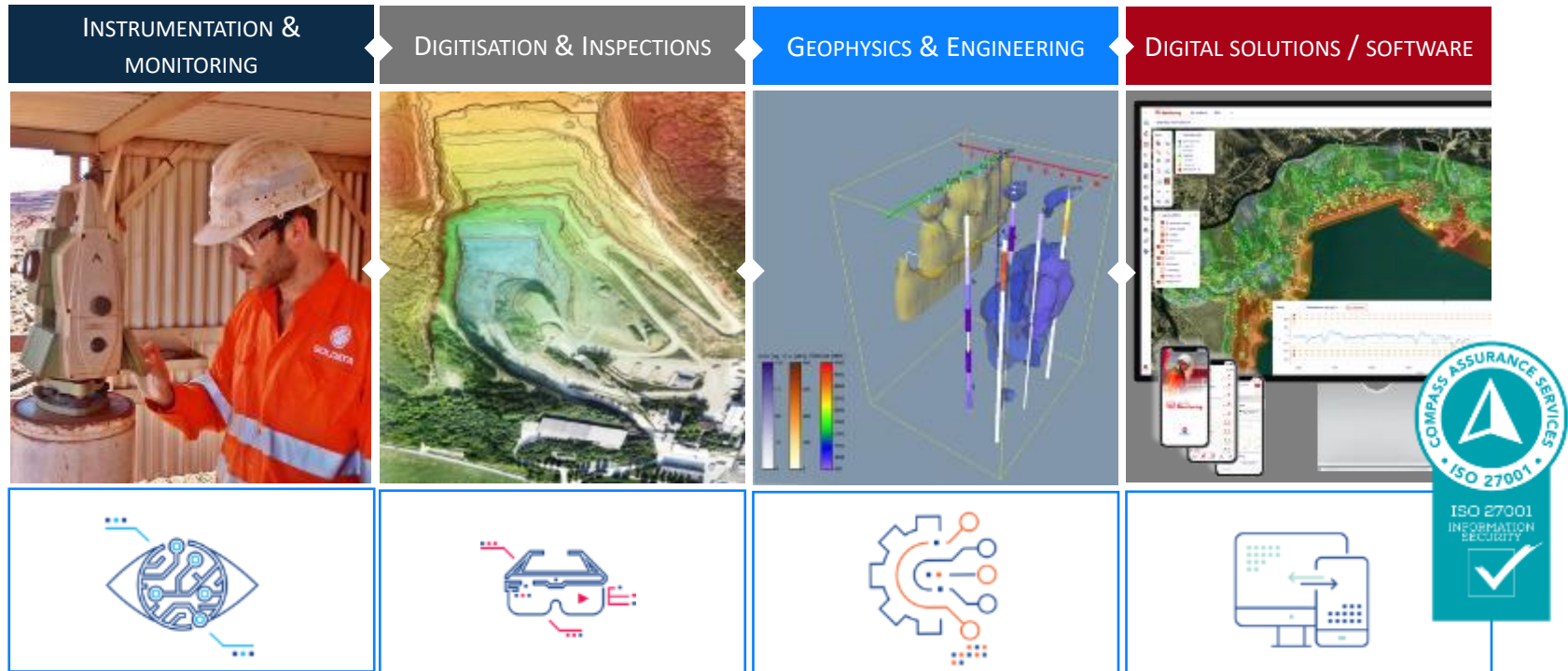
04
CONCLUSION &
RECOMMENDATIONS

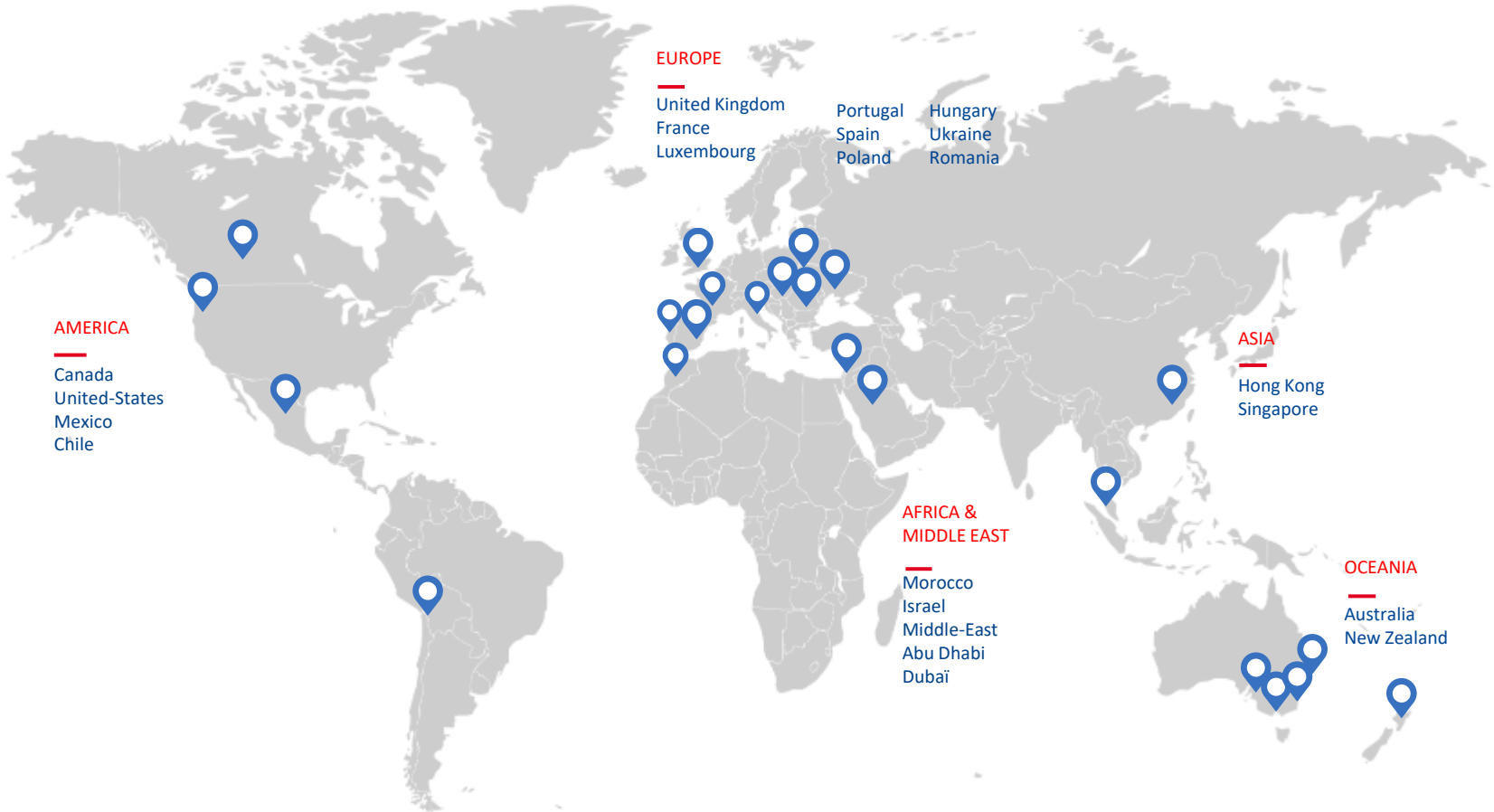
ABOUT SIXENSE GROUP

Quick introduction

Mission

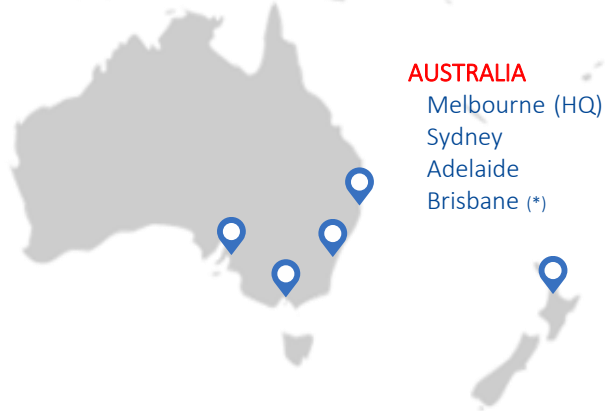
Offer advanced Technologies & Services to Designers, Builders, Operators and Managers to optimise their assets through their life cycles.





+ SERVICES

- ✓ Monitoring Design
- ✓ Procurement
- ✓ Installation & Commissioning
- ✓ Automatic / Manual Monitoring
- ✓ Data management & QA/QC
- ✓ Data Reporting
- ✓ Consulting & Expertise
- ✓ Maintenance & Trouble shooting



AUSTRALIA

- Melbourne (HQ)
- Sydney
- Adelaide
- Brisbane (*)

NEW ZEALAND

- Auckland

02

INSTRUMENTATION & MONITORING OF TSF

Integrated solutions for
real-time monitoring

▷ WHY USE A MONITORING SYSTEM?

- + Manage the residual risk associated with uncertainty in design and modelling
- + Early detection of developing instability
- + Communication of alarm exceedance
- + Confirming geotechnical characteristics are within expected/require performance range
- + Ease communication & support decision



Develop a

⇒ **Common (& Efficient) Situational Awareness**

Objective of the GISTM



Common & Efficient situational awareness

- All parties have a common understanding of site(s) status.
- Resources are spent on solving issues & taking right decisions.

Costly situational awareness

- Data gathered in one place ensuring common situational awareness.
- Timely input process but non optimum tools and procedures

Diverse situational awareness

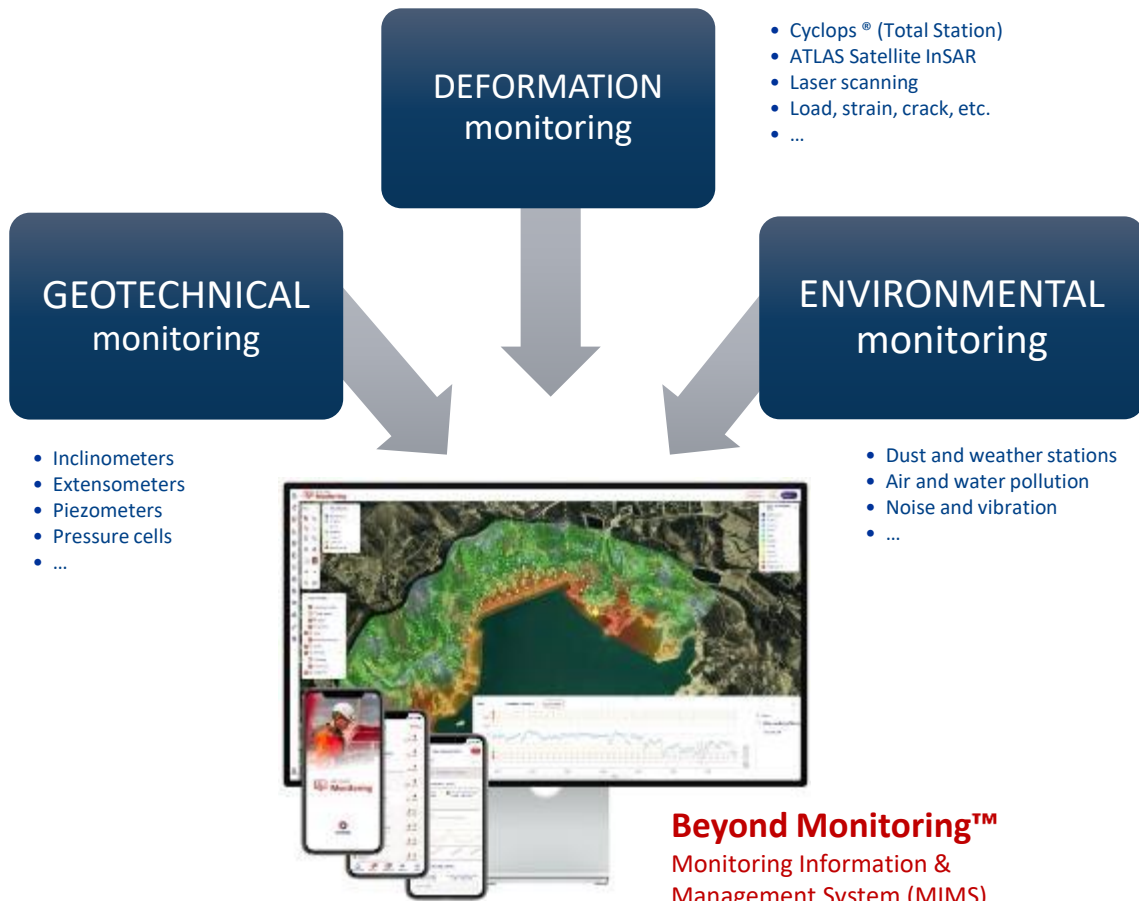
- Data stored different places.
- Each individual has control of his/her area of responsibility.

Low situational awareness

- Site(s) data is inconsistent and do not cover all details needed.
- Low communication between parties.

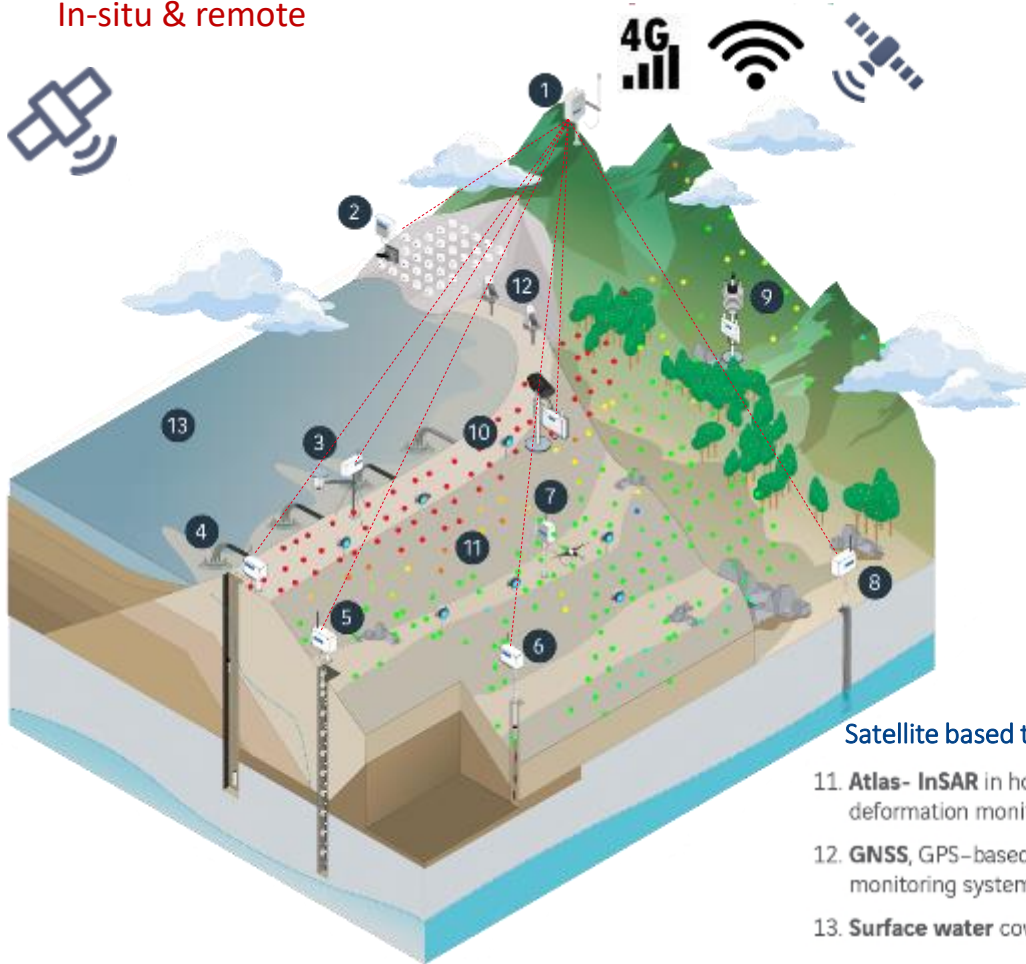
▷ INTEGRATED MONITORING | ALL DATA IN ONE PLACE

a good start



▷ REAL TIME DATA COLLECTION | IMPROVE EFFICIENCY

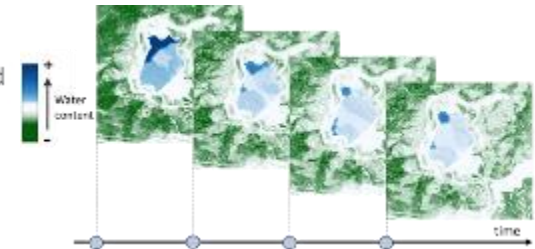
In-situ & remote



1. **Gateway** that wirelessly collects data from all sensors and sends it to the cloud
2. **Load cells** on retaining wall anchors
3. Wireless **Water level meter**
4. **Vibrating Wire Piezometer (VWP)** for ground water monitoring
5. **In Place Inclinator (IPI)** or **Shape Array (SAA)** for vertical deformation profile
6. **Multi-Point Borehole Extensometers (MPBX)** for settlement / heave
7. **Crackmeter** to follow the evolution of existing cracks
8. **Water quality** monitoring
9. Multi-parameter **Weather station**
10. **Prisms & Total Station (Cyclops)** for 3D millimetric deformation monitoring

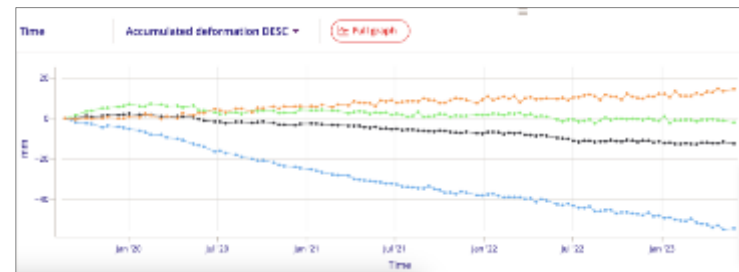
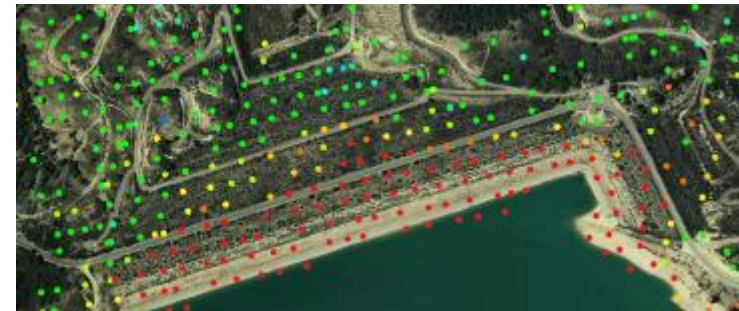
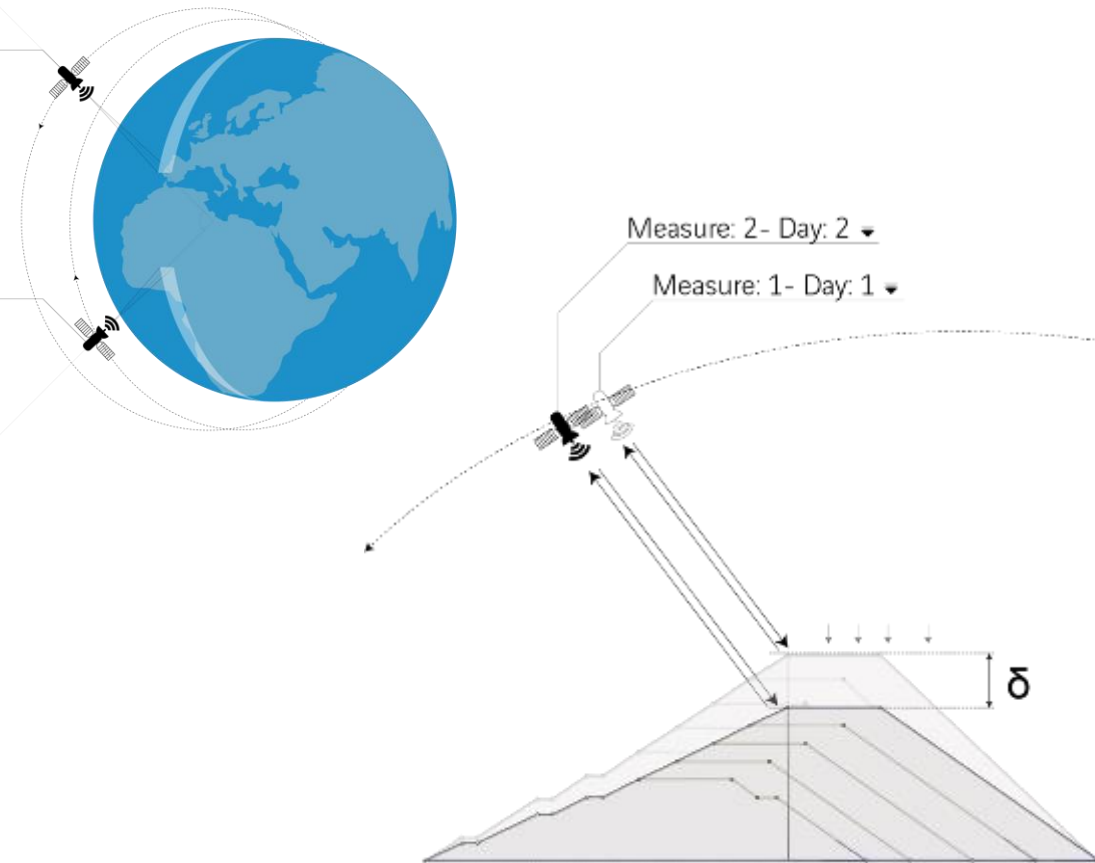
Satellite based technologies

11. **Atlas- InSAR** in house satellite-based ground deformation monitoring over large areas
12. **GNSS, GPS-based** 3D deformation monitoring system
13. **Surface water** coverage time lapse



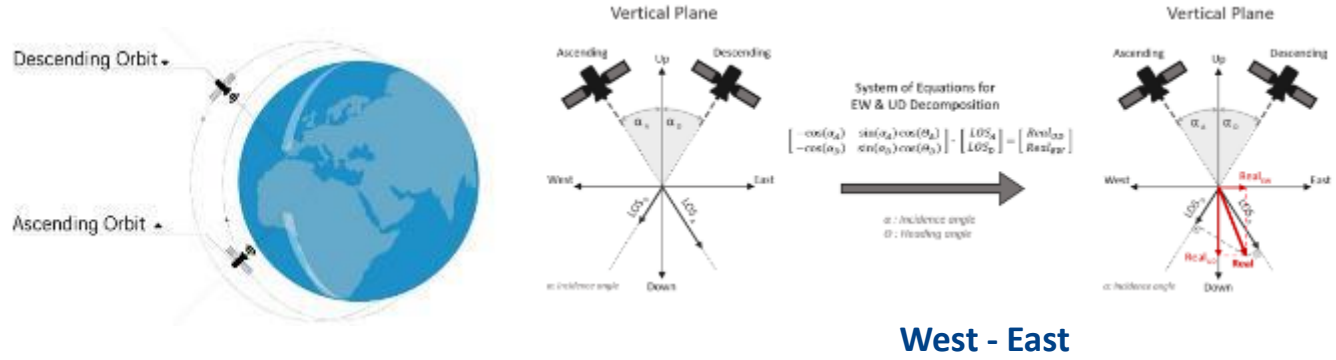
▷ INTRODUCTION TO INSAR | Technology overview

INterferometric Synthetic Aperture Radar



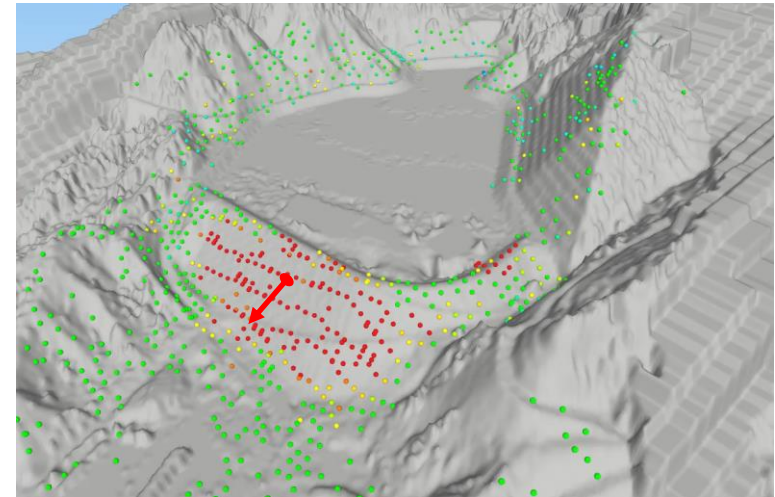
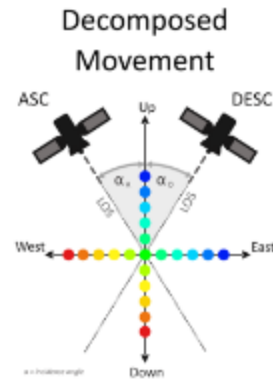
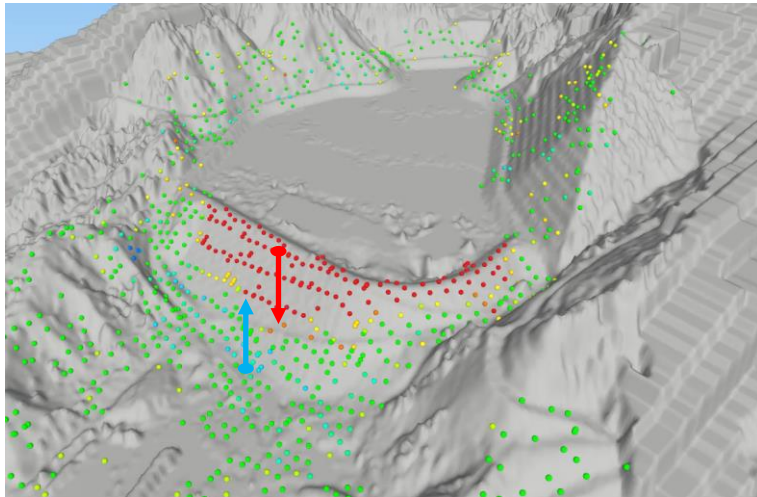
▷ INTRODUCTION TO INSAR | Technology overview

use case on TSF with dual orbits



Up-Down

West - East



▷ BEYOND MONITORING™ | KEY FEATURES

for Common & Efficient situational awareness



DATA INTEGRATION

All data in one place (including “big data”)



CORRELATION & DATA REDUCTION

Data insights



GIS PLATFORM

Layers based system



ALARM MANAGEMENT

Generation & real-time notifications



INTEGRATED REPORTING

Customized and automatic



JOURNAL

Time-stamped events for data interpretation



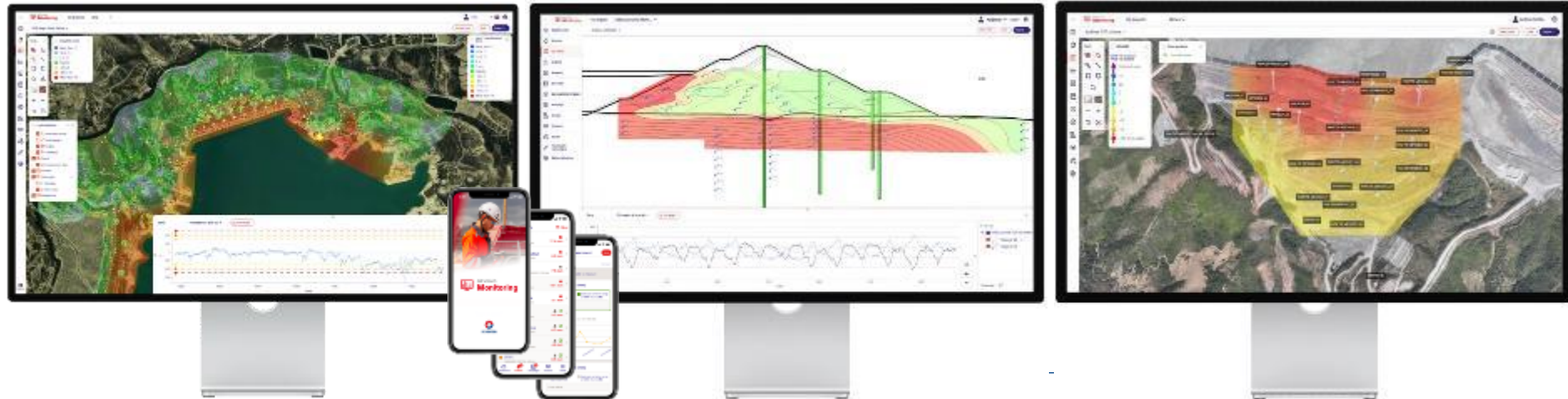
VISUAL INSPECTIONS MANAGEMENT

Tour/campaigns of visual inspections



DATA INTEGRITY & SECURITY

ISO 27001 certification



03

USE CASES

- 1 - Small
- 2 - Large
- 3 – Complex
- 4 – Multi-sites

▷ TSF MONITORING | SMALL SITE



but state-of-the-art

Template	Type	Generation date	Data period	Log file	Status
Piezometer Report	Automatic	05/08/2024 08:00	From 26/07/2024 08:00 to 05/08/2024 08:00		Success Download report
Piezometer Report	Automatic	02/08/2024 08:00	From 19/07/2024 08:00 to 02/08/2024 08:00		Success Download report
Piezometer Report	Automatic	26/07/2024 08:00	From 12/07/2024 08:00 to 26/07/2024 08:00		Success Download report
Piezometer Report	Automatic	19/07/2024 08:00	From 06/07/2024 08:00 to 19/07/2024 08:00		Success Download report
Piezometer Report	Manual	18/07/2024 13:21	From 16/07/2024 13:08 to 18/07/2024 13:08		Success Download report
Piezometer Report	Manual	18/07/2024 13:14	From 16/07/2024 13:08 to 18/07/2024 13:08		Success Download report
Piezometer Report	Manual	18/07/2024 13:09	From 17/07/2024 13:08 to 18/07/2024 13:08		Success Download report



▷ TSF MONITORING | LARGE SITE



integrated with mines

Reliability

100%

System reliability rate for the last 90 days

0h

Downtime over the last 30 days

100%

System reliability rate for the last 24h

Key figures



23721

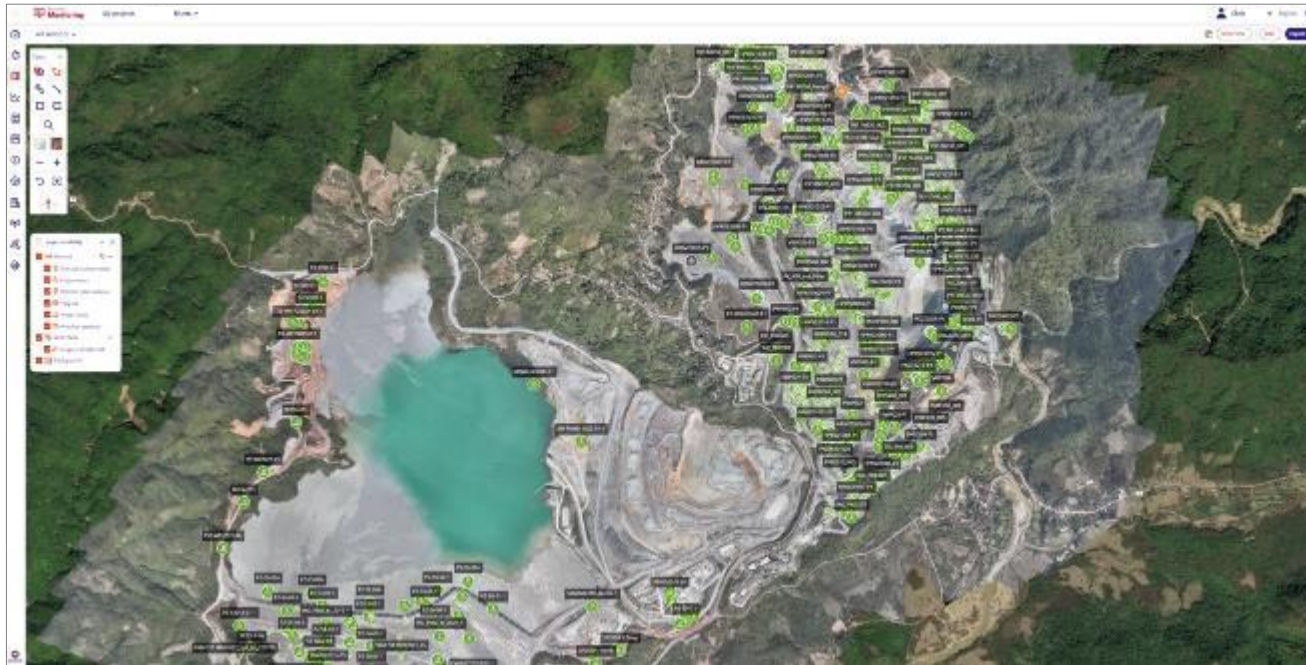
Number of data files collected



2535

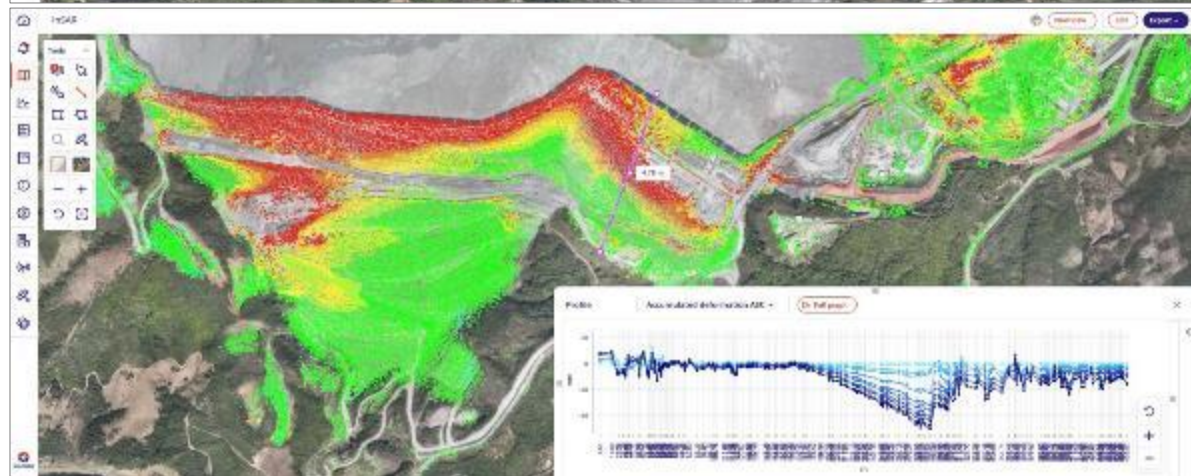
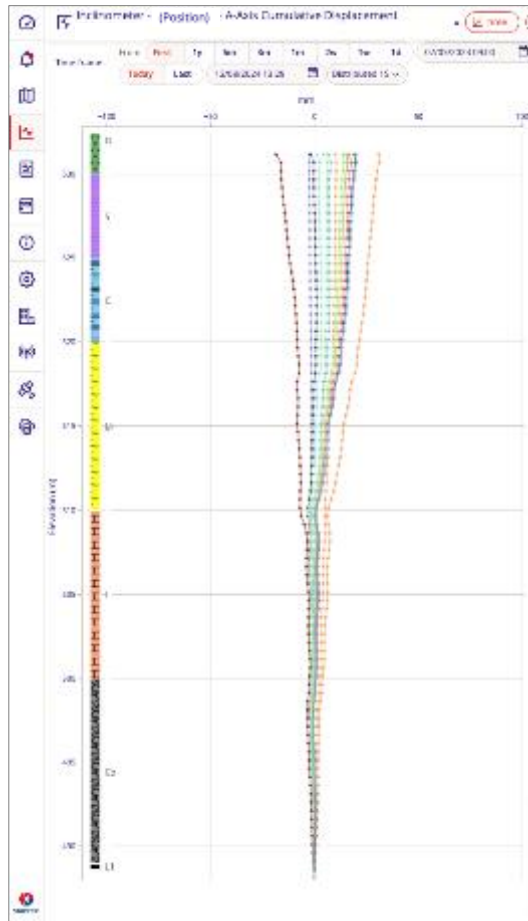
Number of sensors

1	Targets	1285	5	Robotic total stations	11
2	Piezometers	1121	6	Weather stations	5
3	Water levels	100	7	Other sensors	1
4	Manual inclinometers	12			



▷ TSF MONITORING | LARGE SITE

multiple technologies & big data



TSF MONITORING | COMPLEX SITE



with wide-ranging instrumentation

<h3>Reliability</h3> <p>100% System reliability rate for the last 90 days</p> <p>0h Downtime over the last 30 days</p> <p>100% System reliability rate for the last 24h</p>			<h3>Key figures</h3> <p>1884201 Number of data files collected</p> <p>397 Number of sensors</p>		<table border="1"> <tr> <td>1</td> <td>Piezometers</td> <td>248</td> <td>6</td> <td>Vibrations</td> <td>4</td> </tr> <tr> <td>2</td> <td>Targets</td> <td>83</td> <td>7</td> <td>Manual inclinometers</td> <td>4</td> </tr> <tr> <td>3</td> <td>In place inclinometers (IPI)</td> <td>25</td> <td>8</td> <td>Other sensors</td> <td>3</td> </tr> <tr> <td>4</td> <td>Liquid levels</td> <td>16</td> <td>9</td> <td>Station groups</td> <td>3</td> </tr> <tr> <td>5</td> <td>Robotic total stations</td> <td>4</td> <td>10</td> <td>Data loggers</td> <td>2</td> </tr> </table>		1	Piezometers	248	6	Vibrations	4	2	Targets	83	7	Manual inclinometers	4	3	In place inclinometers (IPI)	25	8	Other sensors	3	4	Liquid levels	16	9	Station groups	3	5	Robotic total stations	4	10	Data loggers	2
1	Piezometers	248	6	Vibrations	4																															
2	Targets	83	7	Manual inclinometers	4																															
3	In place inclinometers (IPI)	25	8	Other sensors	3																															
4	Liquid levels	16	9	Station groups	3																															
5	Robotic total stations	4	10	Data loggers	2																															



TSF MONITORING | COMPLEX SITE



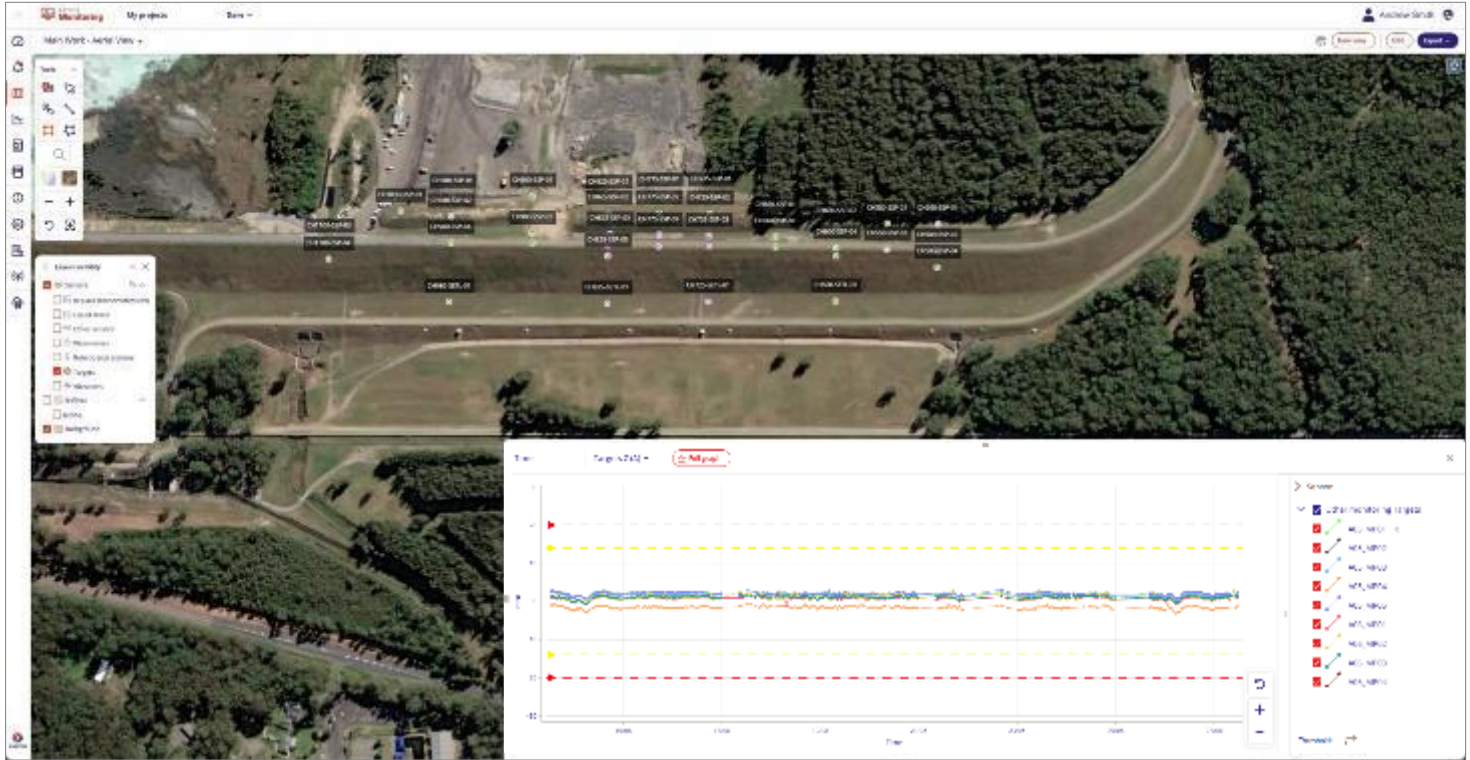
comprehensive piezometer network

BH-09-02	
GENERAL	CHARACTERISTICS
Alternative asset identifier	
Alternative sensor identifier	
Calibration date	25/02/2024
Calibration end date	
Depth of the piezometer in relation to the top of the tube	26
Installation company	Sixense
Installation date	06/08/2024
Maker	HMA
Model	350 kpa
Serial number	S 15116
Vertical datum	AHD
Z from the top of the tube	290



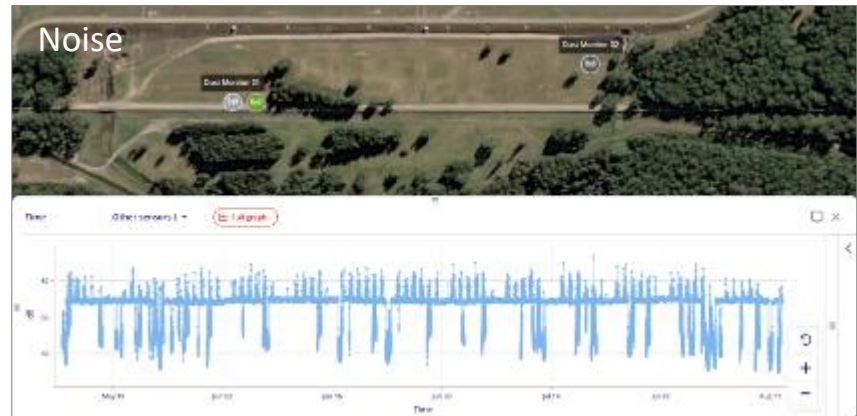
▷ TSF MONITORING | COMPLEX SITE

Automated Total Station & Prisms (NO USE OF VENDOR SOFTWARE)

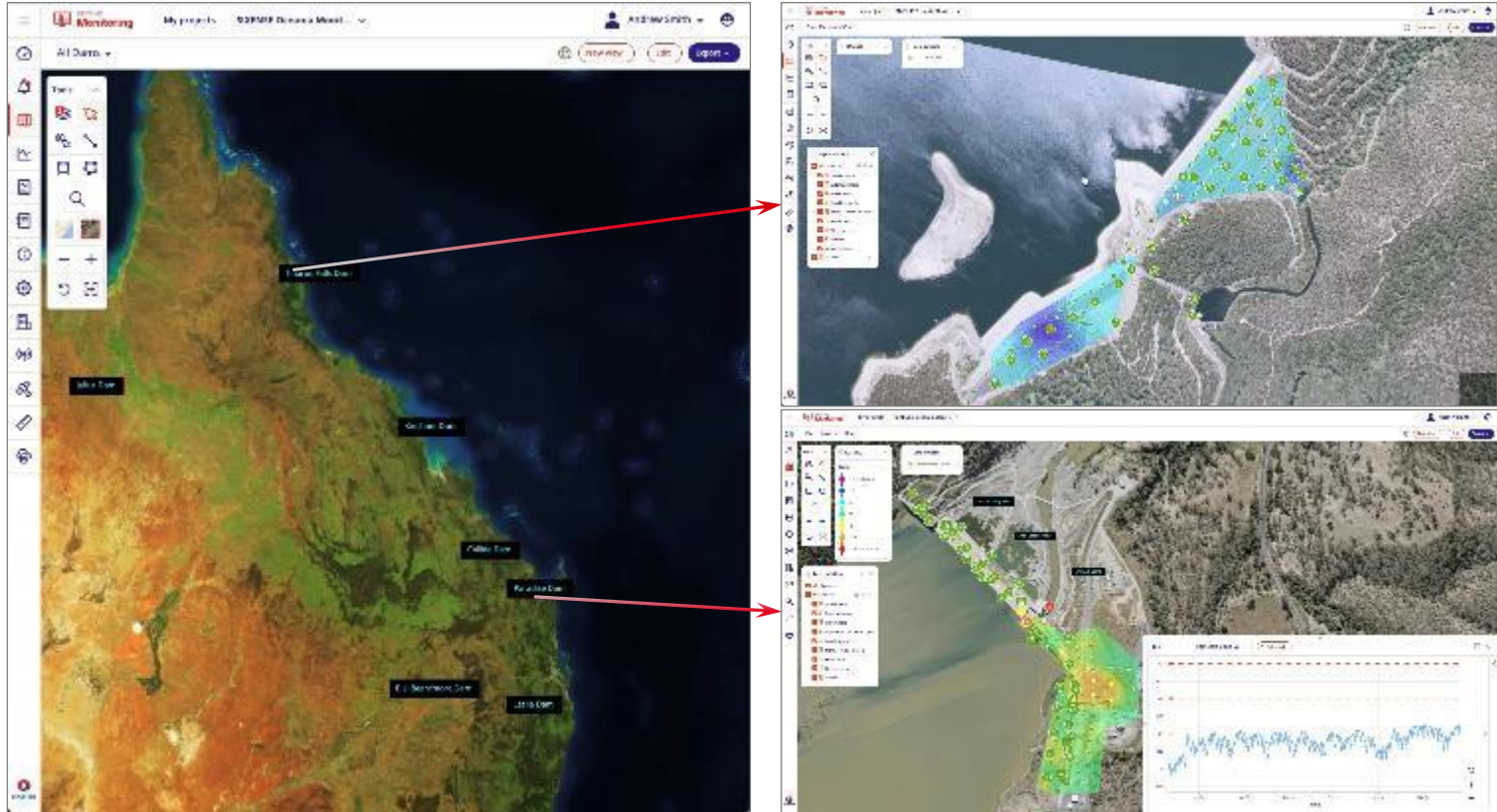


▷ TSF MONITORING | COMPLEX SITE

Noise, vibration, dust, flowmeter....



Multi sites



▷ TSF MONITORING | ANY SITE



Tours & Campaigns for reliable manual data collection

Monitoring My projects SIXENSE Oceania Monit...

TOURS CAMPAIGNS

Planned campaigns History

MANUAL CRACKMETER READING 202209 10/10/2022 - CAMPAIGN DETAILS

Done 1 Done (forced) 1 Impossible 0

DAM_CM_LO_P01

displacement Forced

Last measurement: 2,50 mm

29/01/2022 29/01/2022

Manual Crackmeter Reading 202209 10/20/2022

Manual Crackmeter Reading 202209 10/20/2022

11 Total 1 - 2

Download on the App Store

Google Play

BEYOND Monitoring

SIXENSE

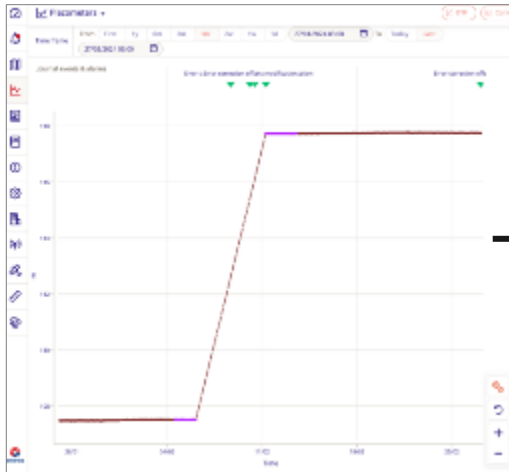
SIXENSE

SIXENSE

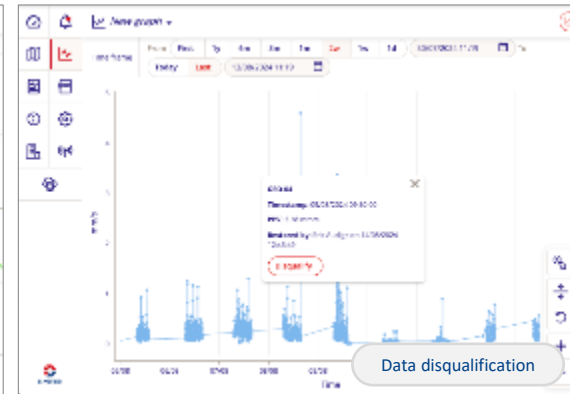
SIXENSE

▷ TSF MONITORING | ANY SITE

Beyond Monitoring Toolbox



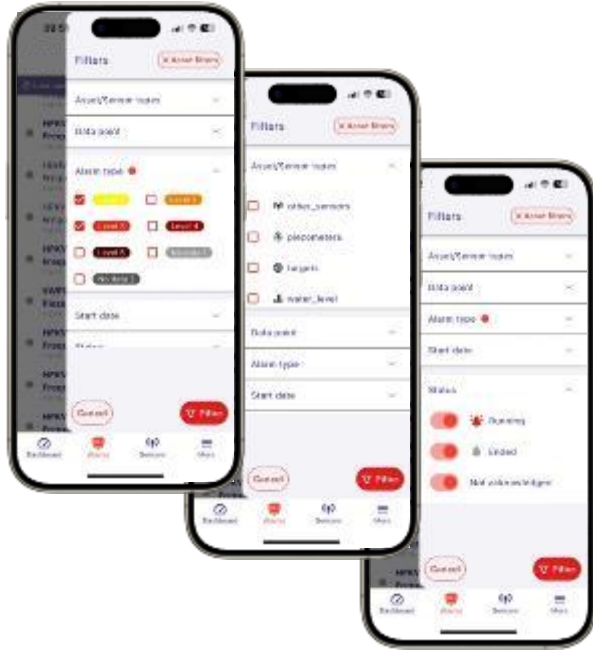
- Settings
- Alarms
 - Journal events
 - Disqualified values
 - Downsample data
 - Grid lines



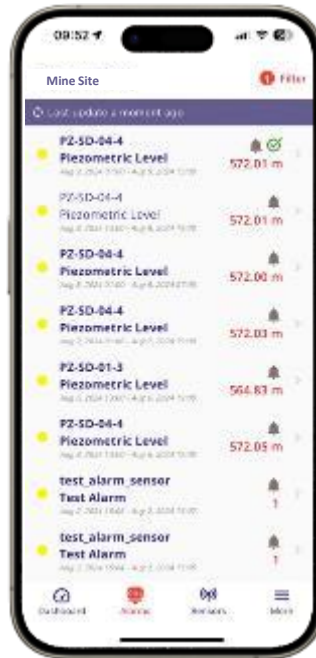
▷ TSF MONITORING | ANY SITE



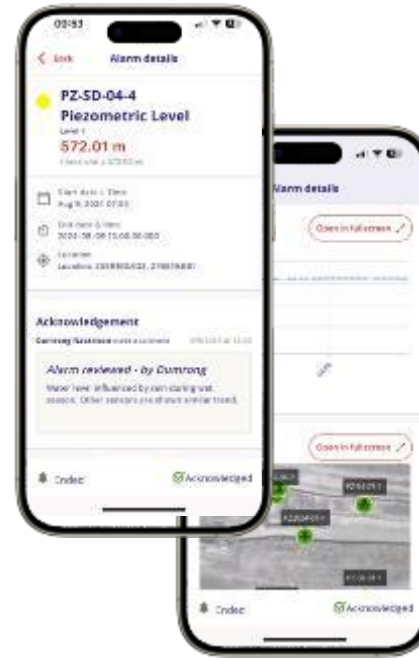
Alarm management via mobile app



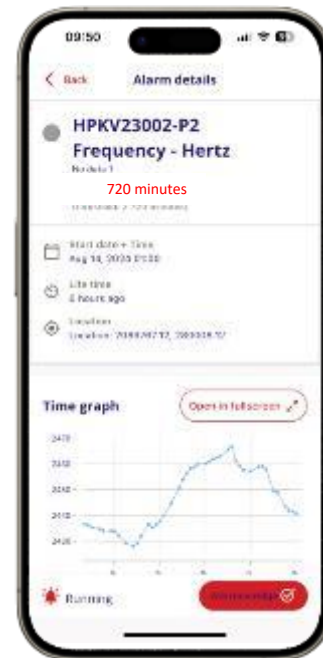
1 - Filter the alarms with multiple parameters



2 – Get the list



3 – Visualize, analyse & acknowledge



System alarm (no data threshold here)

Visual Surveillance Inspections



CREATE



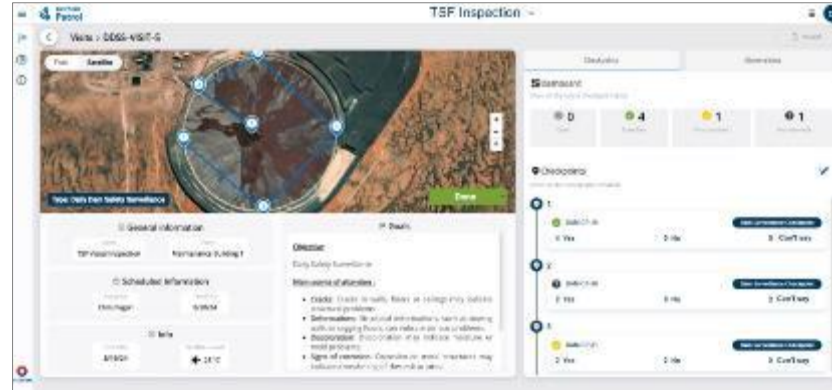
PLAN



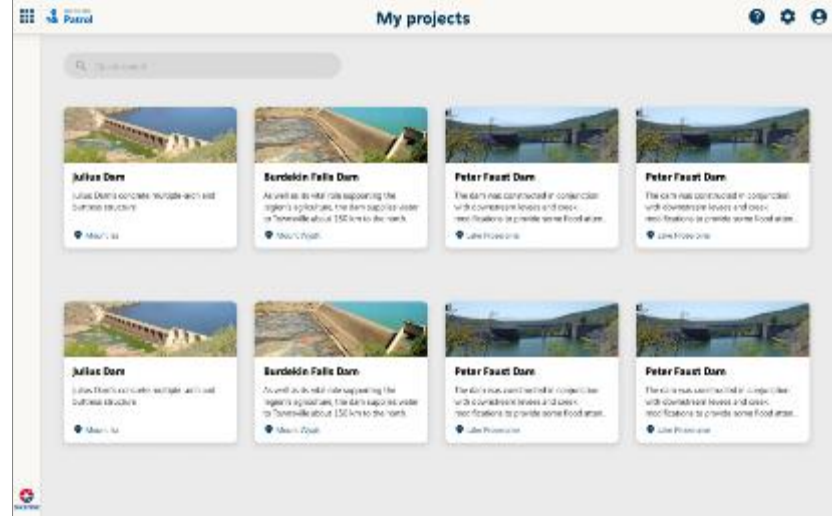
INSPECT



ASSESS

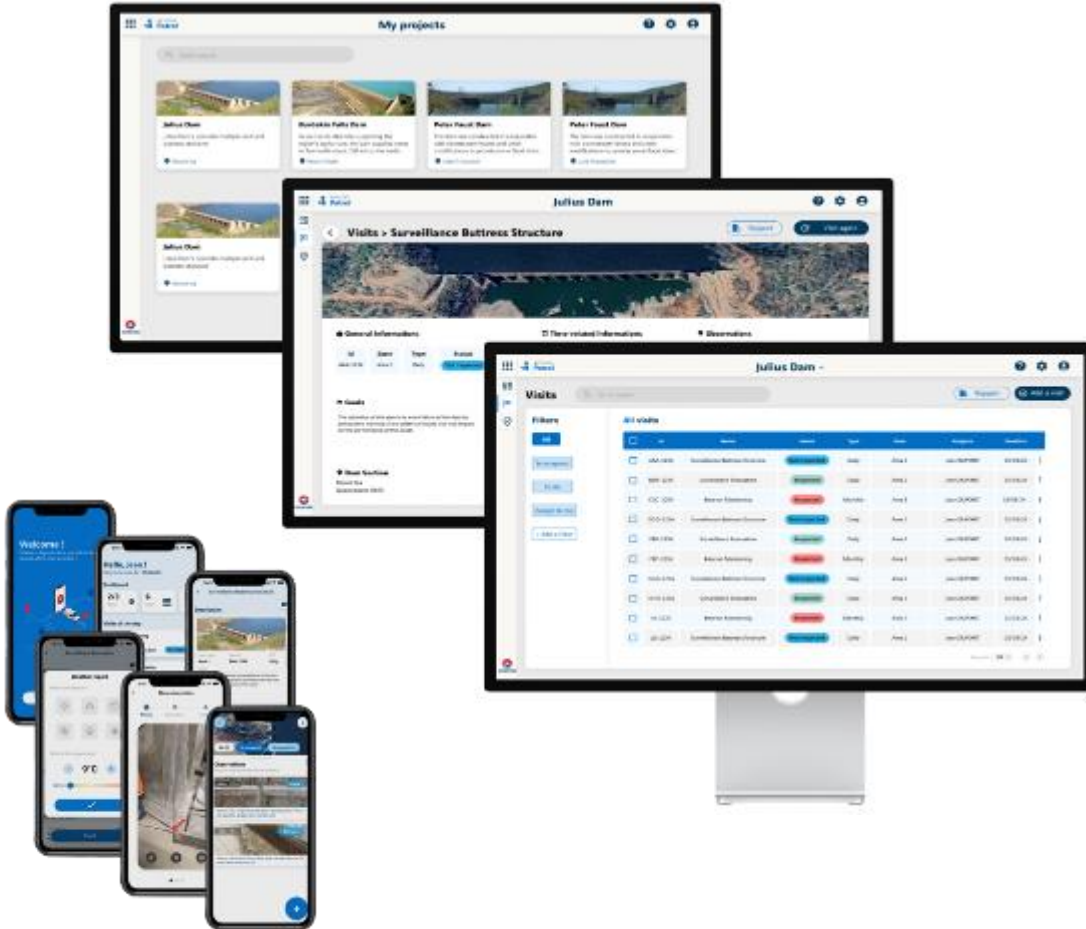


REPORT



MANAGE







Visual Surveillance Inspections



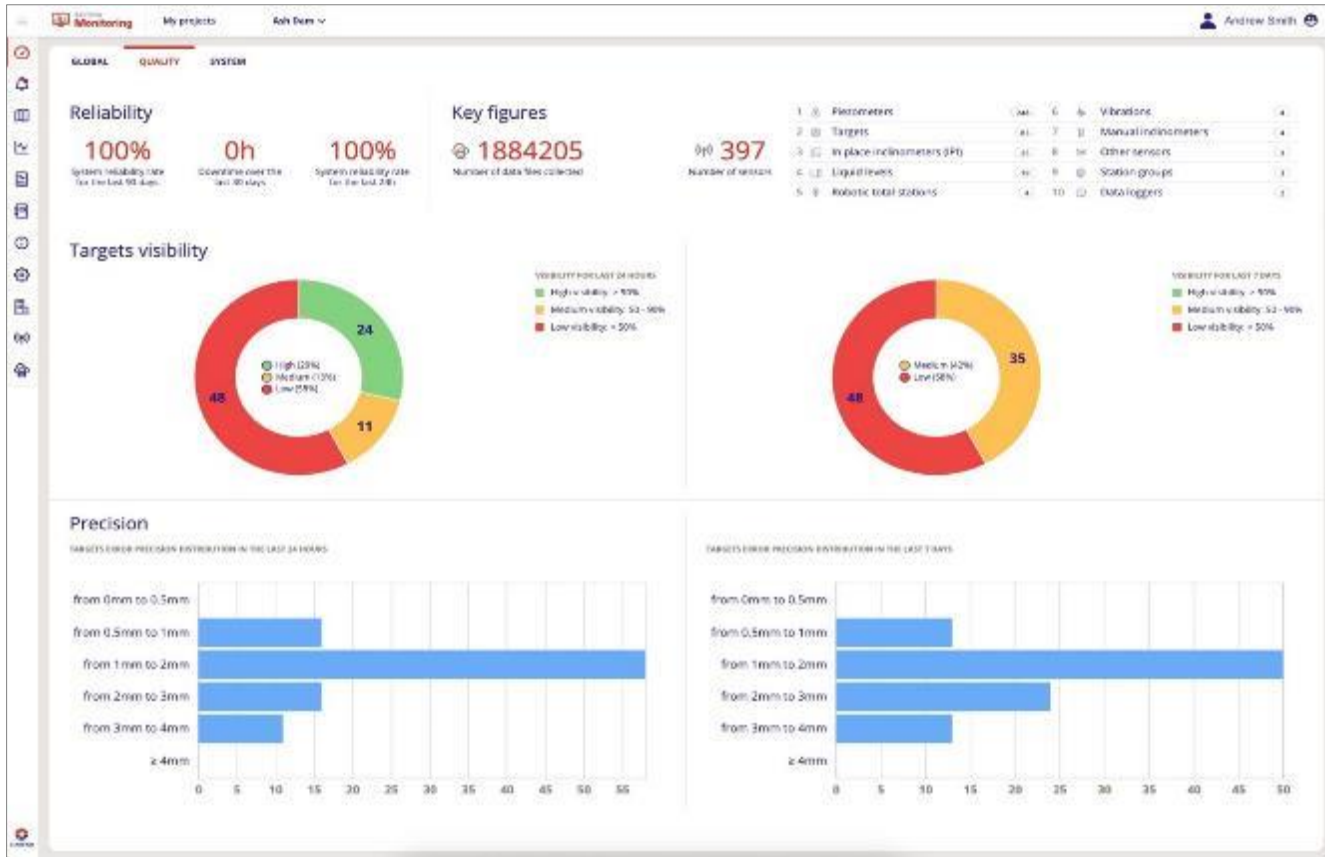
Features :

- Definition of a survey tours
- Surveys scheduling and assignment to teams
- Reporting of field observations
- Monitoring the evolution of the structure
- Alarm triggering
- Information sharing

Benefits :

-  Cooperation between the various stakeholders
-  Monitoring the progress of observations
-  Data security
-  Standardisation of inspections
-  Productivity improvement
-  Easy and intuitive to use

Quality dashboard



04

CONCLUSION

& recommendations

▷ CONCLUSIONS & RECOMMENDATIONS

To create **Common & Efficient** situational awareness

1. **One size doesn't fit all**
 - Carefully write the monitoring specifications.
 - Consider the wide range of instrumentation available for the purpose (all have benefits & limitations)
2. **Carefully select the monitoring platform (MIMS)**
 - It shall be **holistic** (sensors, data, features, observations, communication...)
 - Cloud services are powerful but Cyber **Security** shall be central
 - It's a critical component for **Quality**
 - It's a key element of **Productivity**
3. **Don't underestimate data management**
 - This is the key to consistent data quality
4. **And don't forget that at the end of the day....**

data **Availability** & data **Quality** are everything.

THANK YOU
FOR YOUR
ATTENTION



www.sixense-group.com.au
contact.oceania@sixense-group.com



The Human Aspect of a TSF Monitoring System

THE HUMAN ASPECT OF A TSF MONITORING SYSTEM

- Monitoring systems are powerful these days but far from all-powerful
- As technology rapidly advances and more tools are available to us, so also increases the complexity of the tools and software
- It takes years to fully familiarise with different systems, instruments and sensors and how they interact with the earth all while striking a balance with the expectation to mine faster, safer and more sustainably
- AI or ML are generating a lot of buzz recently across the world and in multiple industries
- Will large data sets collected by mines ever be available to train the models?
- The human aspect of a monitoring system is, and will be for a long time, the most crucial

FLOW OF DATA AND INFORMATION

Sensor/Instrument



Datalogger



Data Management
Platform



Analysis and
Decision Making

FLOW OF DATA AND INFORMATION

Sensor/Instrument



Datalogger



Data Management
Platform



Analysis and
Decision Making

HUMAN ASPECT - SENSORS



- Are they being installed to manufacturer instruction? (Grout properties, methodology followed, installation records detailed and accurate, install verification, installed safely, etc.)
- Post-installation support available?
- Innovative solutions able to be built to solve issues on site?
- Commission is focused on data quality
 - Sanity checks such as common-sense calculations on a piezometer are essential

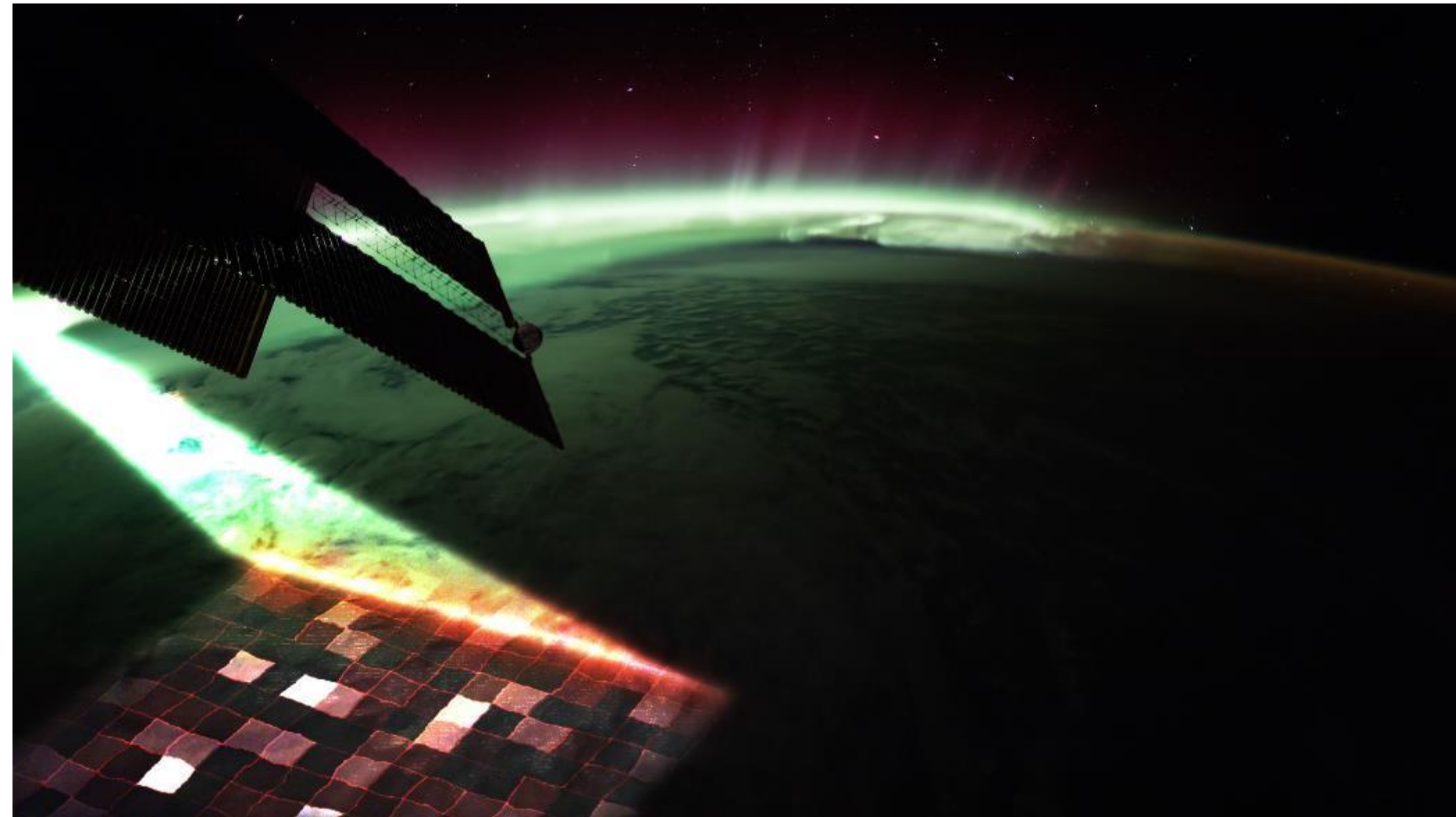
HUMAN ASPECT - LOGGERS



- Set up correctly
- Installation protected and able to withstand site conditions?
- Adequate allowance for maintenance if needed?
- Radio system optimised and reviewed?
 - Even on easy-to-use platform like Loadsensing this is still a consideration

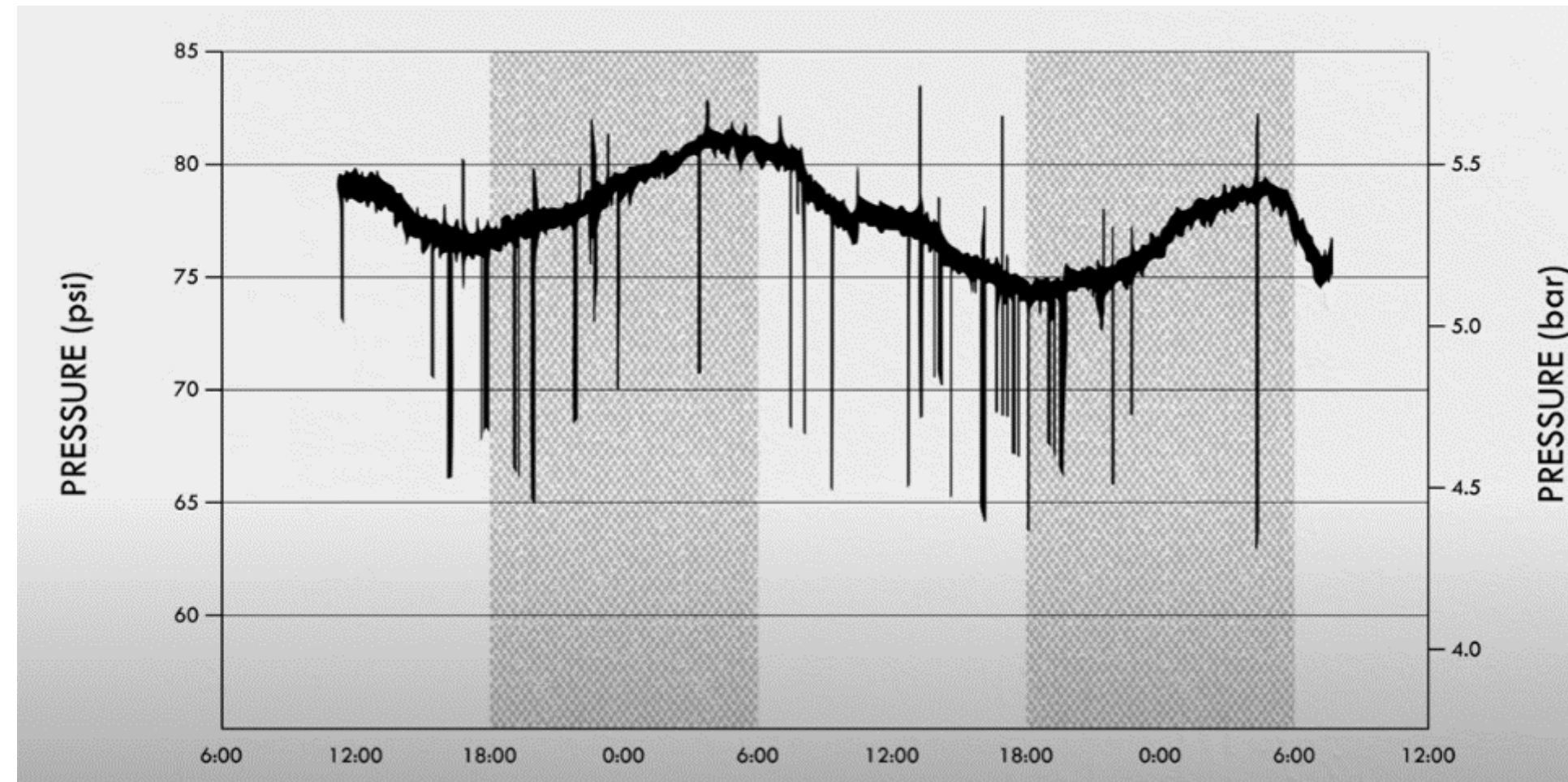
HUMAN ASPECT – DATA HOSTING

- Cloud service
 - Uptime needs to be high
 - Performance needs to be monitored
 - Set up properly and securely
- MIMS Platform
 - Consistent approach to calibration
 - Ensure quality control on the measurements, and actively maintain the monitoring systems – data management services are a blessing!



HUMAN ASPECT – ANALYSIS AND DECISION MAKING

- Arguably the most important stage is the analysis and decision making based on the data
- Deriving actionable insights from monitoring data
- Applying expertise and critical thinking to raw data
- Inform teams for safety, progression of works, design changes, etc.
- Ultimately where the value of a monitoring system lies

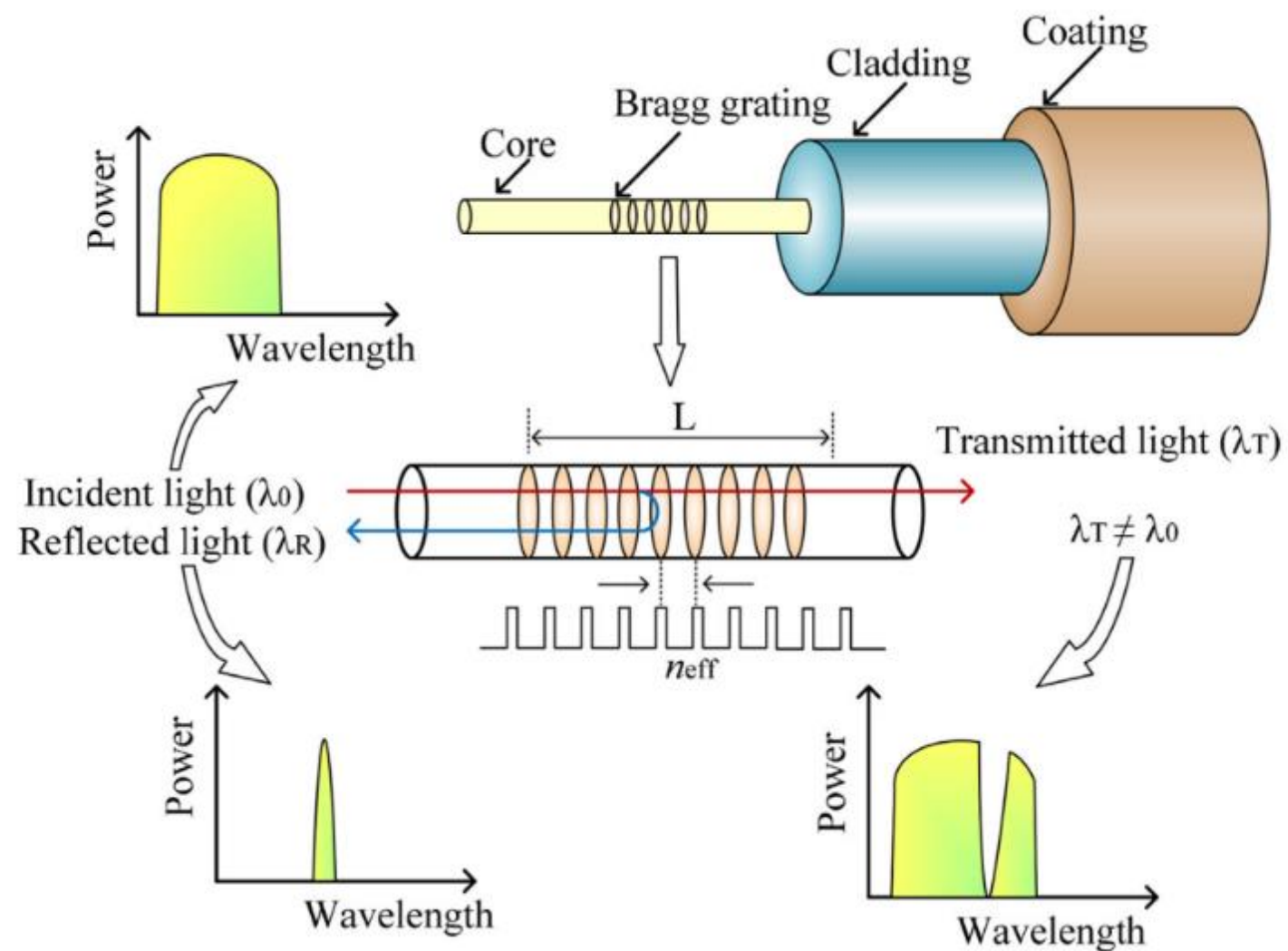


AVOIDING DATA DEBT

- Monitoring systems are often launched and promptly forgotten but still expected to function effectively
- Near continuous construction on many tailings dams means the environment is ever-changing
- Data builds up over time – generated by sensors, satellites, radar
- Data needs to be cleansed and filtered on a regular basis
- Newer technologies will produce more and more data



FIBRE OPTICS



- The ability for distributed, dynamic, accurate and high spatial resolution data is incredibly powerful
- Some caution needs to be applied, systems are already complex, monitoring complex ground conditions and interactions
- Generates significant quantity of data, systems need to be in place to filter, process and make useable
- Hardware, software, commissioning, maintenance, technical support, training, data management, all need to be considered
- However, if these are mastered the technology offers great benefits for TSF monitoring systems

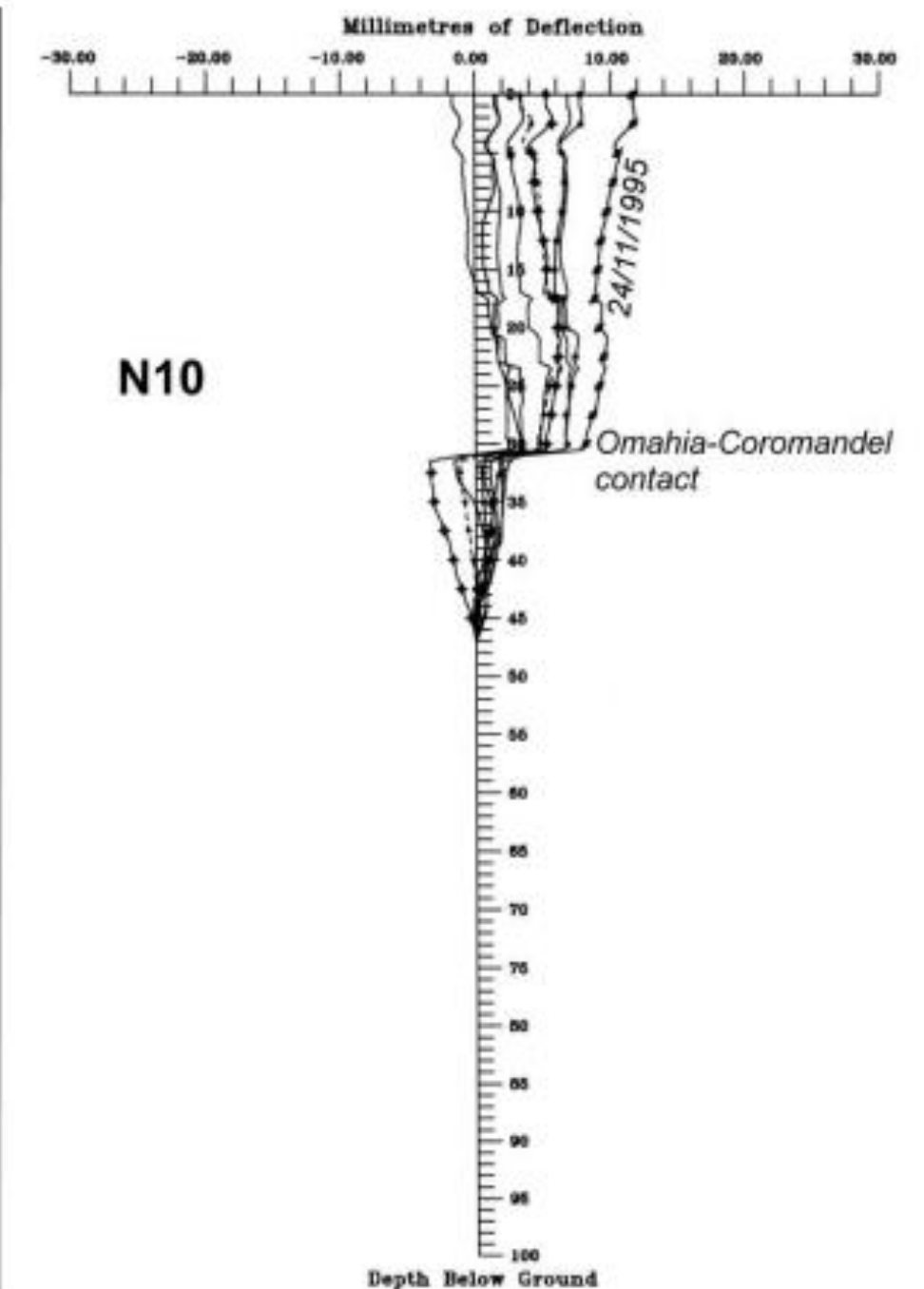
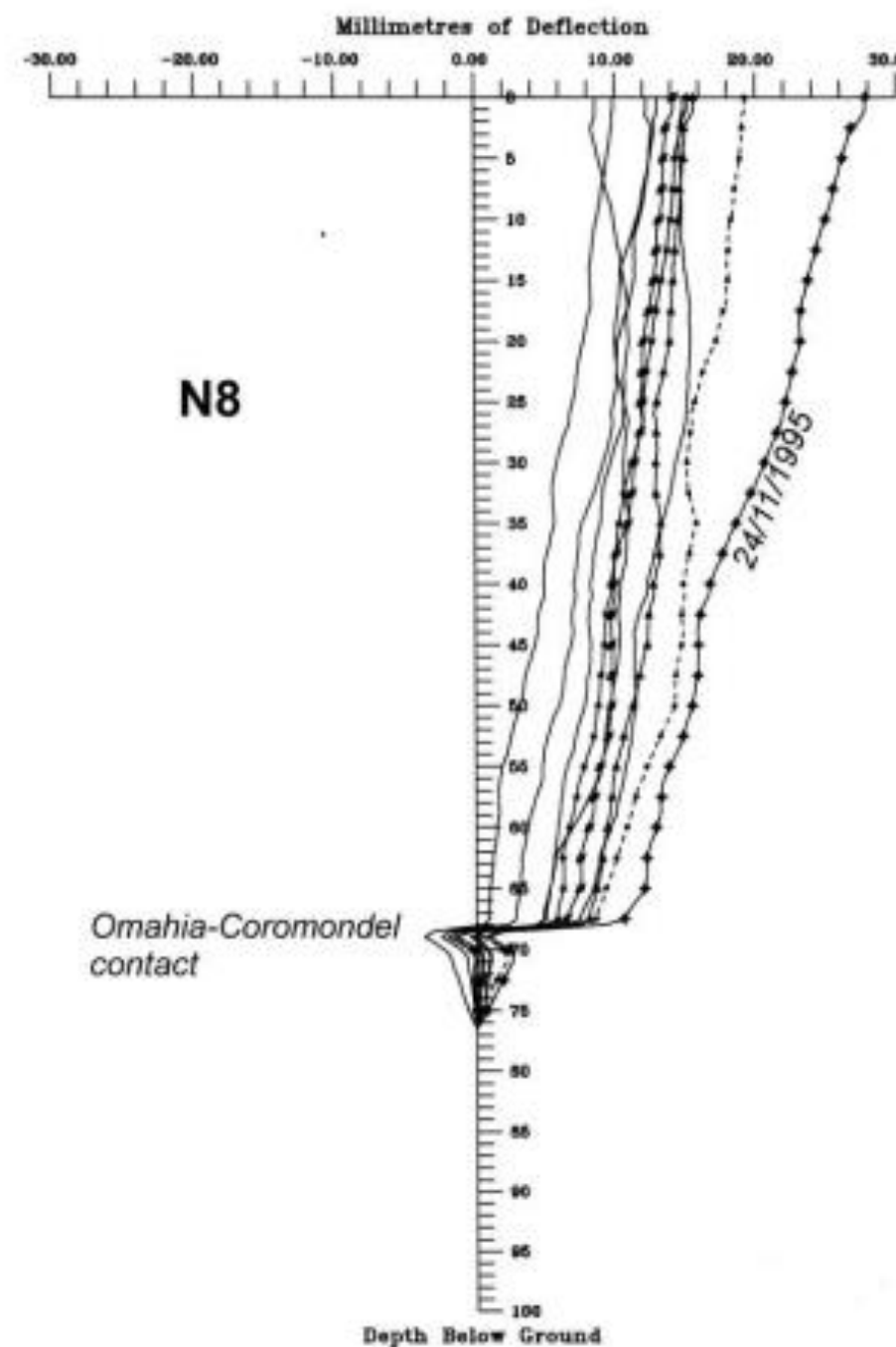
THE CHAMPION

- Quite often when a monitoring program drops in efficacy, it's because it's forgotten about, fallen behind, etc.
- Almost all monitoring projects need a 'system champion' to tie it all together, TSF monitoring is no exception
- Pushes for quality monitoring, do or delegate
 - Asking the question 'what problem is this instrument solving? What question is this sensor answering?', not necessarily just more monitoring
 - Enforces equipment specifications
 - Provide solutions to technical difficulties
 - Quality control on measurements, actively maintaining monitoring systems
 - Enacts an action plan when things go wrong
- Carries the not-so-easy burden of distilling this information, applying context and communicating that to other stakeholders



THE CHALLENGE OF COMMUNICATING DATA

- Vast amounts of data produced
- Complex interaction with geology, weather, works progress, site conditions
- Labour shortages in geotechnical engineering
- In some cases, data is difficult to effectively visualise – complex subsurface movements that would be imperceptible to naked eye
- ISO still being developed, no technical reference for analysing/interpreting data or recognising errors



TSF FAILURES

- TSF failures are unfortunately common, and Australia is no exception with a mine TSF failing recently
- InSAR data showed very clear movement in the lead up to collapse
- For 2 months beforehand, the structure was moving. Something on this dam wall was changing
- Fortunately, it wasn't as catastrophic as other recent TSF failures, but lessons still need to be learnt
- Could this have been prevented or mitigated if monitoring data was being actively reviewed? If there was a champion actively reviewing this data with site activities?
- Seemingly inevitable that more cases such as this will eventuate with tailings dam failure rates increasing



MAKING IT AS EASY AS POSSIBLE TO GET RIGHT

- Lean on manufacturers and instrumentation specialists
- Keep on top of system maintenance
 - QA/QC on instrument readings essential, especially when working on multiple projects
 - Data management services
- Reduce human error as much as possible
 - Retrofitting manual monitoring with automated dataloggers
 - Environmental effects and different processes make repeatable readings difficult with manual surveys or readings
 - Online web platform allows multiple people to review data on multiple projects
 - User friendly and intuitive interfaces simplify data interpretation



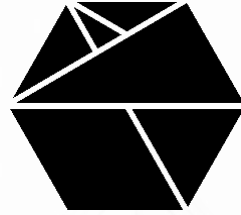
CONCLUSIONS



- Modern monitoring technology is impressive, but is effectively useless without people at the wheel
- Try not to get bogged down in purely having modern and complex systems without the adequate experience and processes to analyse it. They do, however, hold a lot of potential if used correctly
- Need more champions in the industry who have experience with monitoring data and push for better monitoring programs
- The goal at the end of the day is to prevent harm to people and the environment, monitoring is an important tool in the arsenal for this purpose if used correctly. It has and will continue to save lives.



**THANKS FOR
LISTENING!**



FROM DATA TO DECISIONS:

REAL-TIME DEFORMATION MONITORING SYSTEM, NANORADAR

AUGUST 2024



COMMERCIAL IN CONFIDENCE

LET ME
TELL YOU A STORY



“THE STOPES LOOK LIKE THIS... JUST NOT AS CLEAN”



“THIS IS HOW YOU GET
UNDERGROUND”



"IT'S REAL MINING."

THIS IS WHAT YOU NEED TO MAKE
A SLOPE STABILITY RADAR...

(With no moving parts)
(That fits in your pocket)
(That weighs less than a self-rescuer)
(It's got to run on batteries for at least a week)
(Oh it's got to be water-proof, dust-proof... all the proofs)
(Filter out all the machinery and equipment)

(oh and it has to cost \$20k because I need a lot of them)

BUT IT WAS COVID, & WE COULDN'T GET TO SOUTH AFRICA.



SO WE BUILT A REPLICA 1:1 SCALE PLATINUM STOPE IN BRISBANE



1:1 SCALE PLATINUM STOPE





GEOBOTICA

REGULAR TEAMS MEETINGS WITH SOUTH AFRICA

Meeting controls including icons for participants, chat, video, microphone, and a red 'Leave' button.



Gerber, Renier



Carstens, Riaan



Russell, Tim...



Bester, Marnus



Lachie Campbell



Reza Ahmadi





The final product today

NANORADAR HARDWARE

- Developed with AngloAmerican
- Monitor sub-mm slope stability at a distance of up to 80m
- Near real-time 2 minute scans
- Useful in underground mining, tailings facilities or ultra-short range in pits
- 120 degrees in Azimuth by 40 degrees in Elevation
- Long battery life, or endless solar powered
- WiFi embedded
- E-paper screen
- Siren and lights
- Fully waterproof



BUT

COULD WE USE IT FOR OPEN CUT?

- File
- Analysis
- Photo
- Layers

Analysis

Points in Color

Point Size: 2.0

Sphere Radius: 2.712

Heatmap: 1.8

Show Data

Select a data type to show on the heatmap.
Select one or more data types to show on the graph.

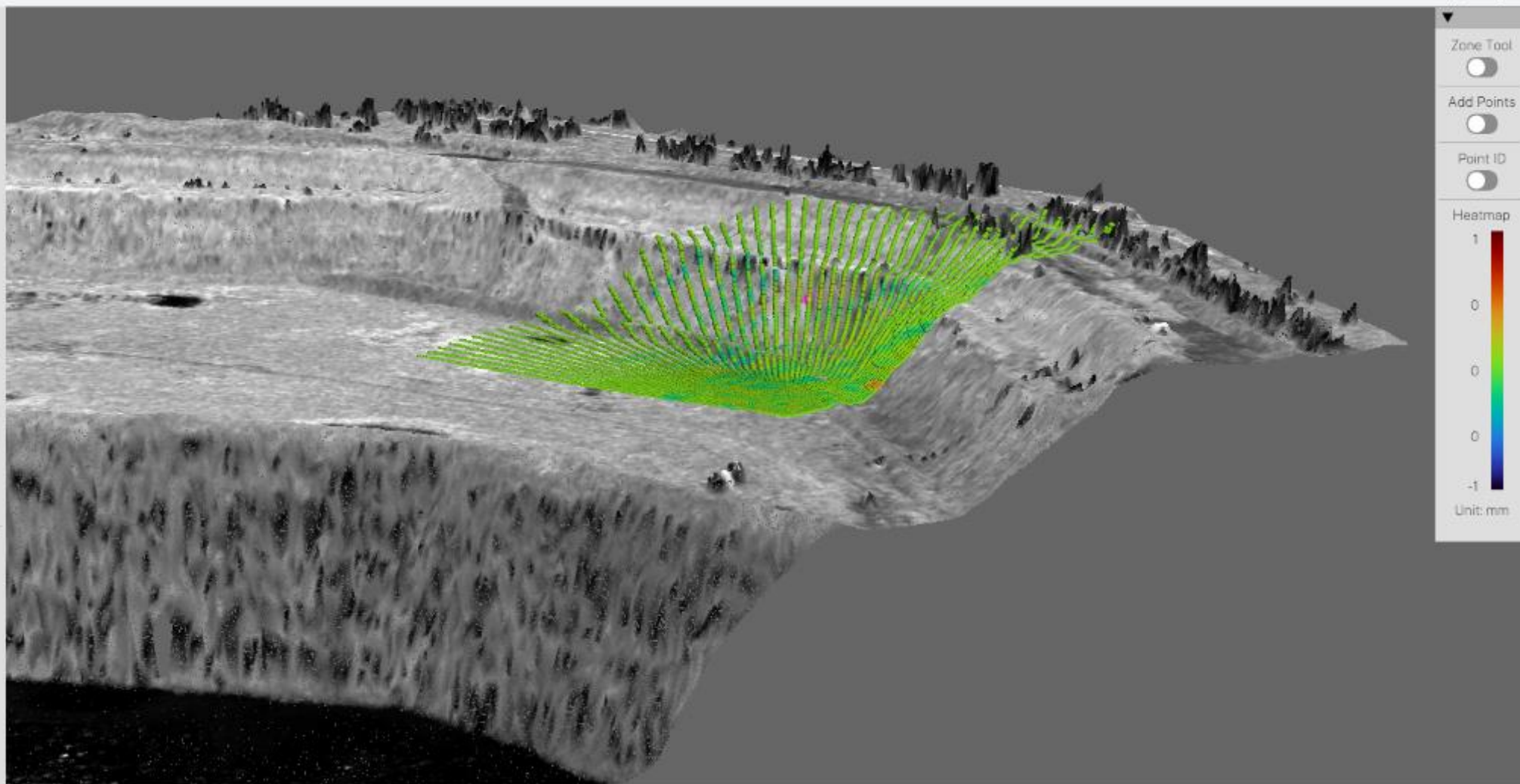
Deformation

Intensity

Measure Tool
(Drag mouse while holding 'M')

Georeferencing

New Georeference



Zone Tool:

Add Points:

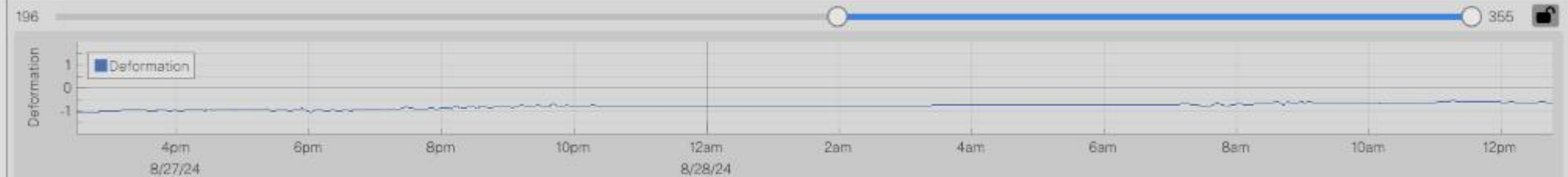
Point ID:

Heatmap:

Heatmap: 1 to -1

Unit: mm

Plot



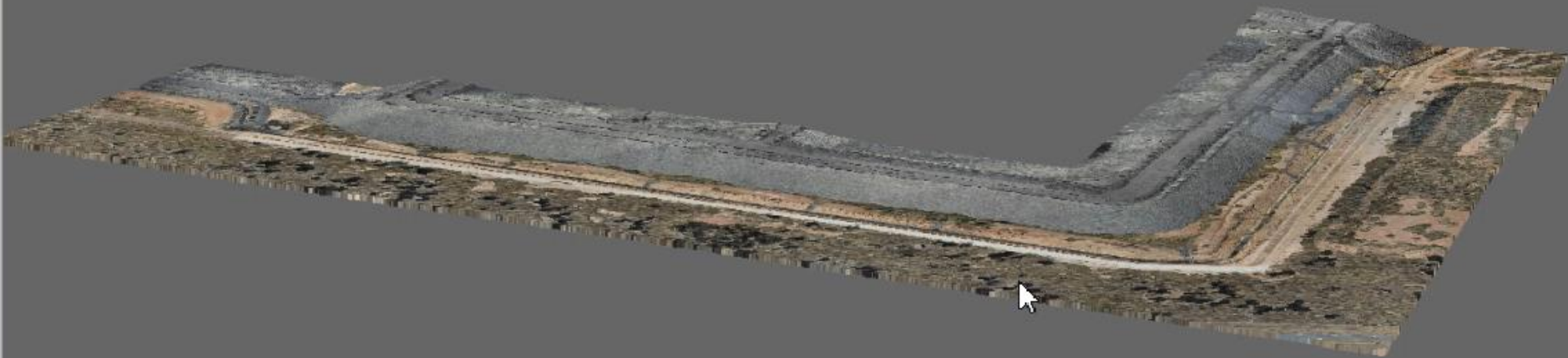
OR

WHAT ABOUT TAILINGS EMBANKMENTS?

CAN WE USE IT FOR TAILINGS EMBANKMENTS?



- File
- Analysis
- Photo
- Layers



NANORADAR DEPLOYMENT

All-in-one box:

- Mast for NanoRadar deployment in any direction
- Solar and batteries
- Enough power for NanoRadar + excess power and storage for communications (eg, wifi repeater, or 4G modem) + camera + weather station
- 21kg, single-person lift
- Fully waterproof
- Lockable, powdercoated box
- Ideal for open-cut mine deployments



STARLINK & WIFI NETWORK



13 NANORADARS



TARP FOR DEFORMATION

First trigger:

- Velocity of 25mm a day

Or

- Total displacement of 250mm

LET'S LOOK AT THE DATA

The screenshot displays the Geopoint software interface for a file named "Geopoint - processed_file". The interface is divided into several sections:

- Analysis Panel (Left):** Contains settings for "Points in Color" (checked), "Point Size" (20), "Sphere Radius" (2986), and "Heatmap" (300). Below this is the "Show Data" section with checkboxes for "Deformation" (checked) and "Intensity" (unchecked), each with a corresponding color scale. A "Measure Tool" option is also present.
- Georeferencing Panel (Left):** Includes a "New Georeference" button.
- Main View (Center):** Shows a heatmap overlaid on a satellite-style image of a construction site. The heatmap uses a color scale from blue (-30) to red (30) to represent deformation values.
- Plot Panel (Bottom):** Features a "Plot" section with a horizontal slider set to point ID 54018. Below the slider is a line graph showing "Deformation" on the y-axis (ranging from -30 to 30) against time on the x-axis (ranging from 4/15 2024 to 7/8). The graph shows a flat line at 0 mm deformation.
- Right Panel:** Contains a "Zone Tool" (unchecked), "Add Points" (unchecked), "Point ID" (unchecked), and a "Heatmap" color scale legend with a "Unit mm" label.

File

Analysis

- Points in Color
- Point Size: 2.0
- Sphere Radius: 2986
- Heatmap: 30.0

Show Data

Select a data type to show on the heatmap.
Select one or more data types to show on the graph.

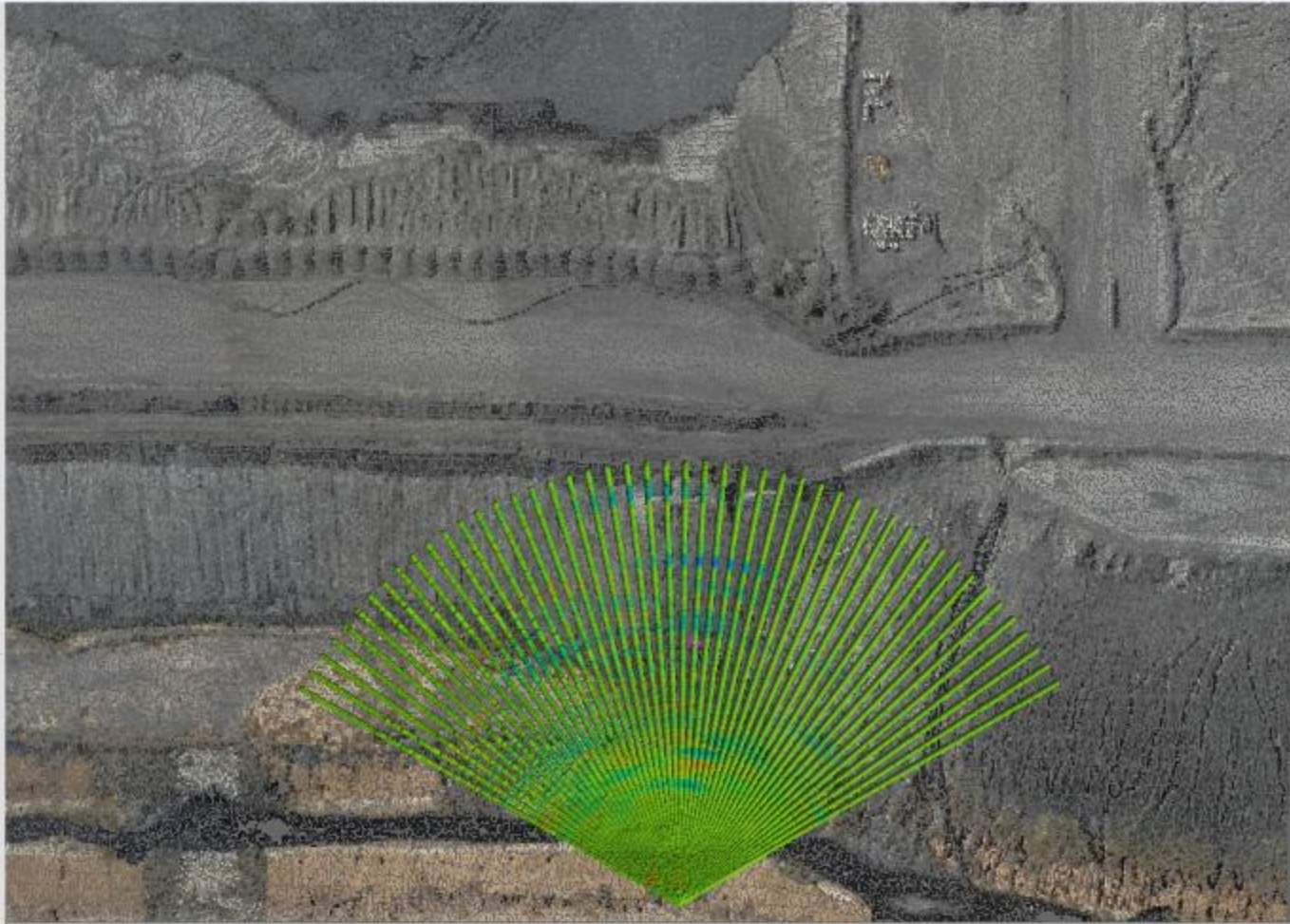
- Deformation
- Intensity

Measure Tool
(Drag mouse while holding 'M')

Georeferencing

New Georeference

Settings



DATA AT THE
TOE

4 MONTHS OF
REALTIME
MONITORING

Zone Tool

Add Points

Point ID

Heatmap

30

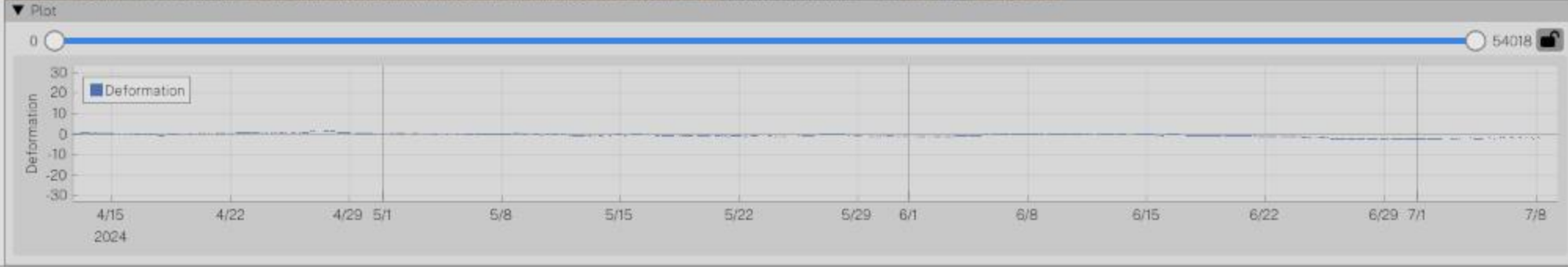
15

0

-15

-30

Unit: mm



Analysis

Points in Color

Point Size: 24

Sphere Radius: 3.000

Heatmap: 30.0

Show Data

Select a data type to show on the heatmap. Select one or more data types to show on the graph.

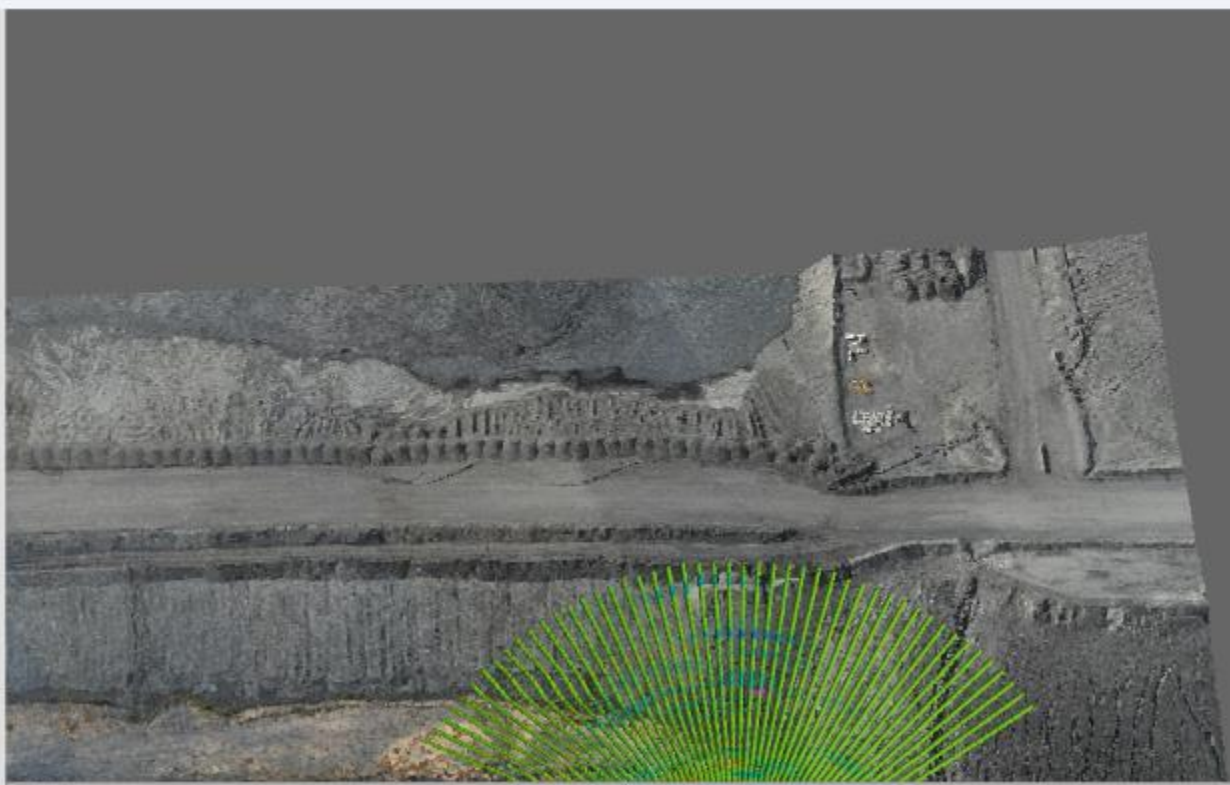
Deformation

Intensity

Measure Tool (Drag mouse while holding 'M')

Georeferencing

New Georeference



EXPAND THE CHART FOR AN IDEA OF PRECISION

Zone Tool

Add Points

Point ID

Heatmap

30

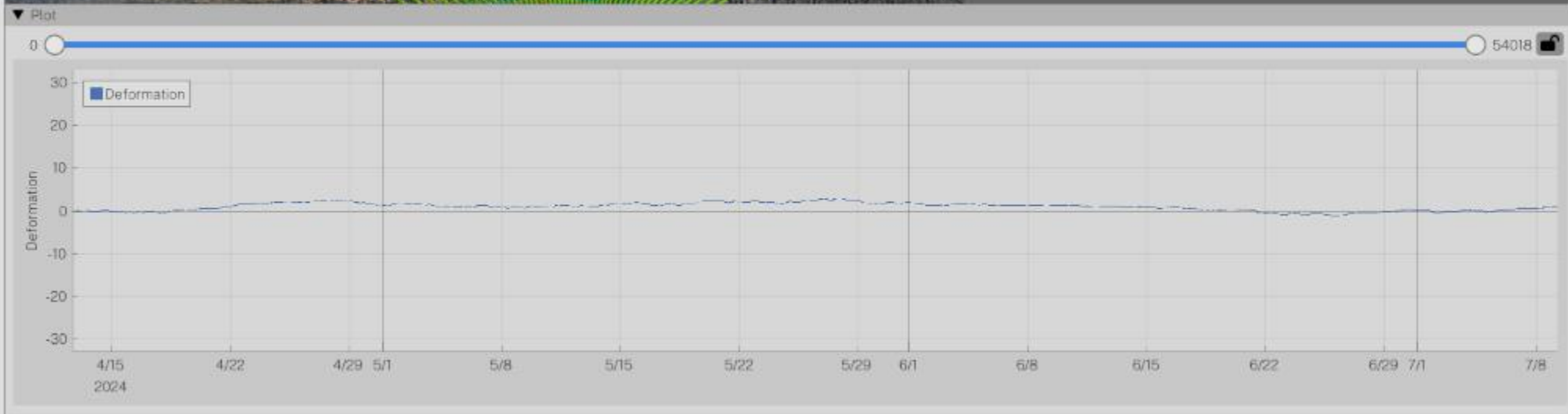
15

0

-15

-30

Unit: mm



Analysis

Points in Color

Point Size

Sphere Radius

Heatmap

Show Data

Select a data type to show on the heatmap.
Select one or more data types to show on the graph.

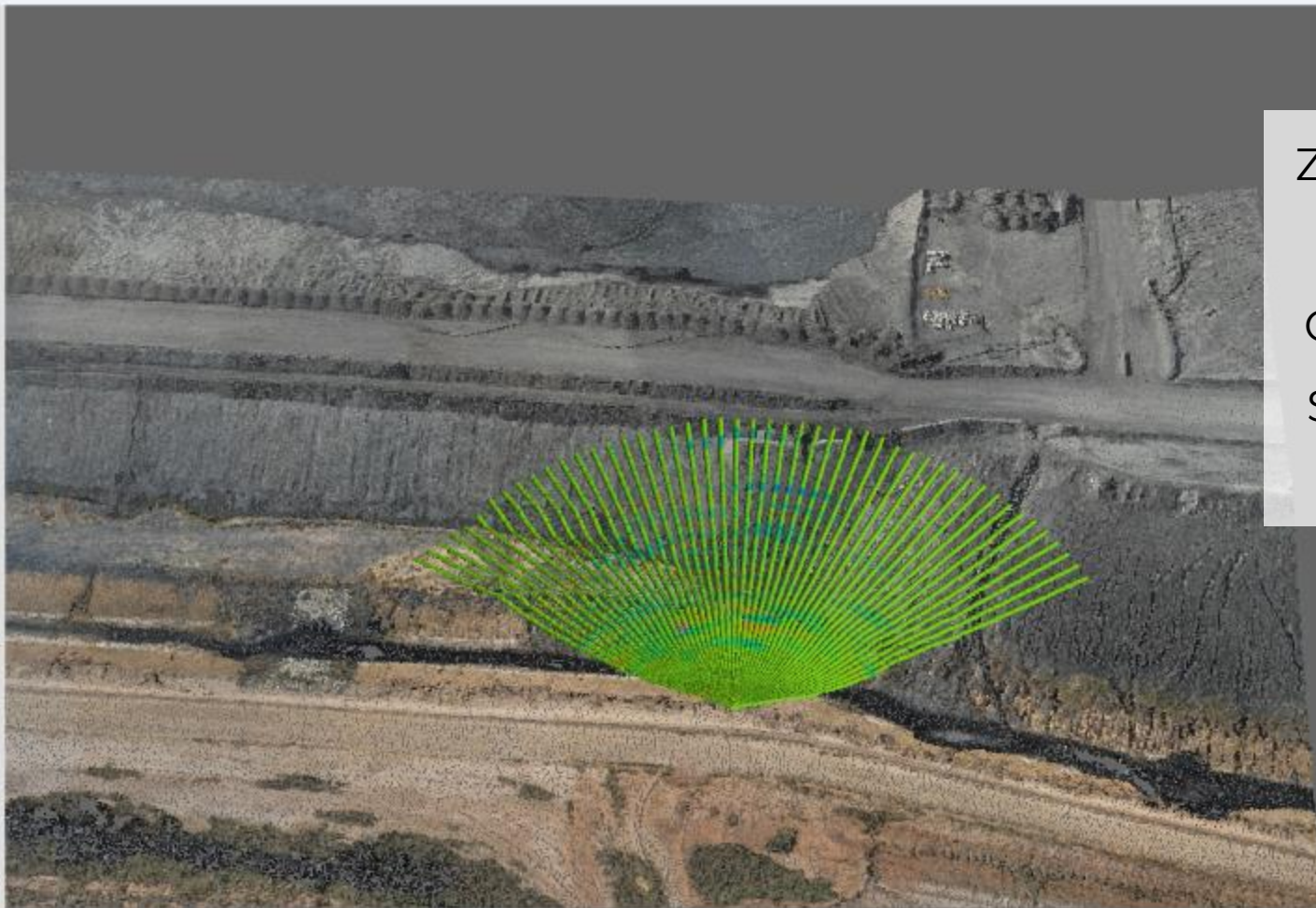
Deformation

Intensity

Measure Tool
(Drag mouse while holding 'M')

Georeferencing

New Georeference



ZONE OF THE
HIGHEST
CUMULATIVE
SETTLEMENT

Zone Tool

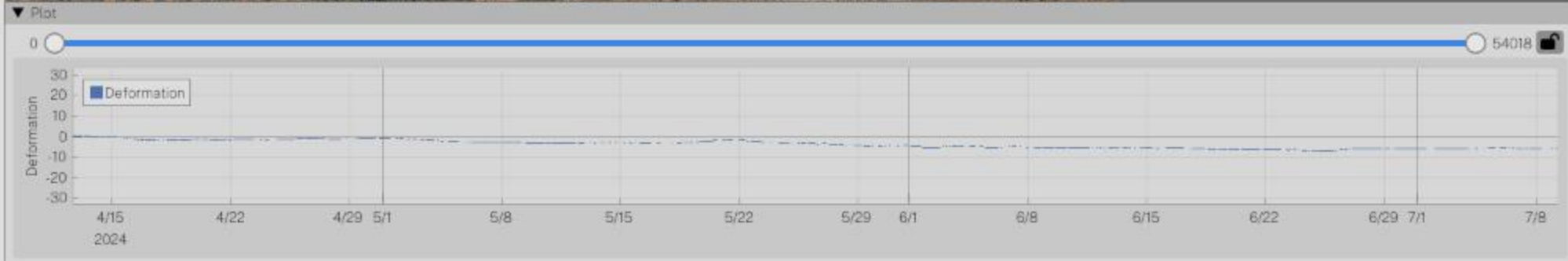
Add Points

Point ID

Heatmap

30
15
0
-15
-30

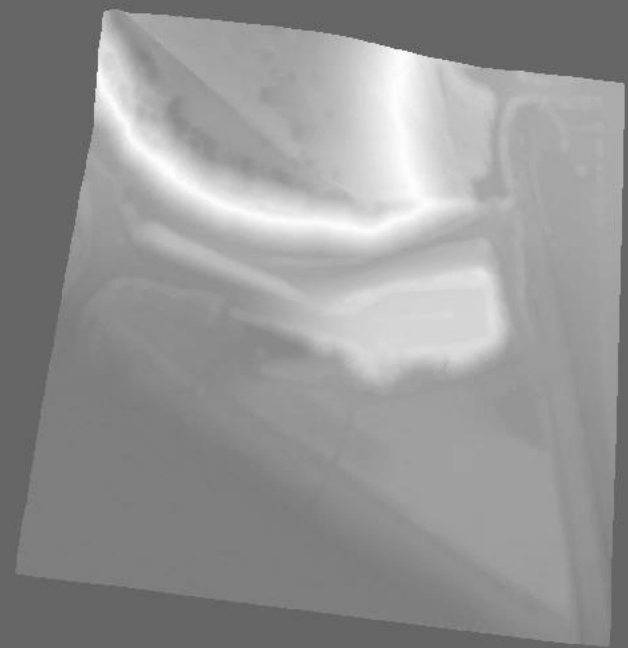
Unit: mm



STABILITY HAS BEEN ESTABLISHED.
REAL-TIME MONITORING CONTINUES.

... BUT THERE'S A SPOT ON THE BUNKER THAT
NEEDS MONITORING.

- File
- Analysis
- Photo
- Layers



Zone Tool

Add Points

Point ID

Heatmap

110

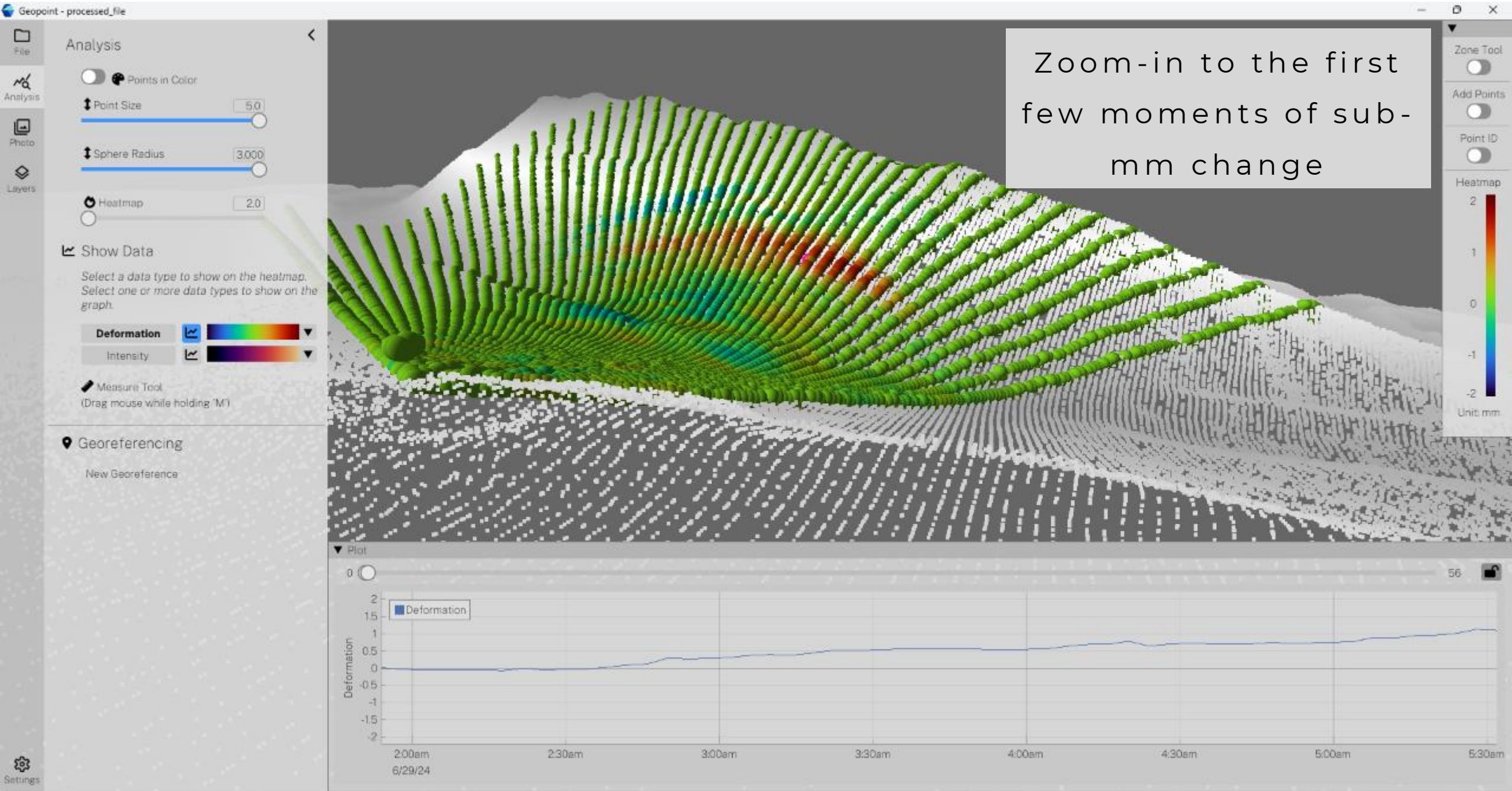
55

0

-55

-110

Unit: mm



Geopoint - processed_file

File

Analysis

Points in Color

Point Size

Sphere Radius

Heatmap

Show Data

Select a data type to show on the heatmap. Select one or more data types to show on the graph.

Deformation

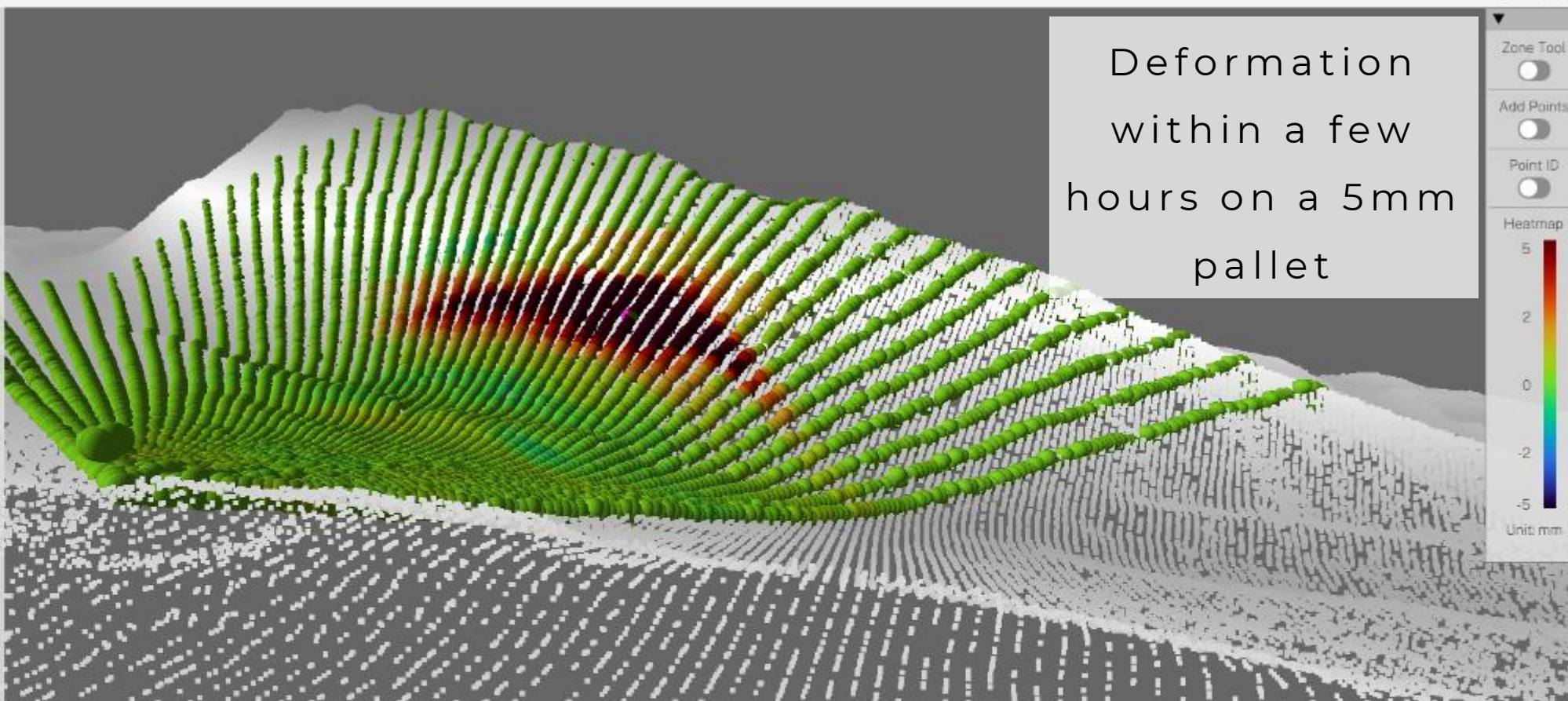
Intensity

Measure Tool (Drag mouse while holding 'M')

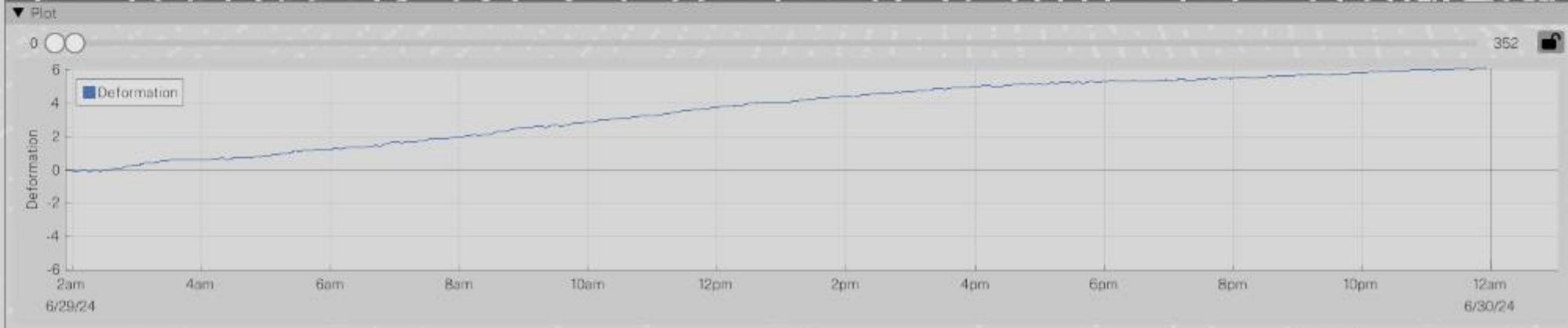
Georeferencing

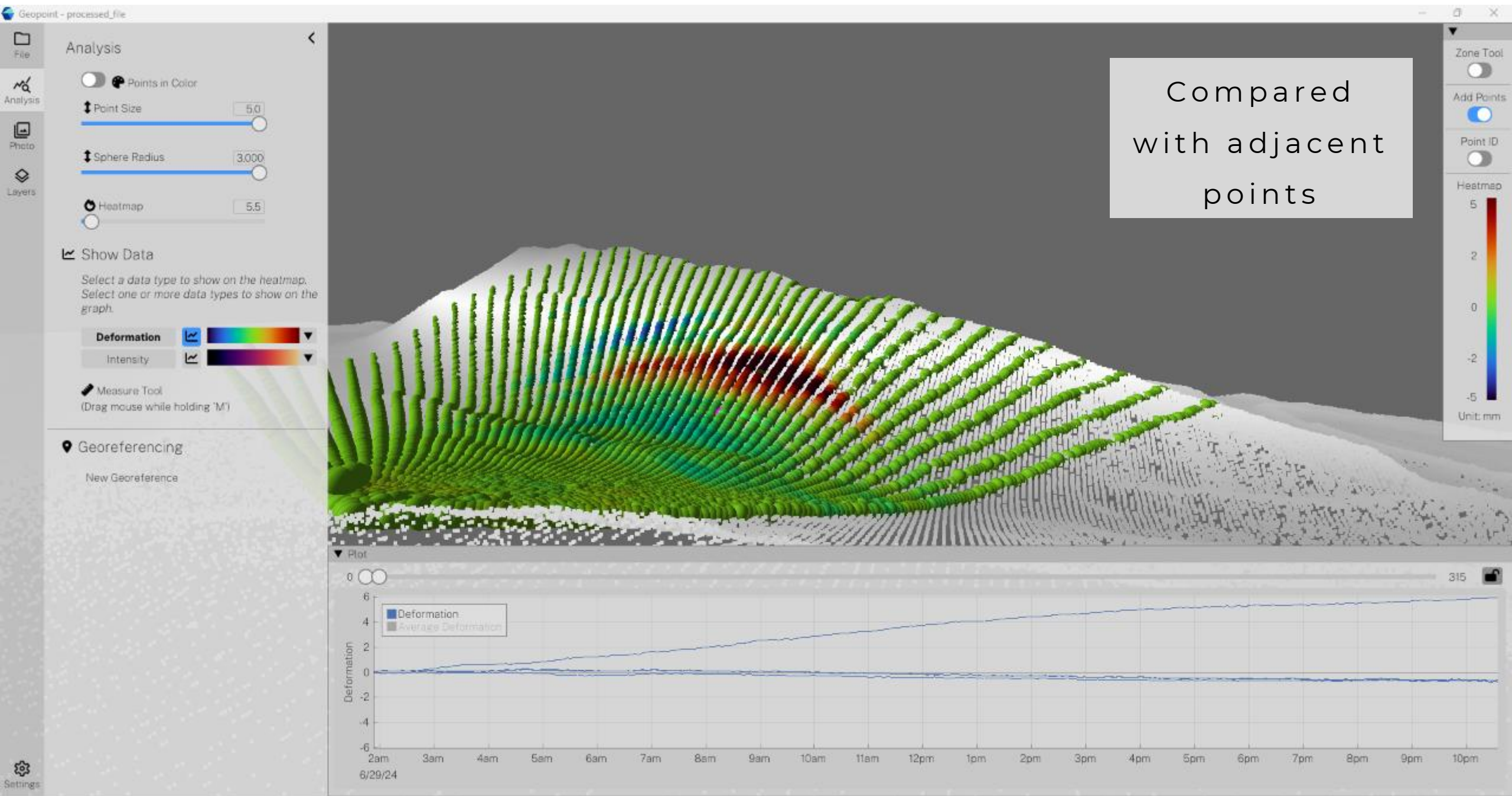
New Georeference

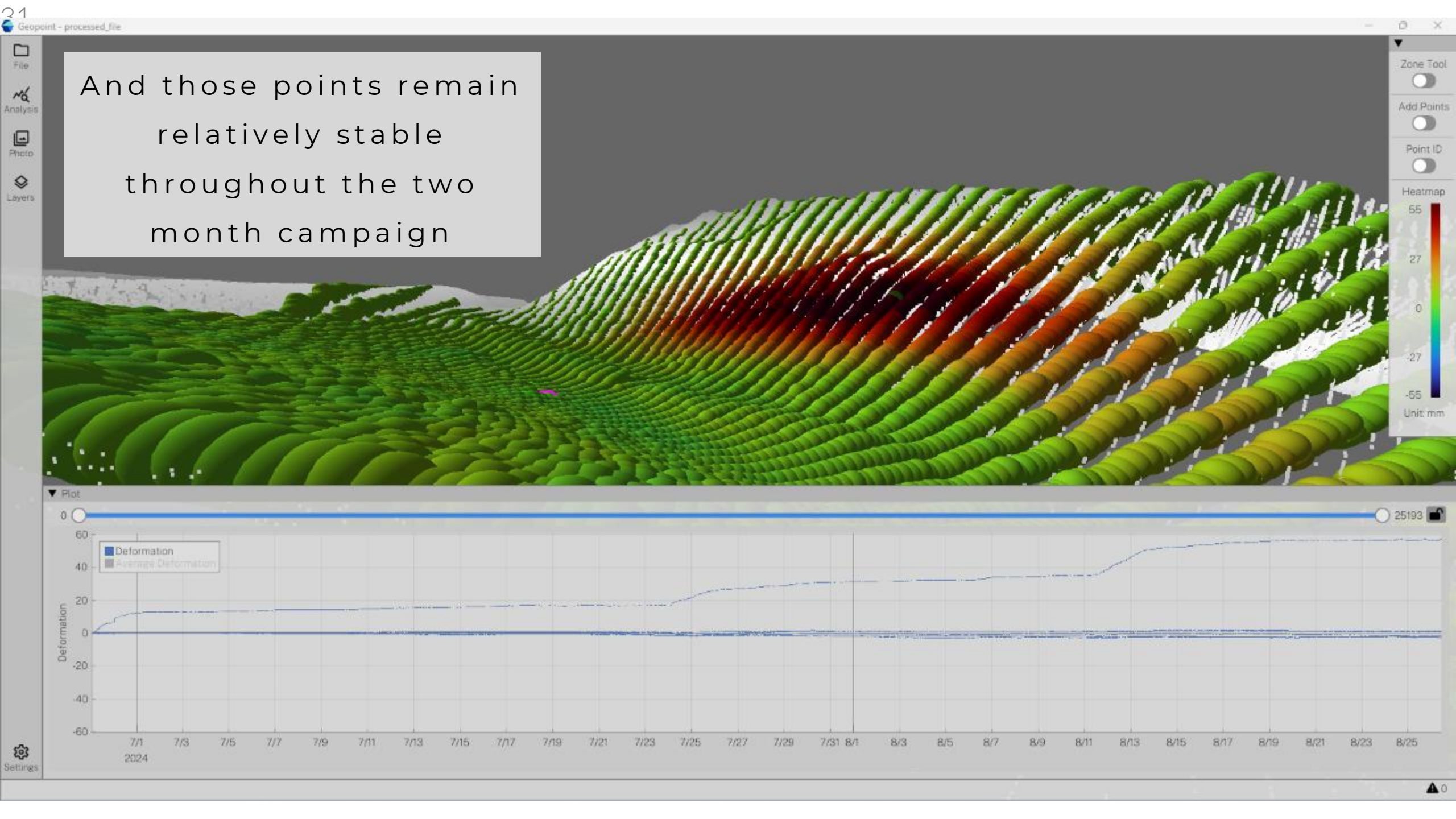
Settings



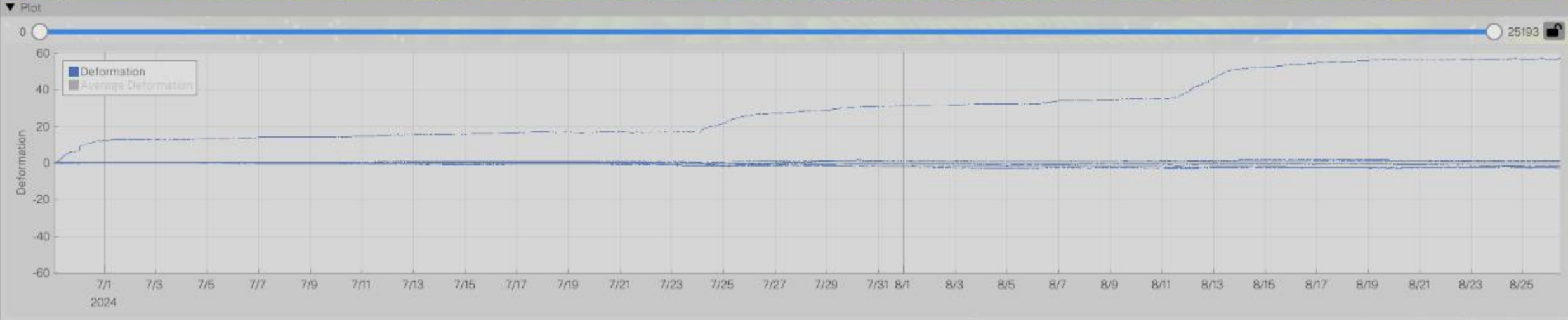
Deformation within a few hours on a 5mm pallet

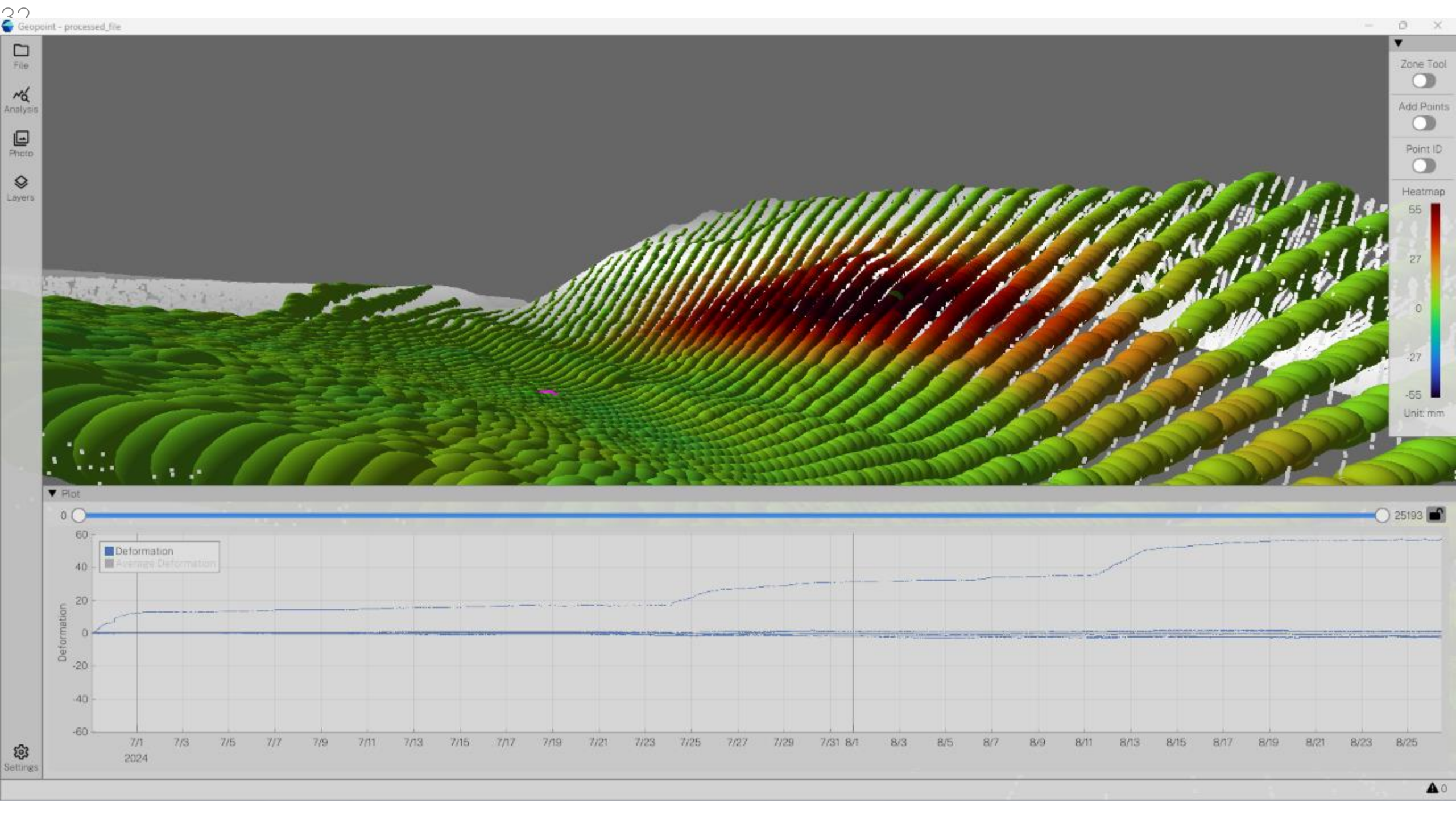






And those points remain relatively stable throughout the two month campaign





END WITH SOMETHING FUN:



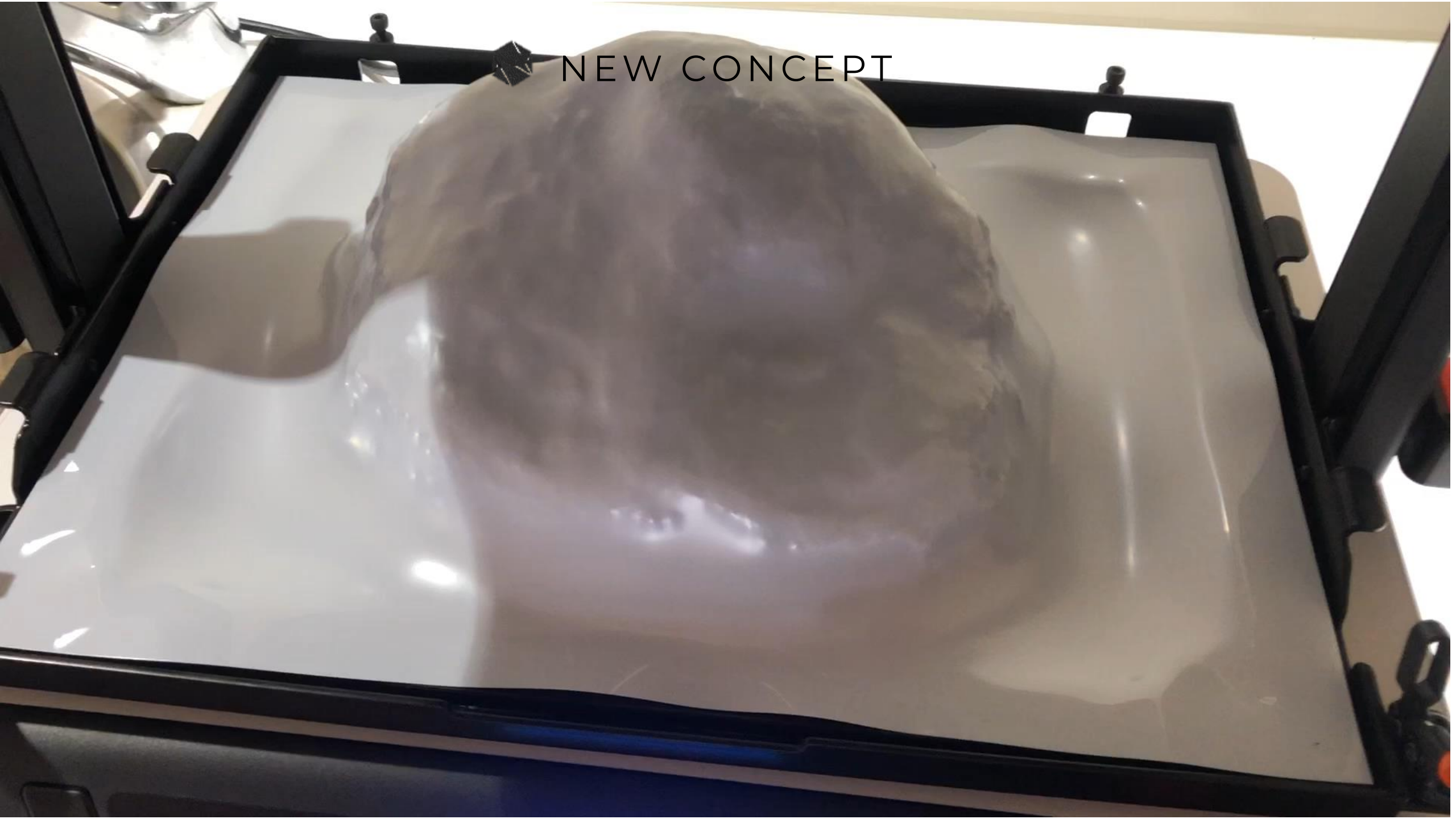
CAN WE MAKE A ROCK-RADAR?



NEW CONCEPT



NEW CONCEPT





UNIQUE SYNTHETIC
ROCK MATERIAL,
MADE FROM
ACRYLIC AND
PARTICULATE.
POURABLE INTO A
MOULD AND SETS AS
ROCK



RESULT OF EXPERIMENT:

THERE ARE TWO ROCKS
HERE, ARE THEY BOTH
FAKE? BOTH REAL? OR
ONE OF EACH?

(Answer, the lower one is fake, the upper one is
real)



We are a tiny start-up based here in Brisbane. We are a small team who are trying to make a difference.

We need your support and help if we are going to make a big difference in the industry.

If you think you can help, or if you want to try out a radar, please drop us a line.

info@geobotica.com





THANK YOU

info@geobotica.com



HxGN MineMonitoring



HEXAGON



TSF Monitoring:

Best practices, Data
correlation and modelling

Agenda

- TSF Monitoring Best practices
 - SM/SMV SMA
- Data correlation Case Study
- Modelling



TSF - Dynamic and active structures

Complex dynamic structures such as TSF require a diversification of instruments and monitoring technologies to proactively monitor the stability both below and on the surface.

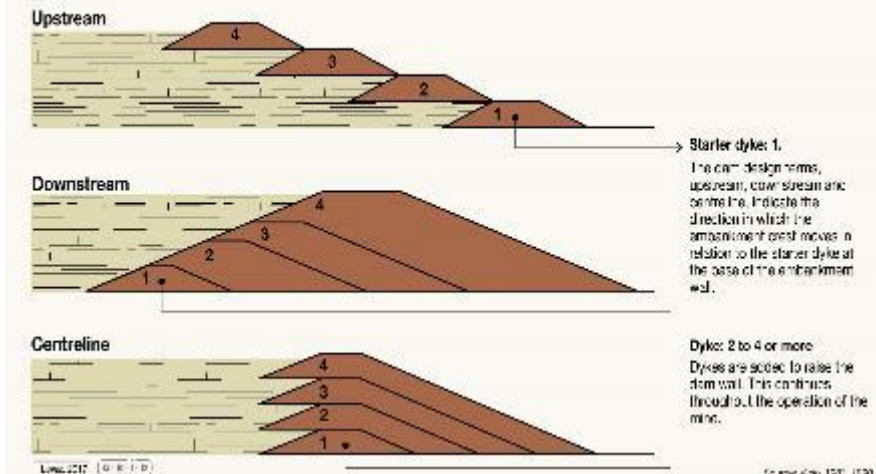
Storage of the largest bulk industrial mining by-products produced by mining

The use of more than one instrument will usually be required to take into account all the variables.

Often vegetated and thus requiring special techniques to get clean data



Types of sequentially raised tailings dams



TSF - Dynamic and active structures

*Small or no deformation before collapse
(quicker evolution from critical to collapse)*

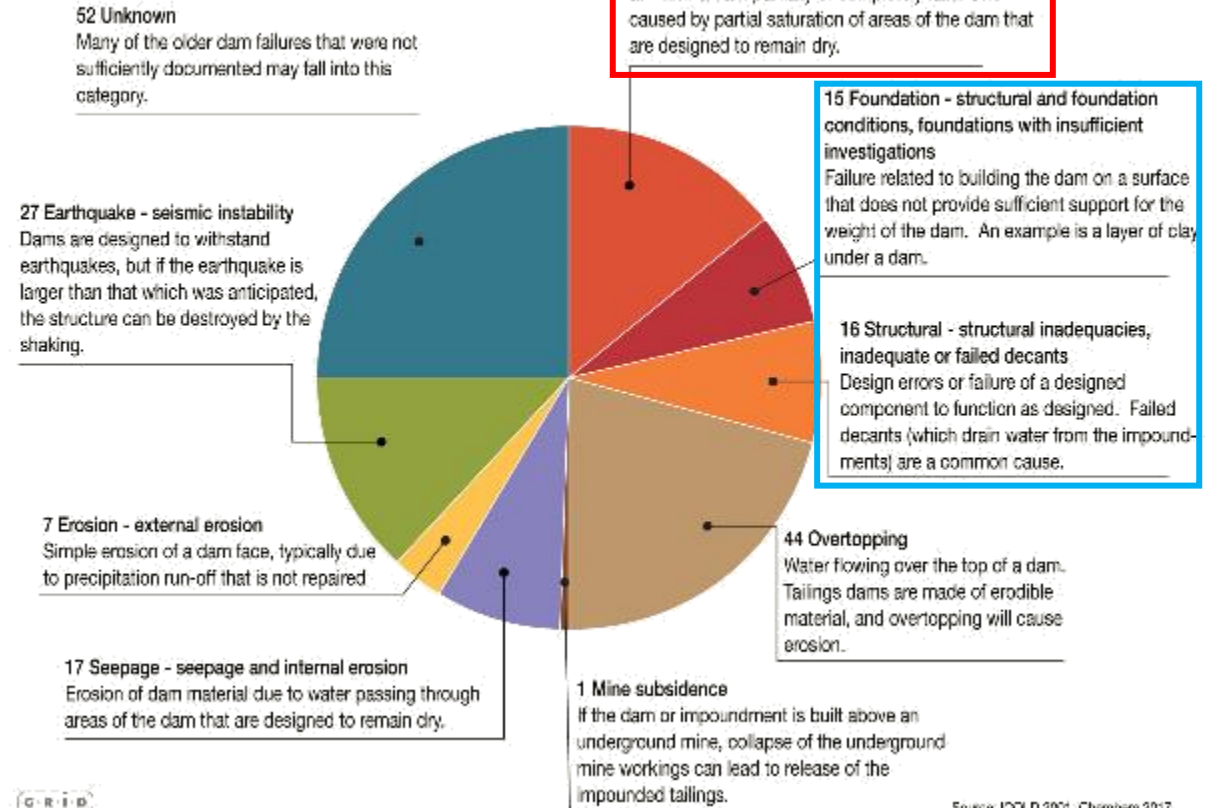
TSF – fundamental risks

- *Foundation failures*
- *Internal erosion/piping*
- *Overtopping*
- *Seepage*
- *Seismicity*
- *Slope instability*

Variable nature of tailings material also introduces variables

- *Strength profiles of material itself*
- *Water content*
- *compressibility*

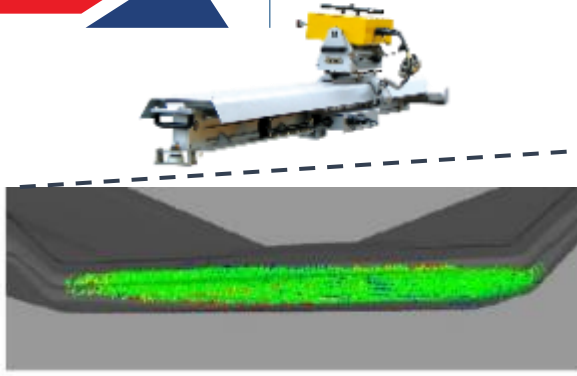
Causes of tailing dams failures 1915-2016



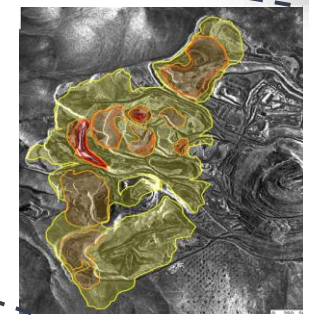
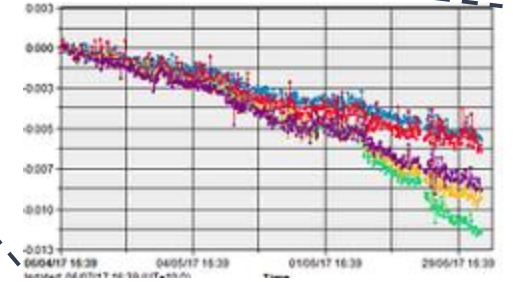
*Deformation before collapse
(slower evolution from critical to collapse)*

Monitoring Strategies - Connected ecosystem of monitoring sensors

IDS
GeoRadar



PART OF
HEXAGON



Monitoring Strategies – Risk Assessment/Monitoring Priorities

RISK



Very Low Risk

Medium Risk

Critical Risk

EXAMPLE

Old TSF,
Dry Environment,
No exposure risk

Downstream
Ideal conditions

Design problems
identified

New Raise

Large community
exposure risk
downstream

MONITORING

Review as
Required

Less frequent
Episodic

- Visual
- Survey
- Satellite InSAR
- Drones

More frequent
Episodic

- Visual
- Survey
- Satellite InSAR
- Drones

Automated Tech

- Piezos
- Prisms
- GNSS
- Radar

TSF slope failure

Real time
Multiple tech
Alarming

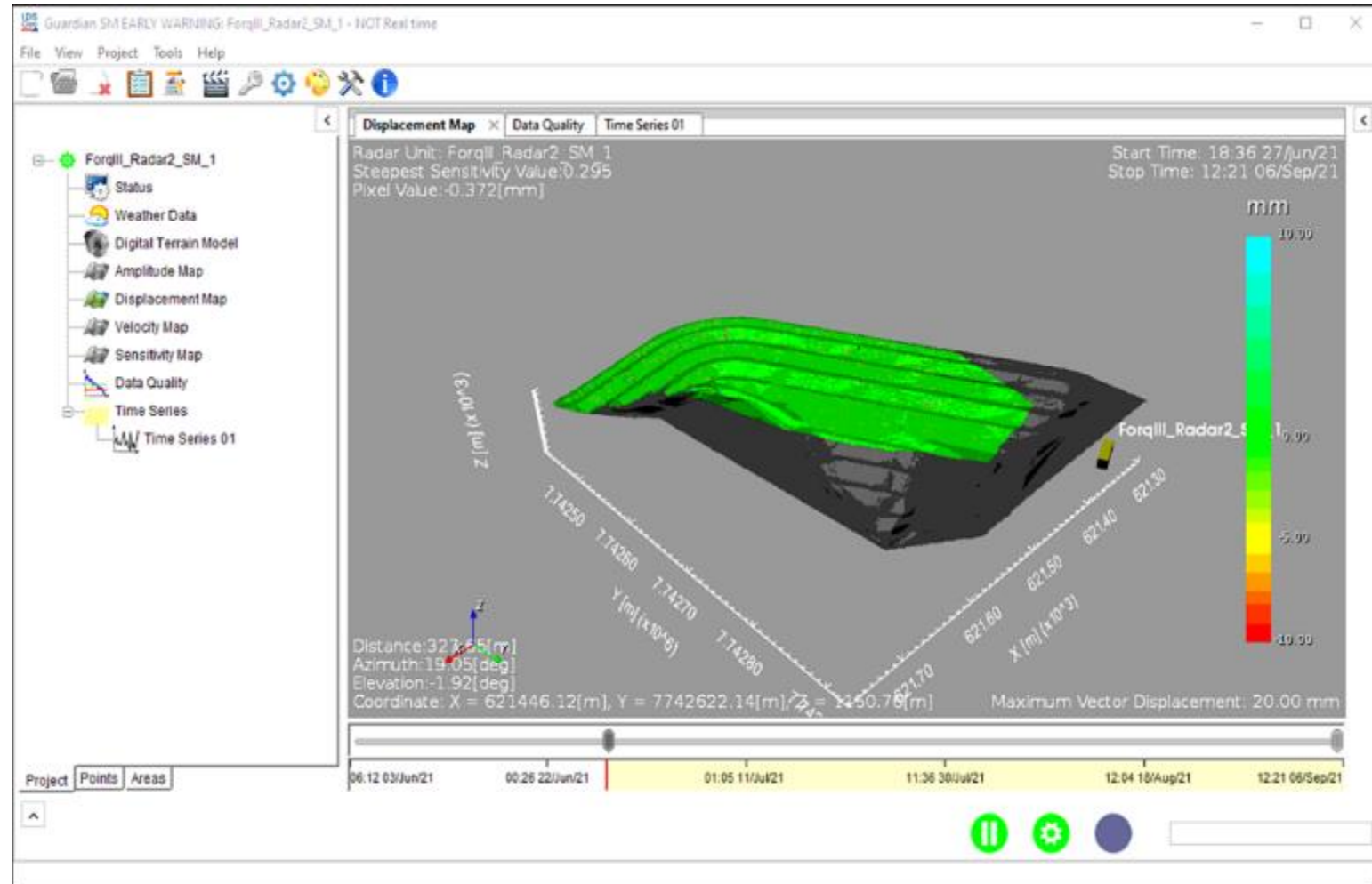
Guardian Slow Movement Analysis for High Risk TSF Monitoring

2 embedded processing algorithms are available – SM and SMV (vegetated)

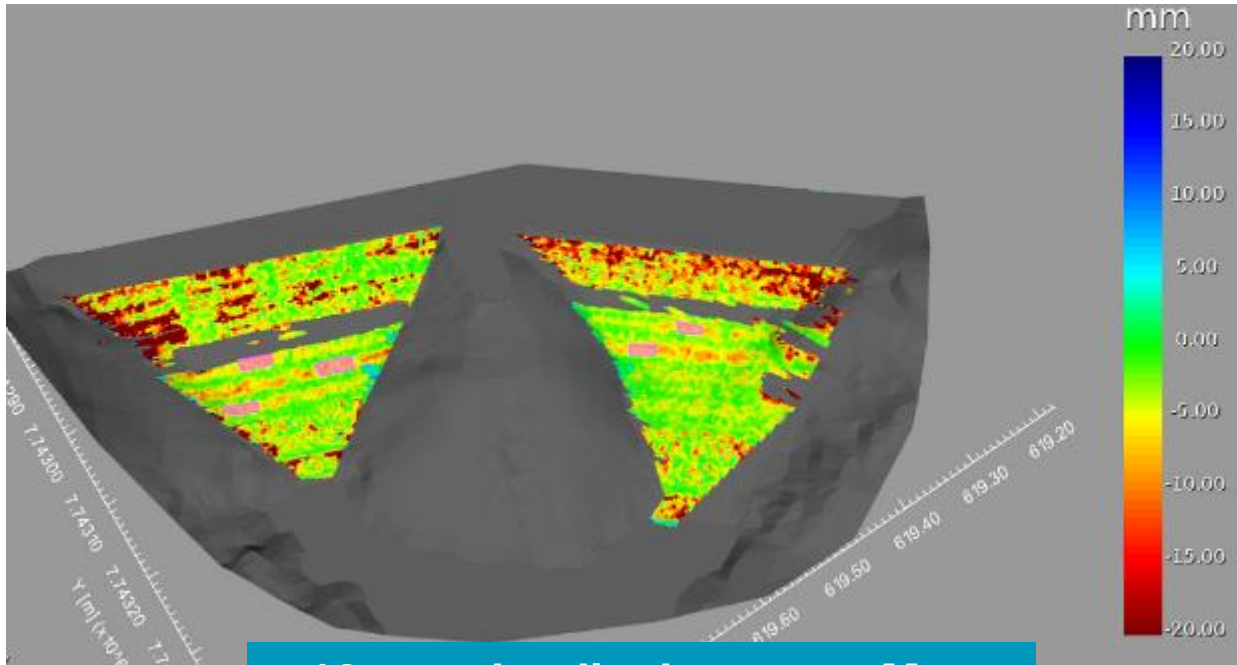
Guardian Slow Movement is a specific Guardian version focused on detection of slow movement measurement. The latest SM/SMV algorithms have been specifically developed for TSF monitoring.

SM and SMV can be selected during monitoring session creation

Guardian Slow Movement uses a live dataset from a Guardian real-time project and then re-processes that dataset in order to detect and visualize slow movement data (millimeter movements over extended time periods).

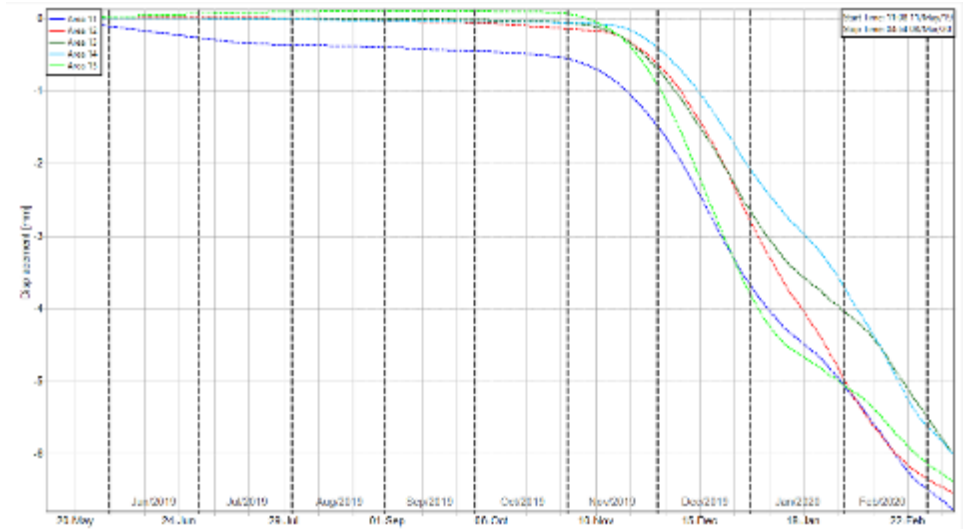


WHY use GBSAR & SMA/SMV for slow moving TSF



10 months displacement Map

1 mm/month sensitivity



10 months of data
~0.6mm/month

In ideal circumstances it should be instigated from the start of monitoring to detect areas that can then be focused on with additional monitoring - i.e areas of possible concern moving forward can be identified

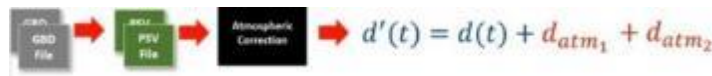
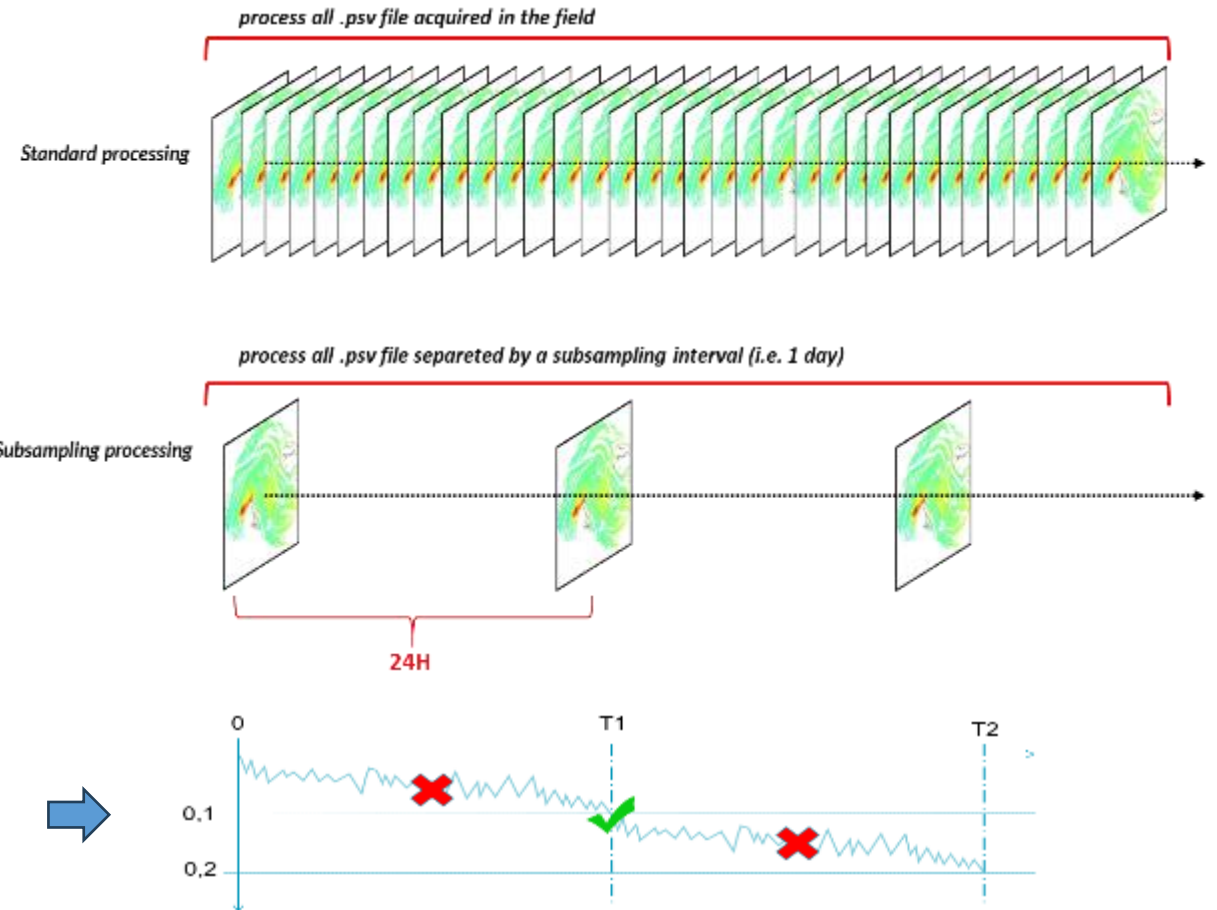
SMA (subsampling) for very slow moving TSF – SM/SMV

To allow visualization of slow movements, and so execute a Slow Movement Analysis, Guardian offers a dedicated processing feature.

Instead of processing all data acquired by the radar, this alternative processing considers a set of acquisitions separated by a time interval defined by the user, basically a subsampling interval.

WHY? The standard processing and adaptive thresholds used in real time processing (PSI interferometry) make use of statistical analysis for pixel classification (correlation in space & time) and can mean that very slow-moving pixels (mm/month) may be classified as “non-moving”.

We overcome this by using a larger sampling time window (e.g. 24hours) for the accurate classification of very slow-moving pixels as required for successful TSF monitoring.

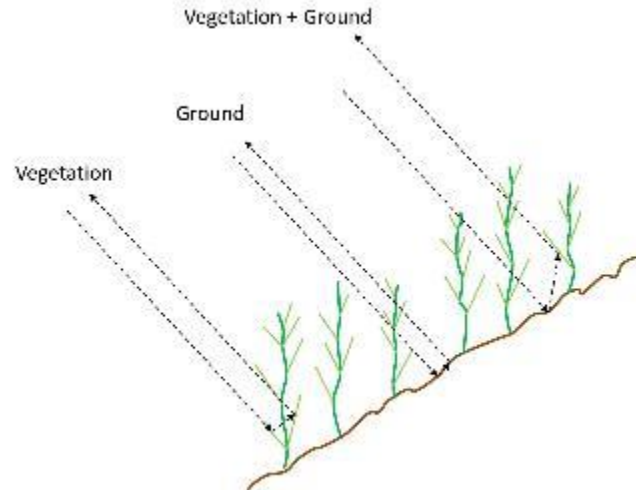
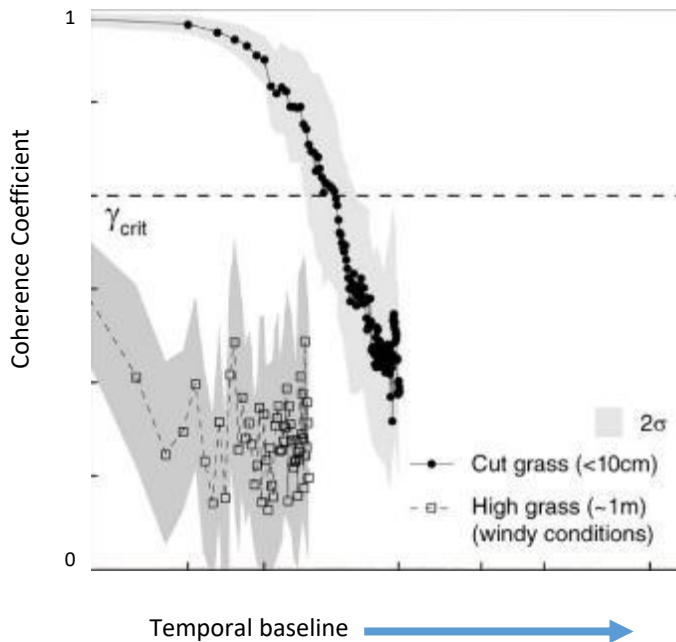


Processing Algorithm	Interval of PSV	The Slowest Detectable Movement		
		(mm/hour)	(mm/day)	(mm/month)
Real Time Processing (Including Multiscale Processing)	1.5 Minutes	0.028	0.67	20
Slow Movement Analysis (Subsampling)*	12 hours	0.008	0.20	6
	1 Day	0.004	0.10	3
	3 Days	0.001	0.03	1

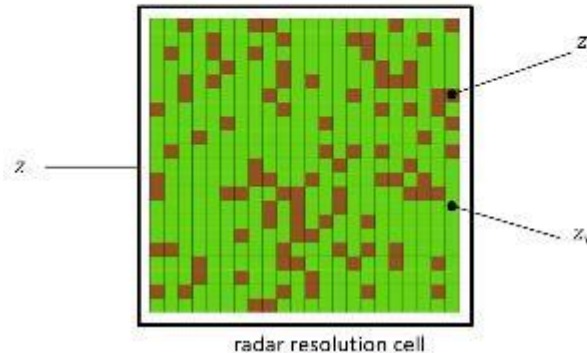
SMV Basics for TSF monitoring

Very similar subsampling process but with the additional requirement to remove the effects of the random motion (de-correlation of radar data) of the vegetation

Derived Coherence evolution over time - Caduff (2014)



$$z = \sum_{g \in G} z_g + \sum_{v \in V} z_v$$



Random motion of the vegetation results in a de-correlation time in relation to the acquisition time interval (velocity)

Compared to the uniform ground motion which has a uniform LoS velocity

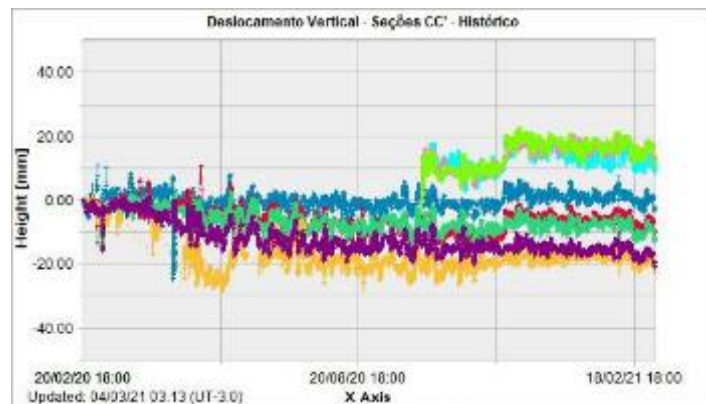
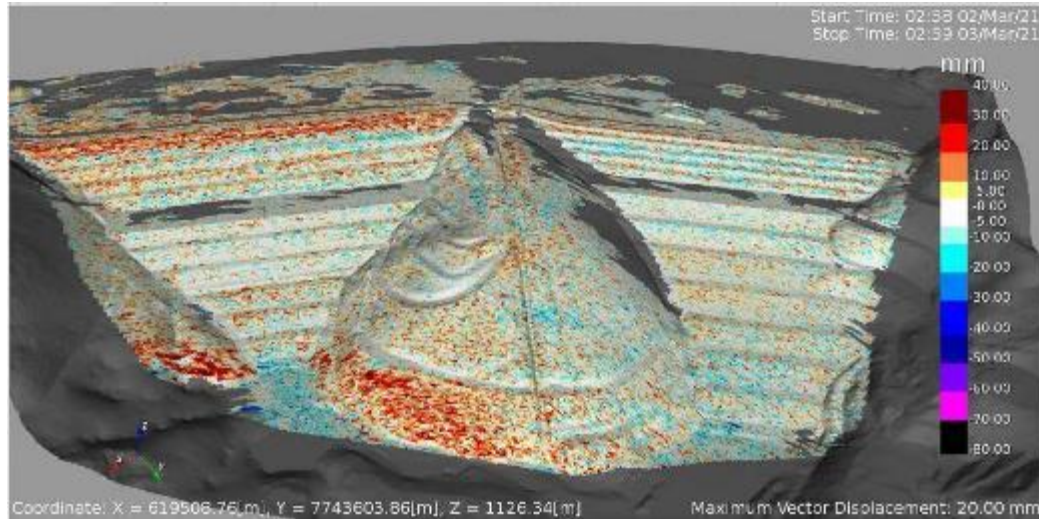
Based on these velocities specific averages are then used to ensure reliable slow movement detection in (low) vegetated environments.

WORK in PROGRESS.....

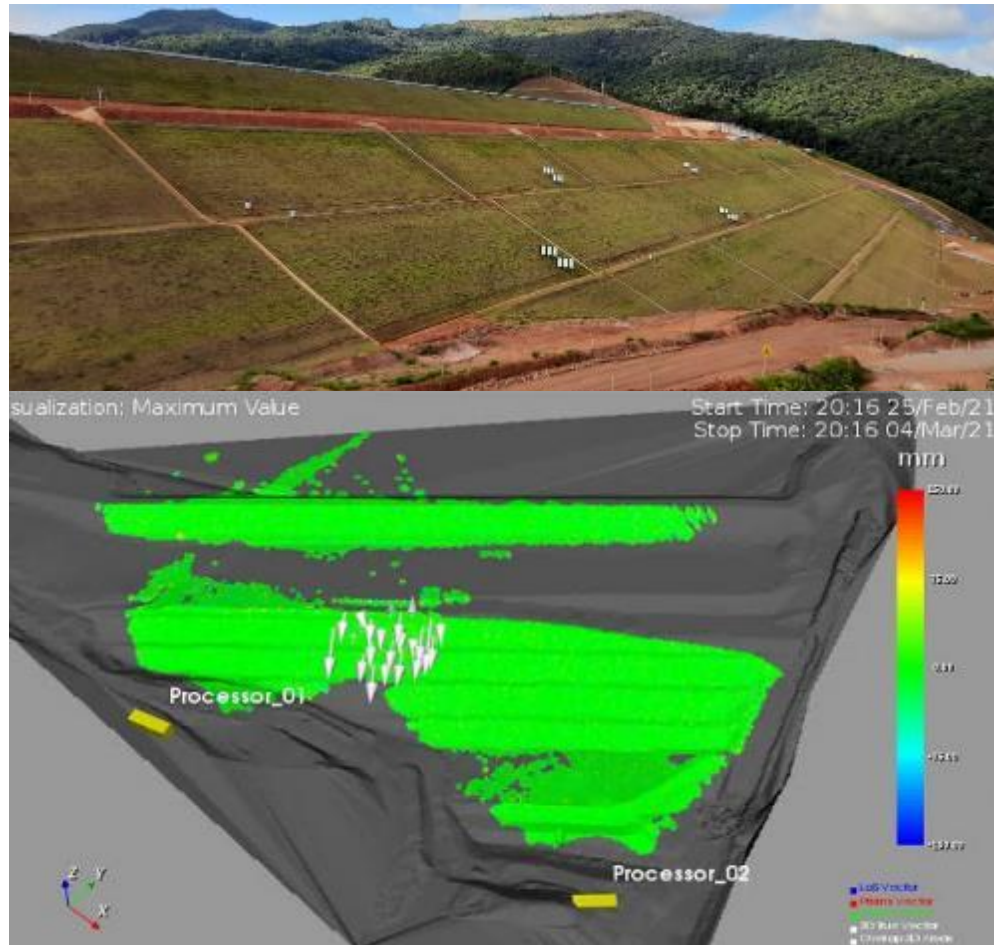
IBIS-FM EVO monitoring in SAMARCO (Brazil)



TSF monitoring with IBIS - FM EVO and TM60 in Brazil



Vegetated TSF monitoring with IBIS – FM EVO and TM60 in Brazil



Data Correlation – Connected eco system of monitoring sensors TPS, GNSS and GBSAR using SMA

Rio TINTO – Corta Atalaya Open Pit (Andalusia, SPAIN) – Largest open pit in Europe.

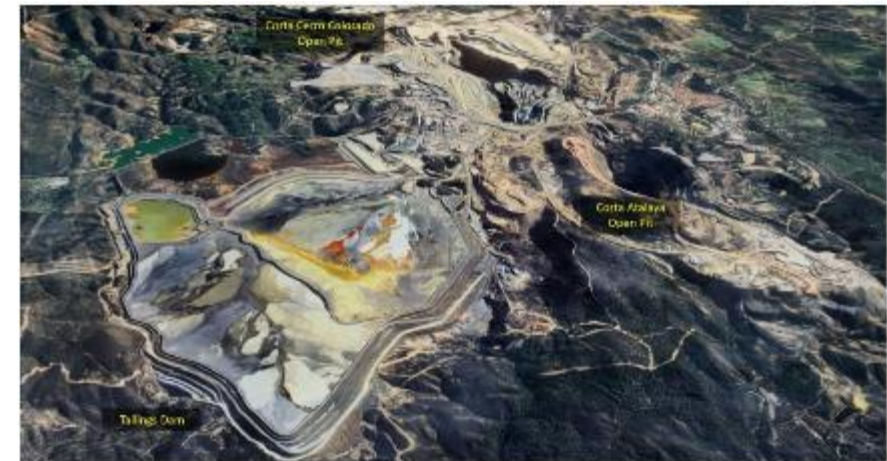
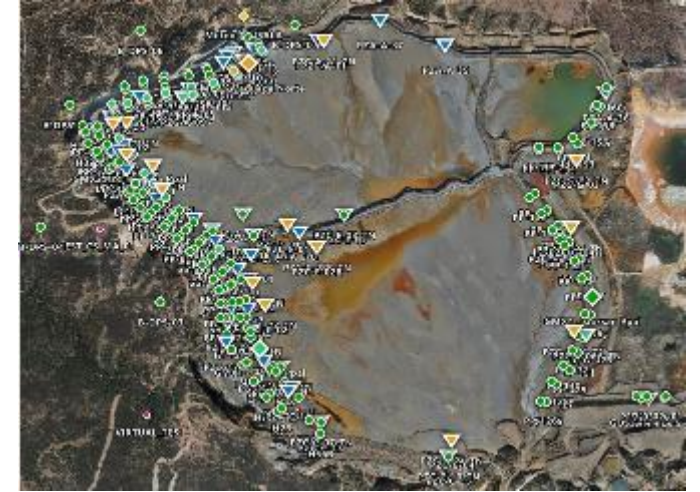
Instruments from different vendors for the TSF monitoring regime

Integration and digitization of data from different devices

Multi-disciplinary approach to TSF monitoring

Technology	Units
TPS / Prisms	150
GMX GNSS	4
GBSAR	1
OWP (Open Well Piezometers)	46
CSP (Closed Standpipe Piezometers)	30
Markers GCP	9
Weather Station	1
Inclinometers	21

Table. Sensors number installed



As a "living" project, both Geodetic and Geotechnical instrumentation will be reviewed and implemented as needed.

Data Correlation – TPS and GNSS Results



3-month time interval – June -> September 2023



Prisms Location on the TSF (Vaguada Norte)

Lower Part prisms: from 1 to 10 mm
Upper Part Prisms: 11 to 47 mm



GNSS Location on the TSF (Vaguada Norte)

The average measured 3D movement is about 42 mm in 3 months

Data Correlation – TPS and GBSAR Results



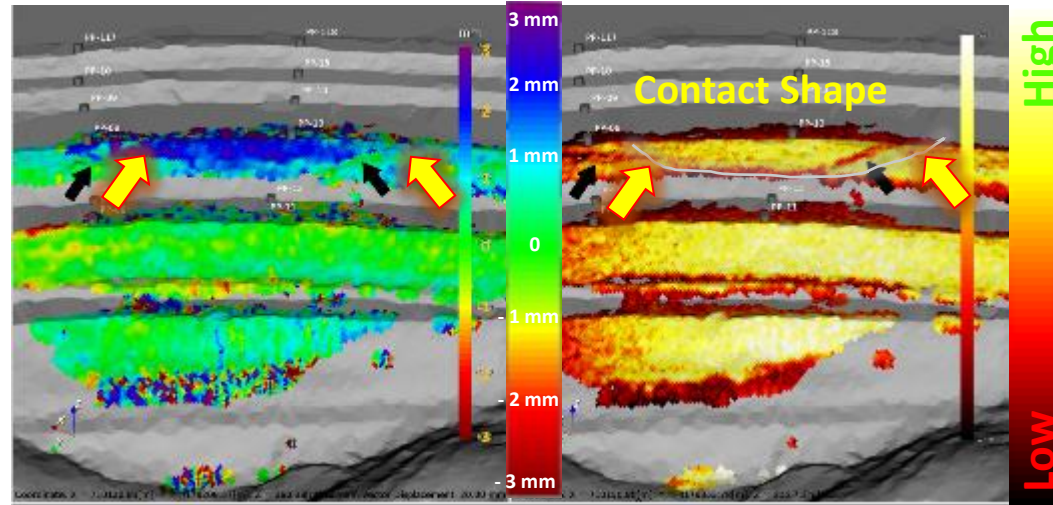
3-month time interval – June -> September 2023

Goal was to validate the GBSAR measurement of 1mm/month with TPS data.

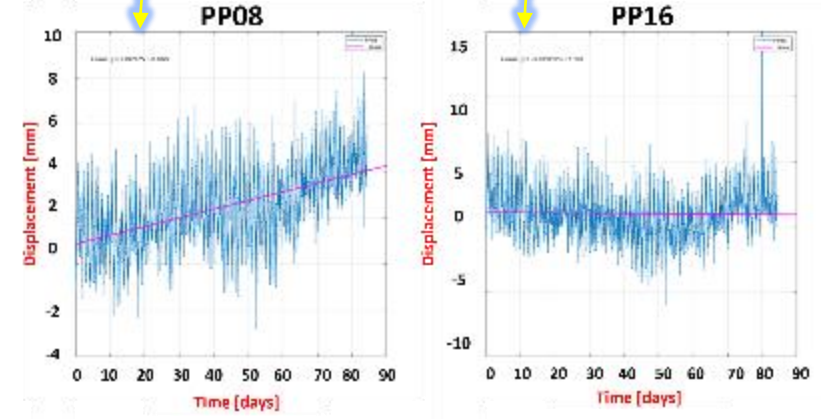
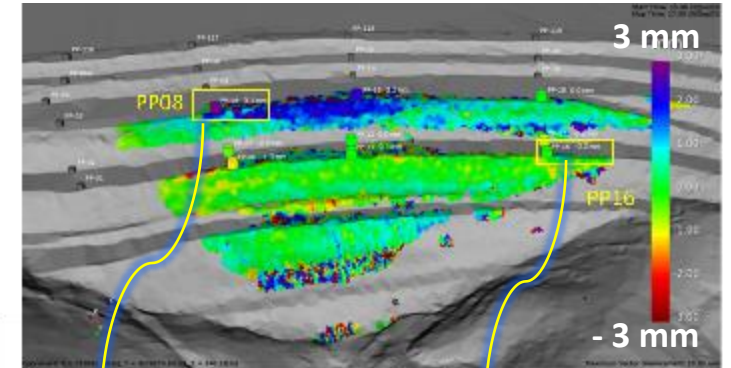
TPS displacement data (vertical/horizontal) projected along radar LoS to make it comparable

Display both datasets on the same radar displacement map with the same colour bar settings.

High correlation between the two datasets and validation of GBSAR measurements



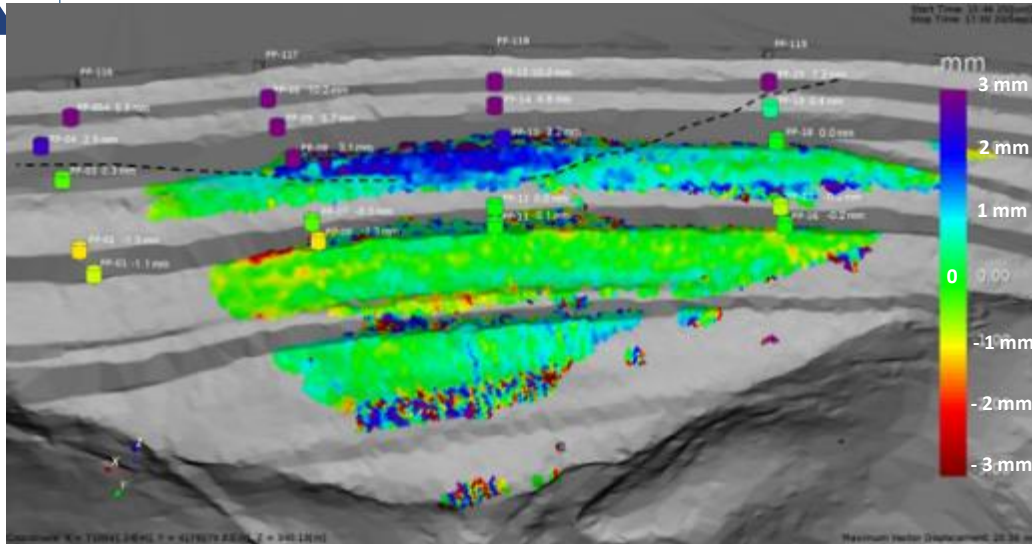
Displacement Map VS Amplitude Map (Vaguada Norte)



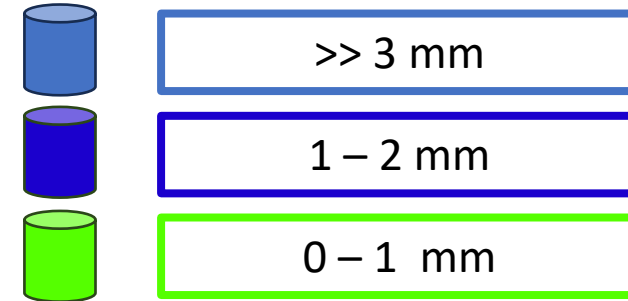
Radar Displacement Map VS TPS/Prisms measurements



Data Correlation – TPS and GBSAR Results



GBSAR Displacement Map and TPS / Prisms outside the radar coverage (Vaguada Norte)



TPS measurements are comparable and consistent with the GBSAR radar displacement map

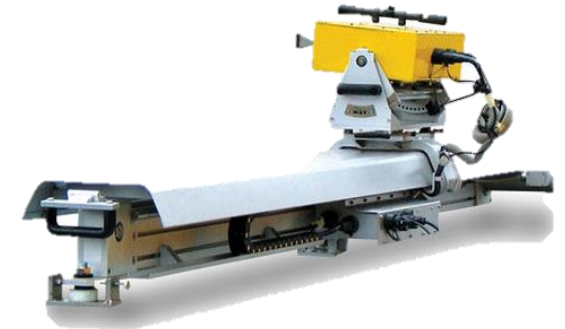
Vaguada Norte TSF is a Dynamic structure with a discontinuity at the top which is continuously growing with new material deposition being pumped and discharged from different points around the TSF. The compaction and normal movement of material internally within the dam creates the expected structural discontinuities that we see above.

- i.e. slow movement of approximately 1mm/month with greater displacement trends being indicated at the top than the bottom

Data confirmed with GBSAR and TPS

Downstream tailings Dam - VALE - Brazil

Sensor	Time interval	Number of points
RTS Prisms	6 months	38 available 21 for comparison
IBIS-FM	1 year (6 months for comparison)	~ 80k



Downstream tailings Dam - Data Correlation - Velocity Maps

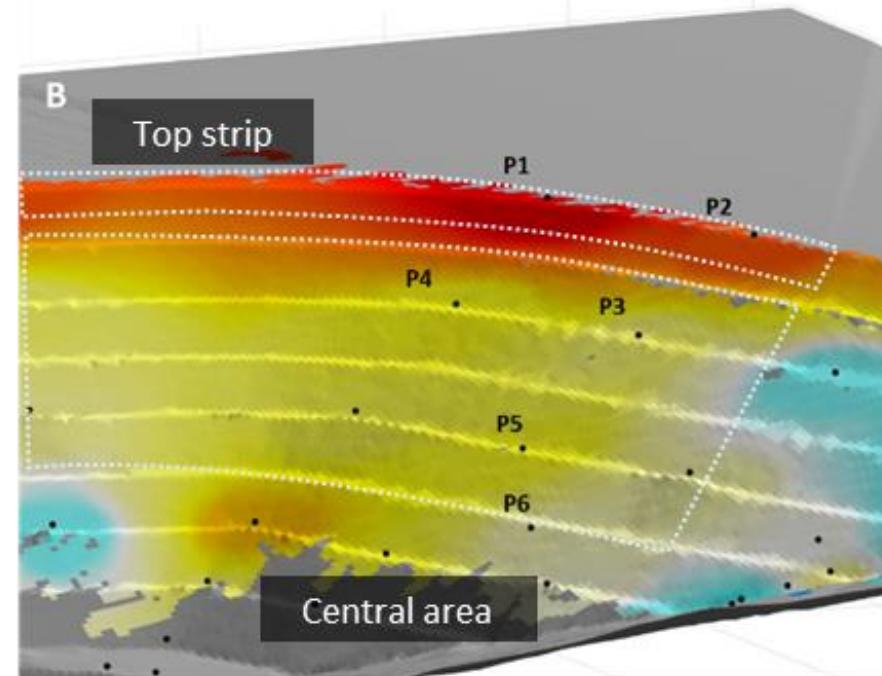
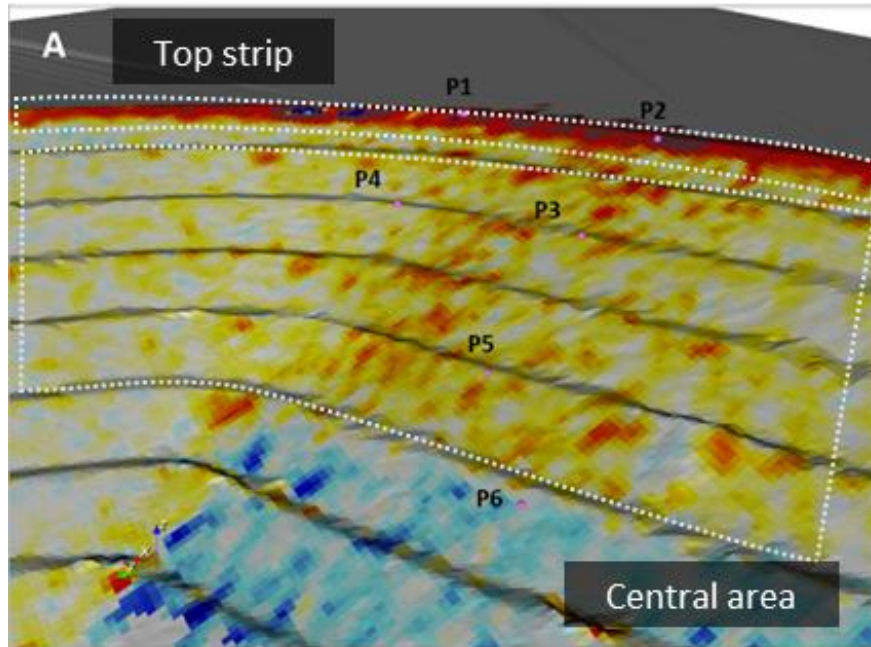
LoS Velocity Maps comparison



IBIS-FM Radar Map
(Guardian-SMV)

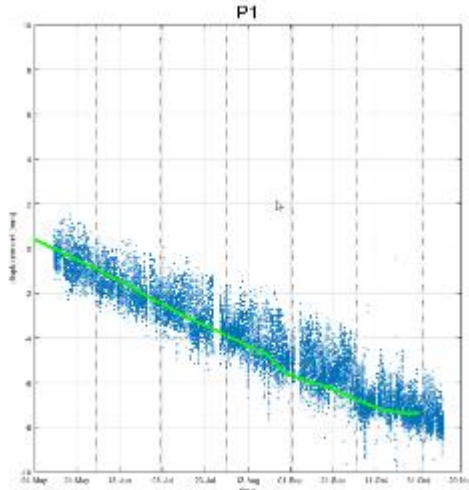


Prism Map
(Interpolation)

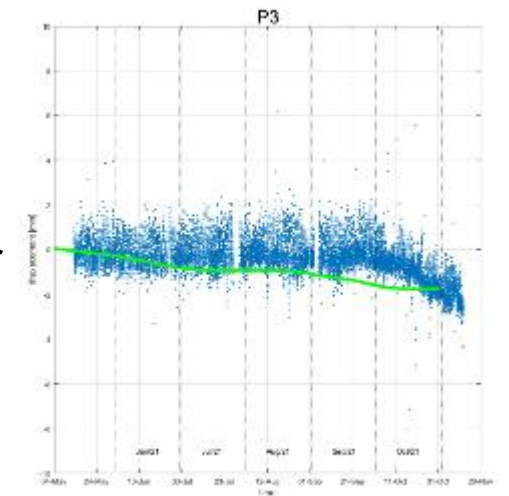
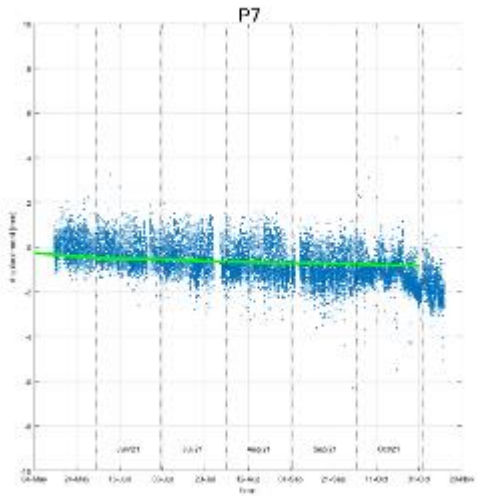
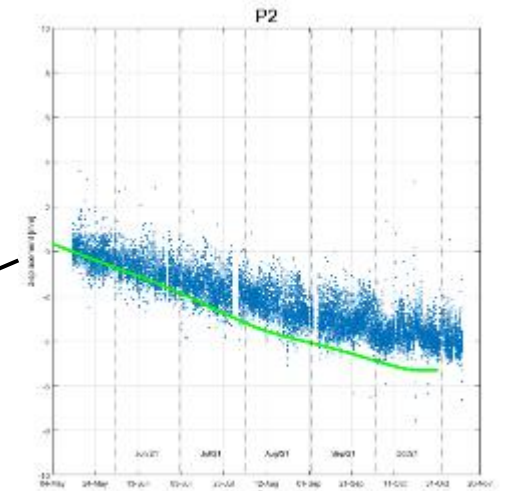
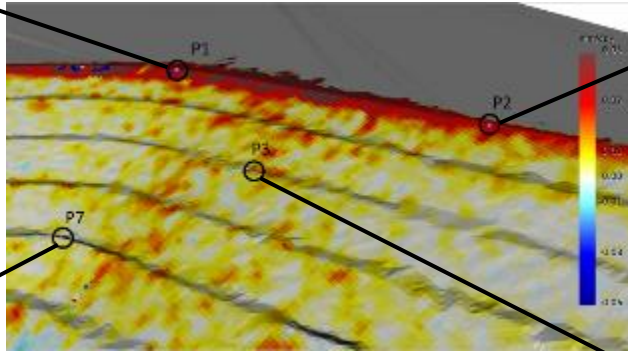


Downstream Tailings Dam Data Correlation - Time Series Comparison

IDS
GeoRadar



— IBIS-FM Radar
• Prisms



Mapping and Modelling verification using radar data and 3rd party software rocscience

Spatial Validation

Figure 2 – Cumba slope failure with mapped and modelled faults (Bar et al. 2022)

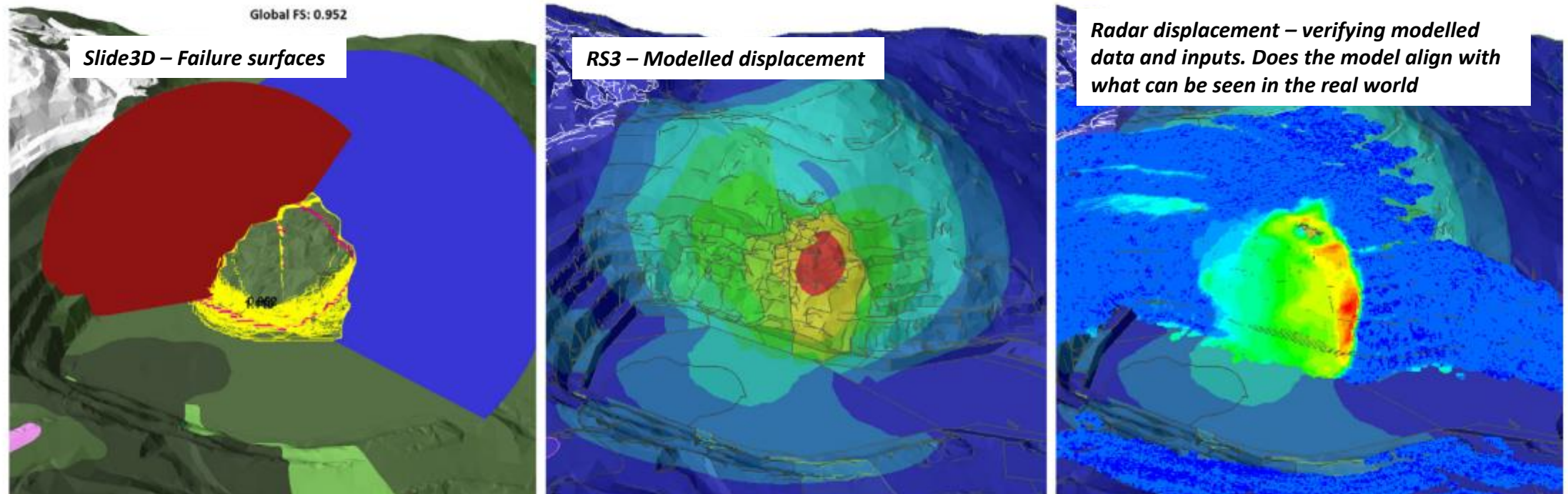
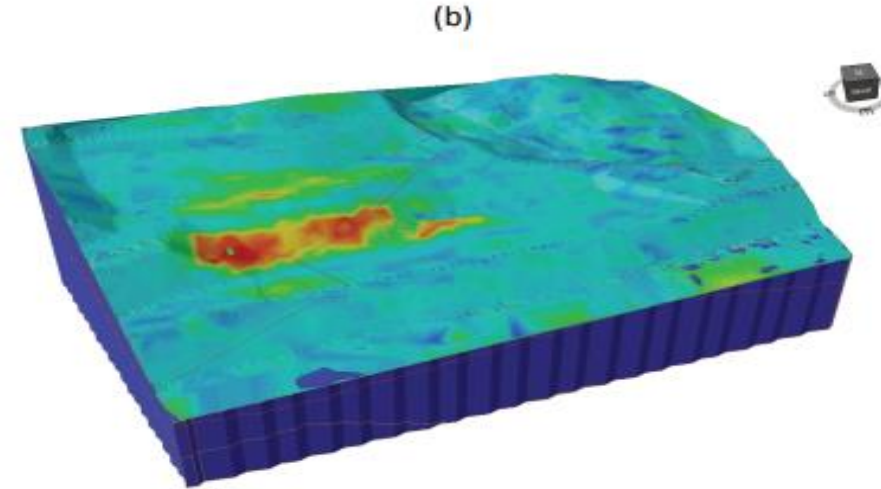
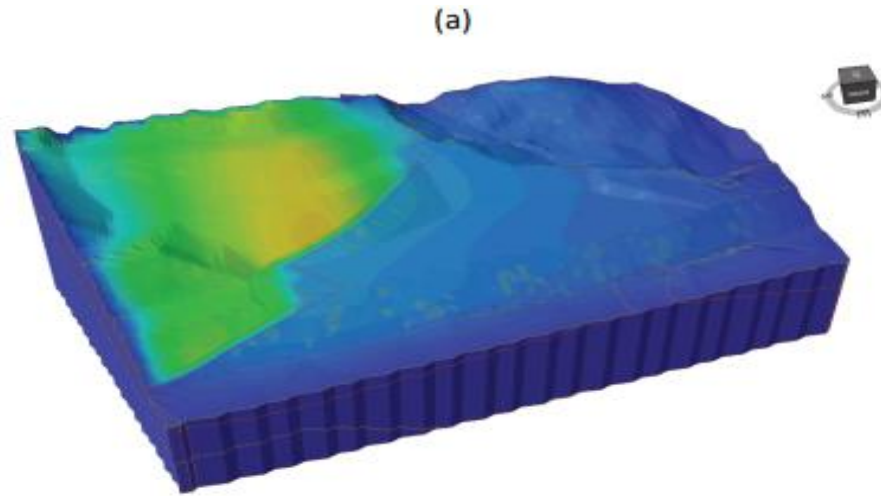


Figure 3 – Cumba slope failure back-analysis results for partly daylighting wedge. (a) 3D limit equilibrium method ($FoS_{3D} = 0.95$); (b) 3D finite element method; (c) Model spatial validation using radar displacement data (Bar et al. 2022)



(c)

Figure 5 (a) Back-analysed 3D finite element analysis results showing maximum strain concentration along the fault; (b) Back-analysed 3D finite element analysis results showing maximum total displacement; (c) IBIS-FM radar monitoring data overlain on excavated slope surface showing good correlation between maximum measured deformation and maximum modelled displacement

Cheers